

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer :				
Product line	: NEMA Premium Efficiency Three-Phase			
Product code :	13500619			
Catalog # :	25018ET3GKD505Z-W22			
Frame : 504/5TZ Output : 250 HP (185 kW) Poles : 4 Frequency : 60 Hz Rated voltage : 460 V Rated current : 284 A L. R. Amperes : 2244 A LRC : 7.9x(Code J) No load current : 110 A Rated speed : 1790 rpm Slip : 0.56 % Rated torque : 733 ft.lb Locked rotor torque : 250 % Breakdown torque : 250 % Insulation class : F Service factor : 1.15 Design : A	Locked rotor time : 36s (cold) 20s (hot) Temperature rise : 80 K Duty cycle : Cont.(S1) Ambient temperature : -20°C to +40°C Altitude : 1000 m.a.s.l. Protection degree : IP55 Cooling method : IC411 - TEFC Mounting : F-1 Rotation ¹ : Both (CW and CCW) Noise level ² : 75.0 dB(A) Starting method : Direct On Line Approx. weight ³ : 2450 lb			
Output	25% 50% 75% 100%			
Efficiency (%)	0.000 95.8 96.2 96.2			
Power Factor	0.00 0.72 0.81 0.85			
Foundation loads				
Max. traction	: 3174 lb			
Max. compression	: 5624 lb			
Bearing type	: <u>Drive end</u> NU-322 C3 <u>Non drive end</u> 6316 C3			
Sealing	: Taconite Labyrinth Taconite Labyrinth			
Lubrication interval	: 4000 h 10000 h			
Lubricant amount	: 60 g 34 g			
Lubricant type	: Mobil Polyrex EM			
Notes				
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				
These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.				
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/04/2022		1 / 7	

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Thermal protection

ID	Application	Type	Quantity	Sensing Temperature
1	Winding	Thermostat - 2 wires	1 x Phase	155 °C

Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	13/04/2022		2 / 7	

TORQUE AND CURRENT VS SPEED CURVE



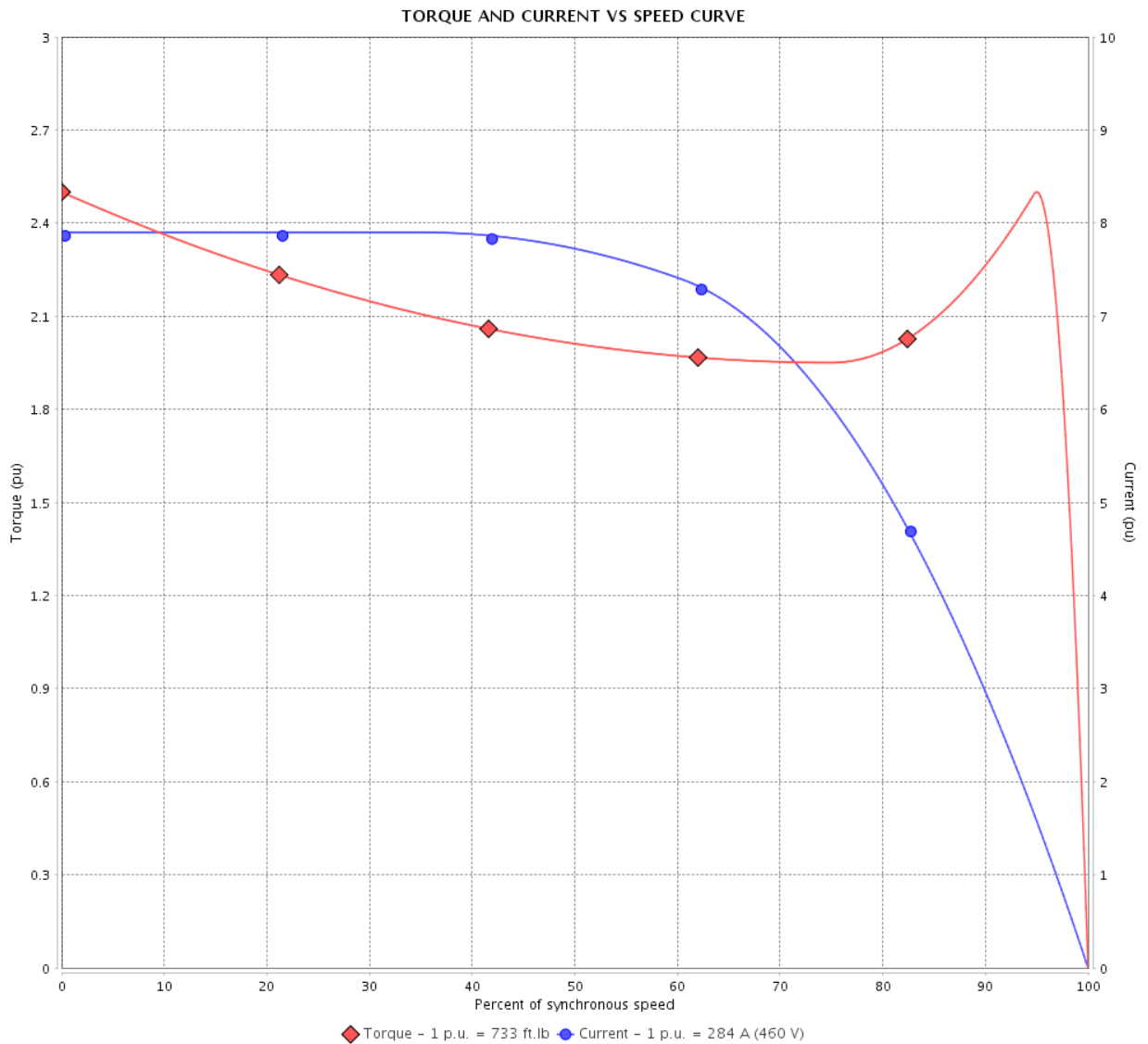
Three Phase Induction Motor - Squirrel Cage

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Product line : NEMA Premium Efficiency Three-Phase

Product code : 13500619

Catalog # : 25018ET3GKD505Z-W22



Performance : 460 V 60 Hz 4P

Rated current : 284 A
 LRC : 7.9
 Rated torque : 733 ft.lb
 Locked rotor torque : 250 %
 Breakdown torque : 250 %
 Rated speed : 1790 rpm

Moment of inertia (J)
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : A

Locked rotor time : 36s (cold) 20s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 3 / 7	Revision
Checked by				
Date	13/04/2022			

LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage

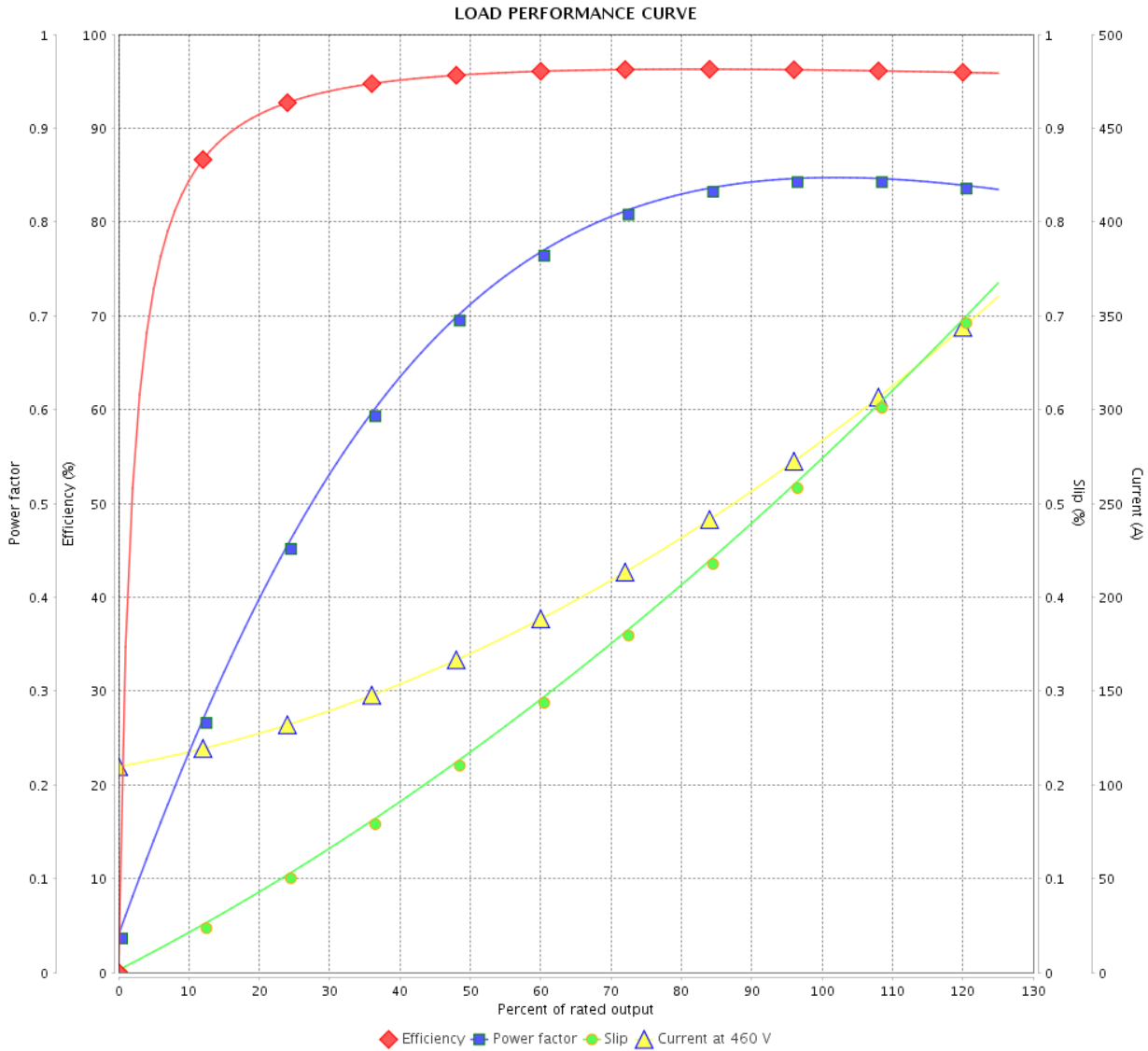


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Performed by			Page	Revision
Checked by				
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THERMAL LIMIT CURVE

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Rated speed : 1790 rpm	Design : A

Heating constant
Cooling constant

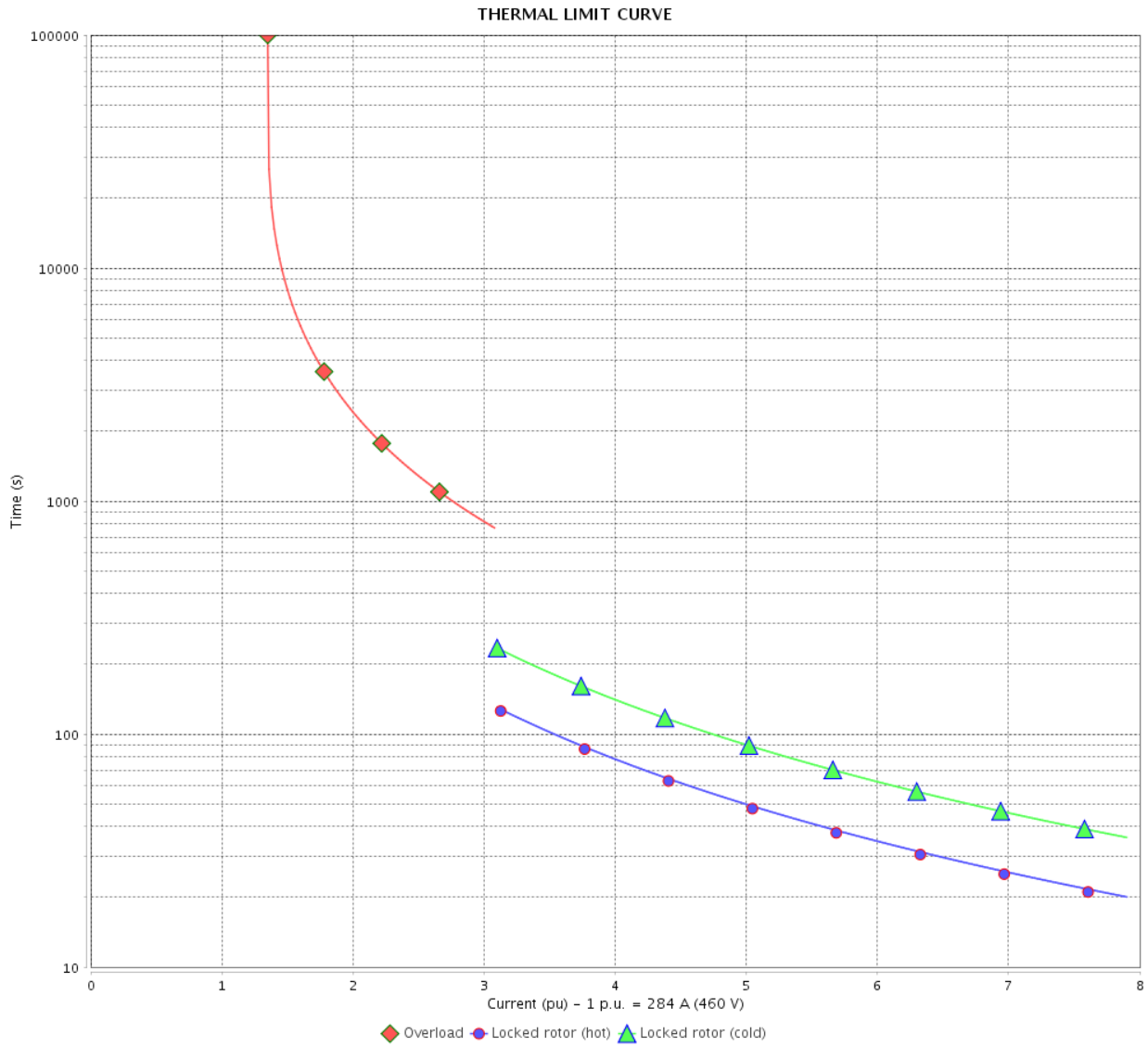
Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		5 / 7		
Date	13/04/2022			

THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page 6 / 7		Revision
Checked by				
Date				

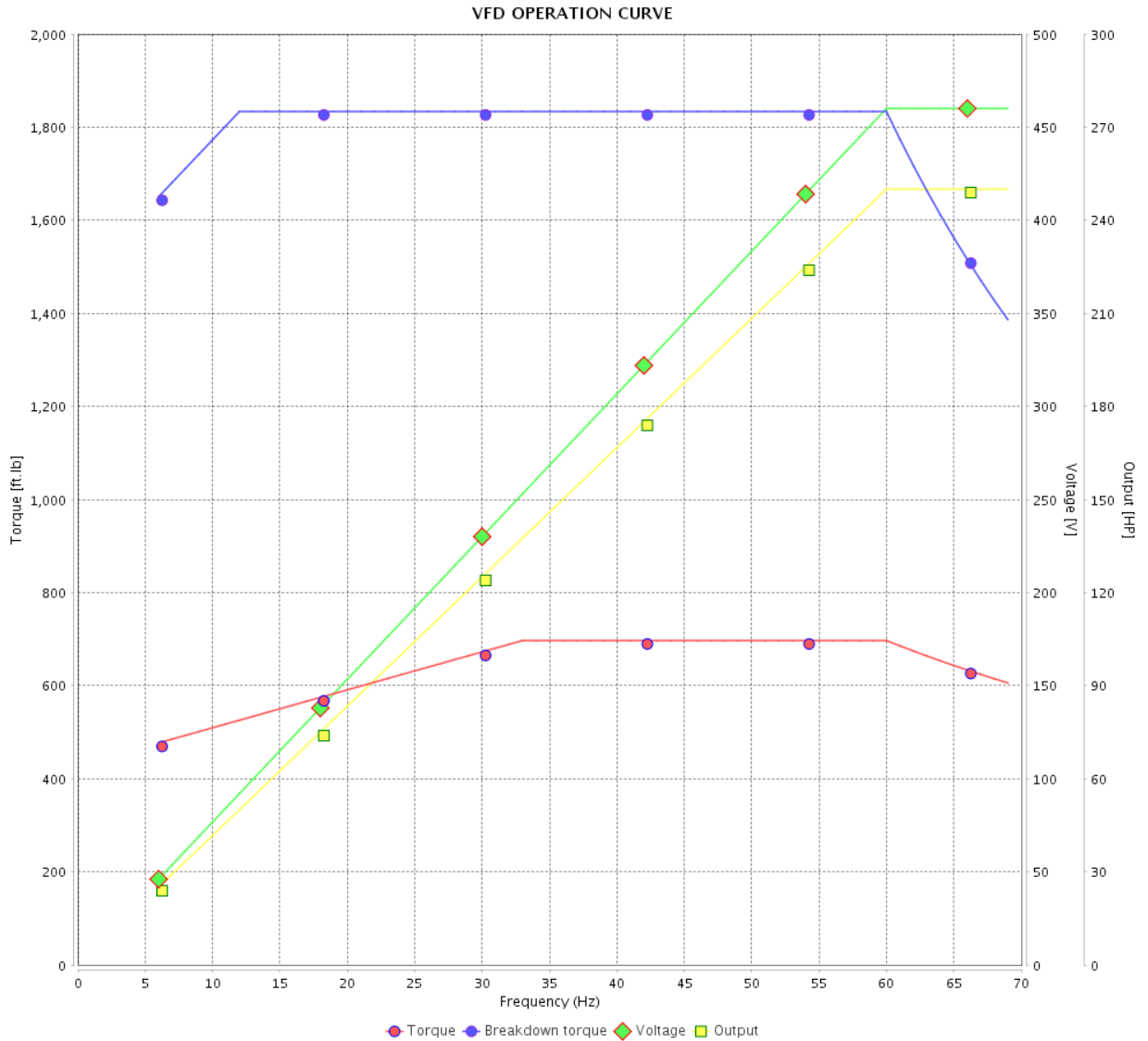
VFD OPERATION CURVE

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Moment of inertia (J)
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : A

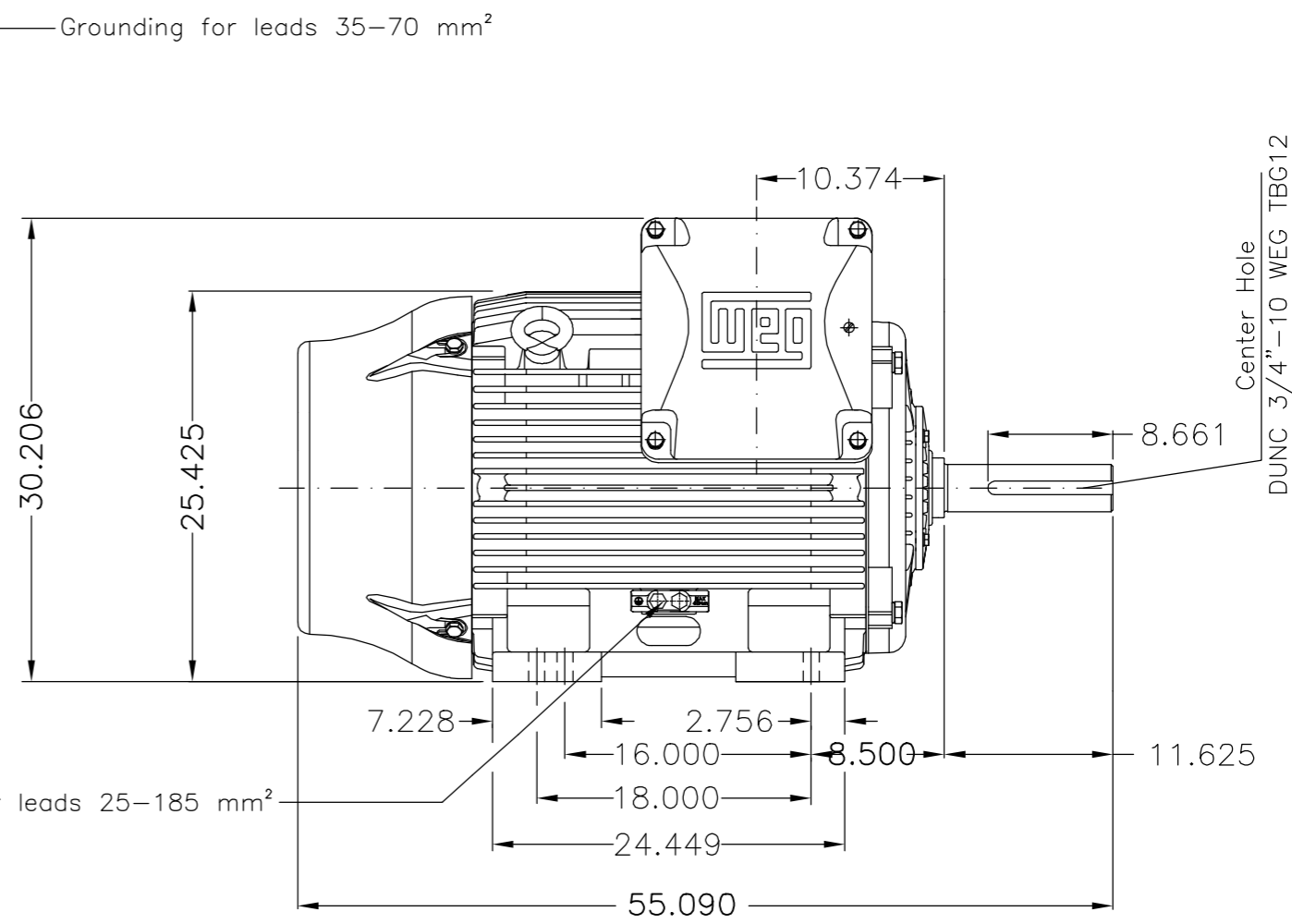
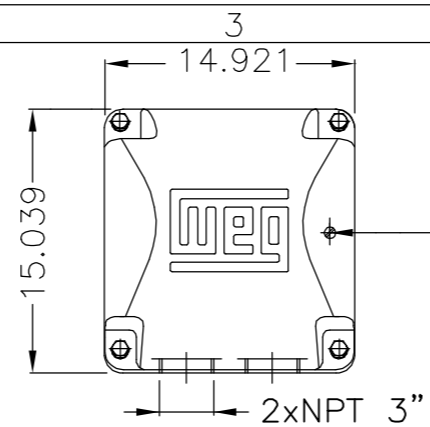
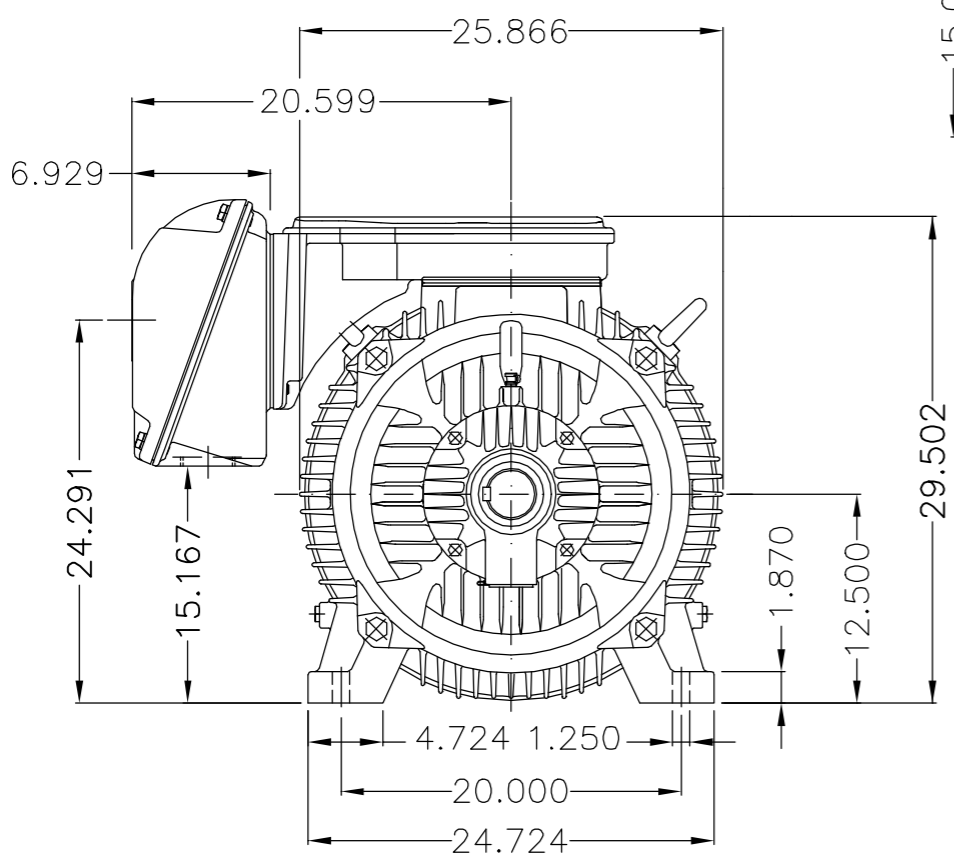
Rev.	Changes Summary	Performed	Checked	Date
Performed by		Page		Revision
Checked by		7 / 7		
Date		13/04/2022		

EIXO/SHAFT		Dimensões em polegada Dimensions in inches
PADRÃO/STANDARD		
OPCIONAL/OPTIONAL		
ESPECIAL/SPECIAL	X	

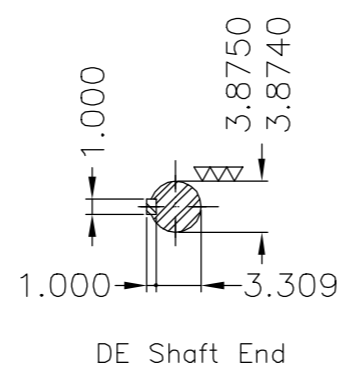
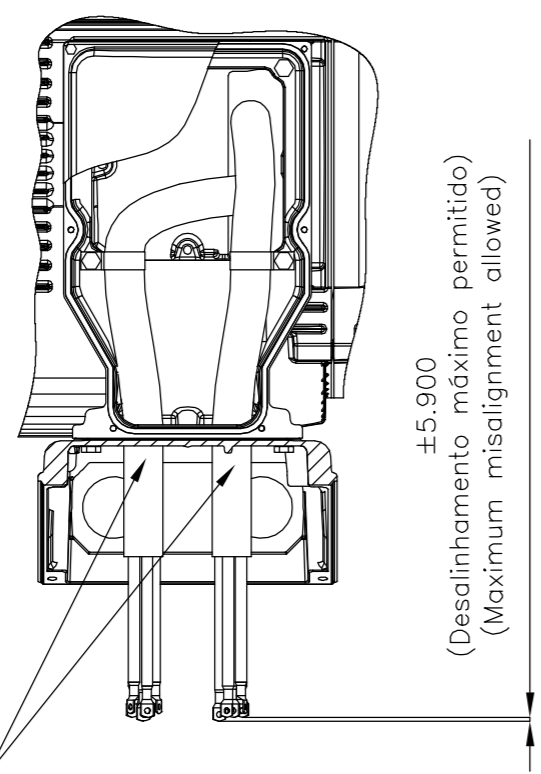
CERTIFIED WEG MOTORES
Certified document.
Not subject to changes.

THIS IS AN UPDATED REVISION, THE PREVIOUS ONE MUST BE DISREGARDED.

A
B
C
D
E



Fixar o conduto no suporte com abraçadeiras.
Fasten the conduit on support with cables ties.



- Vedação - labirinto Taconite / Sealing - Taconite labyrinth
- Categoria A / Design A
- Proteção térmica desligamento - termostato 155°C / Thermostats 155°C to trip
- Tampa dianteira especial / Special DE endshield
- Conduite para cabos no interior do suporte da caixa de ligação
Cables conduit inside terminal box support
- Linha do motor: Crusher Duty / Motor purpose: Crusher Duty
- Rolamento dianteiro de rolos NU-322 C3 / NU-322 C3 DE roller bearing
- Rolamento dianteiro de rolos / DE roller bearing
- Dispositivo de travamento de eixo / Shaft locking device
- Tampa traseira com mancal eletricamente isolado
NDE endshield with electrically insulated bearing hub
- Cor RAL 5009 / Color RAL 5009
- Plano de pintura 203A / Painting plan 203A
- Forma construtiva NEMA F-1 / Mounting NEMA F-1
- Forma construtiva B3D / Mounting {0}

WEG ELECTRIC CORPORATION - WEC

500001331189		ADIC.NOTA CONDUITE/ADD NOTE CONDUIT	MENSOR		EANJOS	05.07.2017	04
500001323616		ALTERADO CONFORME CDP 414658625	MENSOR		JMANENTE	20.06.2017	03
ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	DVEGINI	THREE PHASE W22 MOTOR - NEMA PREMIUM EFF FRAME 504/5TZ IP55			10004037916		
CHECKED					000 04		
RELEASED	NSCHMIDT				000 04		
REL DT	22.01.2016	WMO	Jaraguá do Sul	Product Engineering	SHEET	1 / 1	

250 HP 04 Poles 60Hz 414149651/0 MEC

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RELEASED

ZME A3



FOR SAFE AREA
Mod.TE1BFOXON
CC029A



Class I, Div 2, Gr A, B, C and D - T3
Class I, Zone 2, IIC - T3
Class II, Div 2, Gr F and G - T3C
For use on PWM: Gr. A, B, C, D and F,
VT 1000:1, CT 20:1, 1.00SF - T3

MODEL 25018ET3GKD505Z-W22

Inverter Duty Motor
Severe Duty

PH3 60Hz Fr. 504/5TZ 1000m.a.s.l. IP55 TEFC 2630lb

V 460

A 284

HP 250

kW 185

SF 1.15

SFA 327

RPM 1790

PF 0.85

AMB 40°C

INS cl. F DT80K

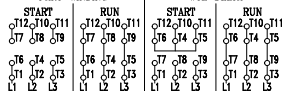
NEMA NOM EFF 96.2%

DUTY CONT.

DES A Code J

PART-WINDING

WYE-DELTA

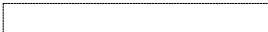


→ NU-322-C3 (60g)

→ 6316-C3 (34g)



MOBIL POLYREX EM (4000h)



MADE IN BRAZIL
13500619