

DATA SHEET



Three Phase Induction Motor - Squirrel Cage

Customer								
Product line	: NEMA Premium Efficiency Three-Phase	Product code	: 11380894					
		Catalog #	: 25036ET3G449TS-W22					
Frame	: 447/9TS	Cooling method	: IC411 - TEFC					
Insulation class	: F	Mounting	: F-1					
Duty cycle	: Cont.(S1)	Rotation ¹	: Both (CW and CCW)					
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line					
Altitude	: 1000 m.a.s.l.	Approx. weight ²	: 2520 lb					
Protection degree	: IP55	Moment of inertia (J)	: 50.3 sq.ft.lb					
Design	: B							
Output [HP]	250	200	200	200	250	250	250	
Poles	2	2	2	2	2	2	2	
Frequency [Hz]	60	50	50	50	50	50	50	
Rated voltage [V]	460	380	400	415	380	400	415	
Rated current [A]	269	265	252	245	330	312	300	
L. R. Amperes [A]	1802	1511	1638	1740	1749	1810	1920	
LRC [A]	6.7x(Code G)	5.7x(Code E)	6.5x(Code G)	7.1x(Code G)	5.3x(Code E)	5.8x(Code F)	6.4x(Code F)	
No load current [A]	62.0	60.0	65.0	70.0	61.0	65.0	70.0	
Rated speed [RPM]	3573	2973	2977	2979	2962	2967	2970	
Slip [%]	0.75	0.90	0.77	0.70	1.27	1.10	1.00	
Rated torque [ft.lb]	367	353	353	353	443	442	442	
Locked rotor torque [%]	200	190	210	220	150	160	180	
Breakdown torque [%]	240	240	270	300	190	220	229	
Service factor	1.15	1.15	1.15	1.15	1.00	1.00	1.00	
Temperature rise	80 K	105 K	80 K	80 K	105 K	105 K	105 K	
Locked rotor time	32s (cold) 18s (hot)	48s (cold) 27s (hot)	45s (cold) 25s (hot)	41s (cold) 23s (hot)	21s (cold) 12s (hot)	21s (cold) 12s (hot)	21s (cold) 12s (hot)	
Noise level ²	81.0 dB(A)							
Efficiency (%)	25%	95.3	94.9	95.0	95.0	95.8	95.7	95.6
	50%	95.4	95.0	95.1	95.1	95.4	95.4	95.4
	75%	95.8	95.6	95.6	95.6	95.0	95.4	95.8
	100%	95.8	95.6	95.6	95.6	94.5	95.0	95.4
Power Factor	25%	0.62	0.62	0.58	0.55	0.67	0.64	0.61
	50%	0.84	0.84	0.82	0.80	0.87	0.85	0.84
	75%	0.89	0.89	0.88	0.87	0.90	0.89	0.89
	100%	0.90	0.90	0.90	0.89	0.90	0.90	0.90
Bearing type	: Drive end 6314 C3	Non drive end 6314 C3	Foundation loads					
Sealing	: WSeal	WSeal	Max. traction : 1450 lb					
Lubrication interval	: 4000 h	4000 h	Max. compression : 3970 lb					
Lubricant amount	: 27 g	27 g						
Lubricant type	: Mobil Polyrex EM							
Notes								
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.				These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.				
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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



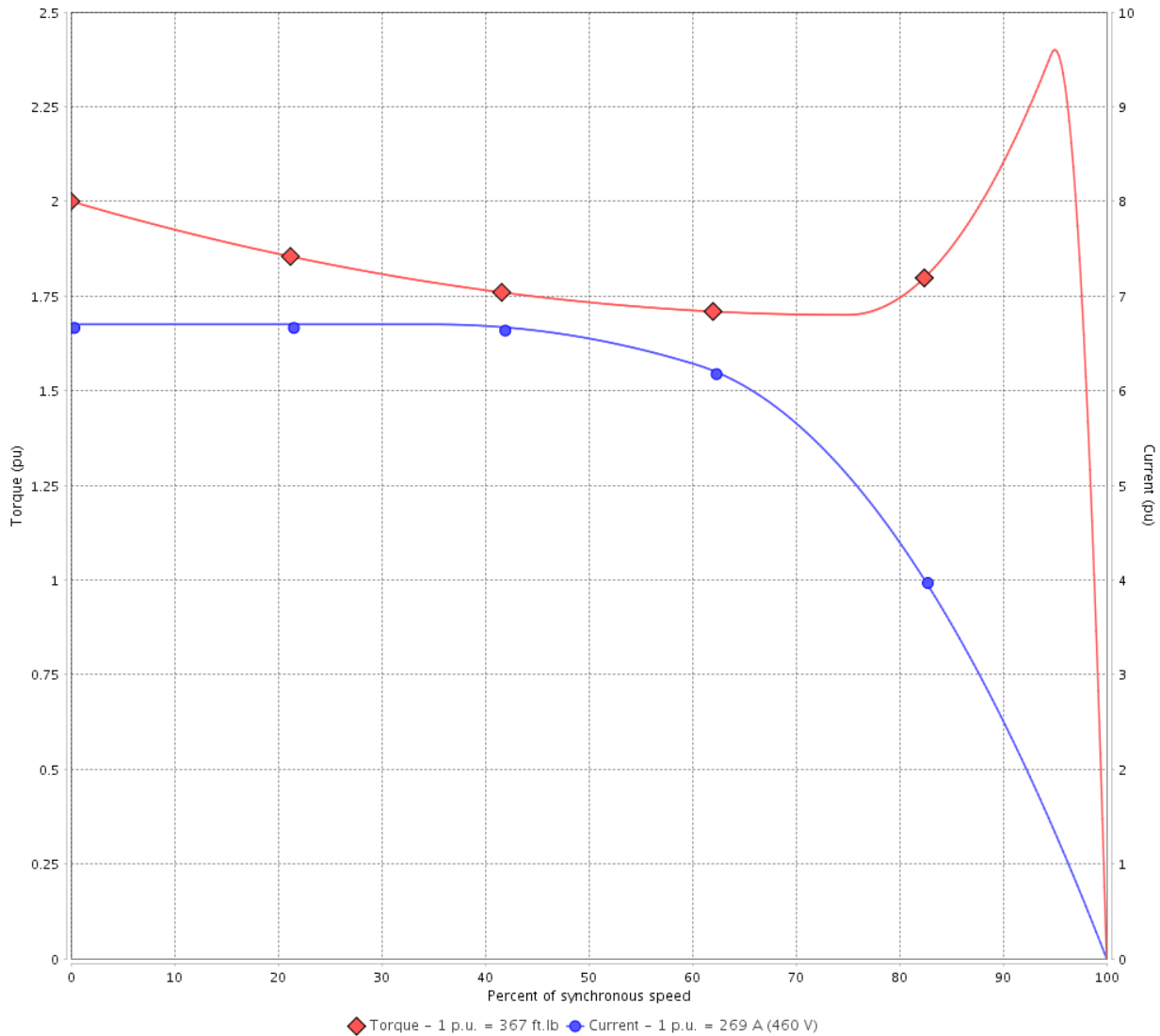
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 460 V 60 Hz 2P

Rated current	: 269 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 6.7	Duty cycle	: Cont.(S1)
Rated torque	: 367 ft.lb	Insulation class	: F
Locked rotor torque	: 200 %	Service factor	: 1.15
Breakdown torque	: 240 %	Temperature rise	: 80 K
Rated speed	: 3573 rpm	Design	: B

Locked rotor time : 32s (cold) 18s (hot)

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TORQUE AND CURRENT VS SPEED CURVE



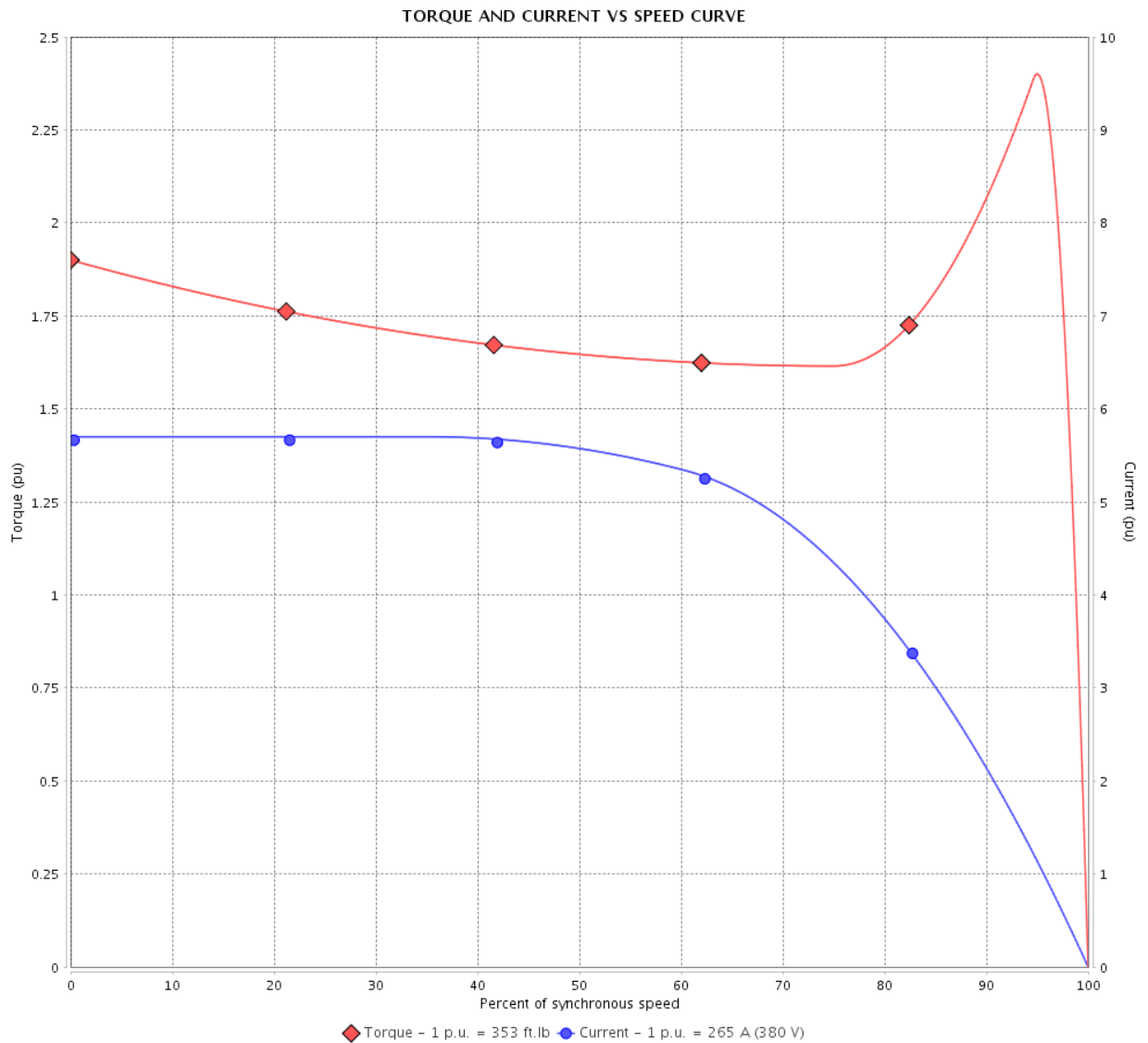
Three Phase Induction Motor - Squirrel Cage

Customer :

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Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 380 V 50 Hz 2P IE3

Rated current	: 265 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 353 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.15
Breakdown torque	: 240 %	Temperature rise	: 105 K
Rated speed	: 2973 rpm	Design	: B

Locked rotor time : 48s (cold) 27s (hot)

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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



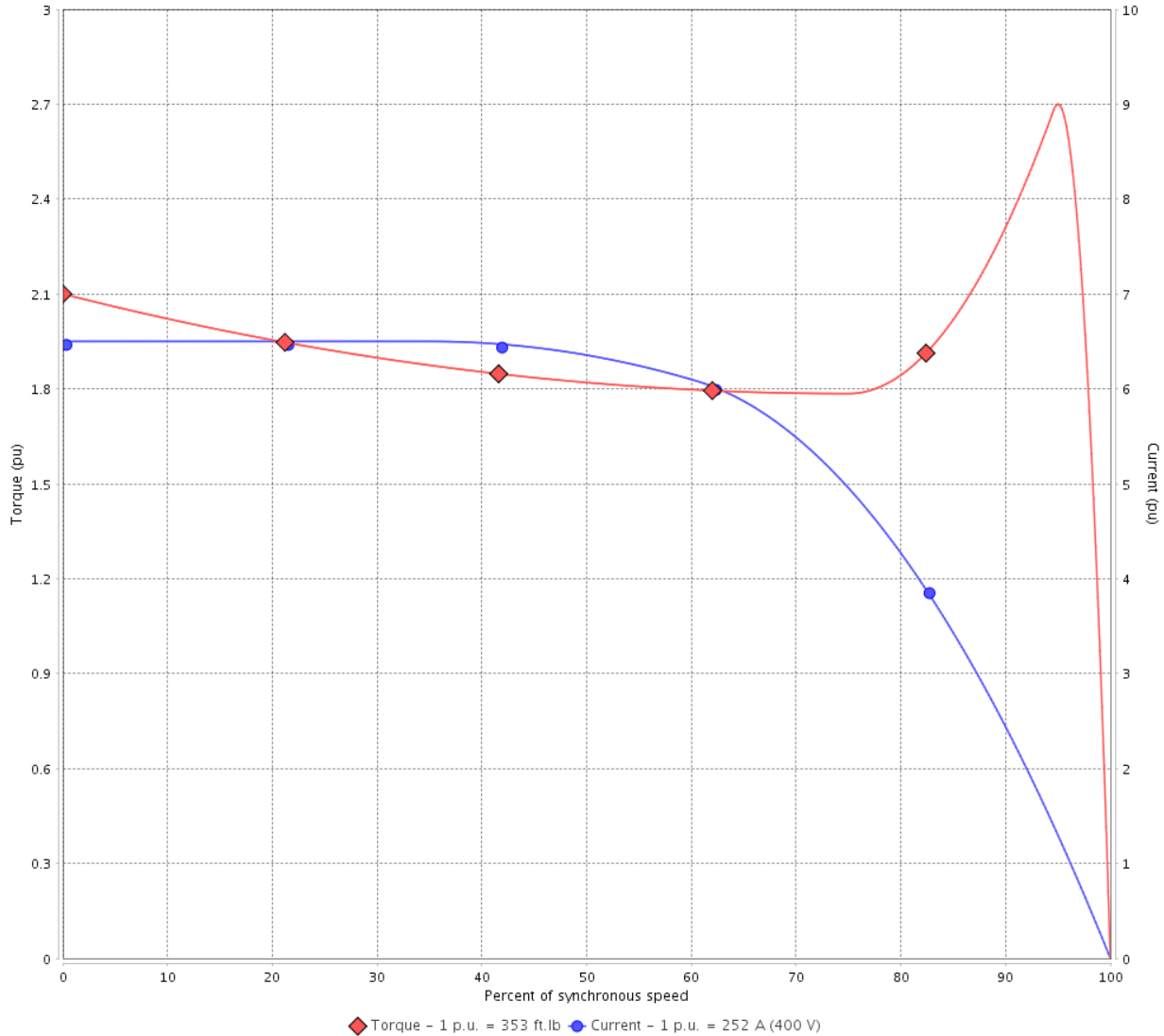
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TORQUE AND CURRENT VS SPEED CURVE



Performance : 400 V 50 Hz 2P IE3

Rated current	: 252 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 6.5	Duty cycle	: Cont.(S1)
Rated torque	: 353 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.15
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 2977 rpm	Design	: B

Locked rotor time : 45s (cold) 25s (hot)

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TORQUE AND CURRENT VS SPEED CURVE



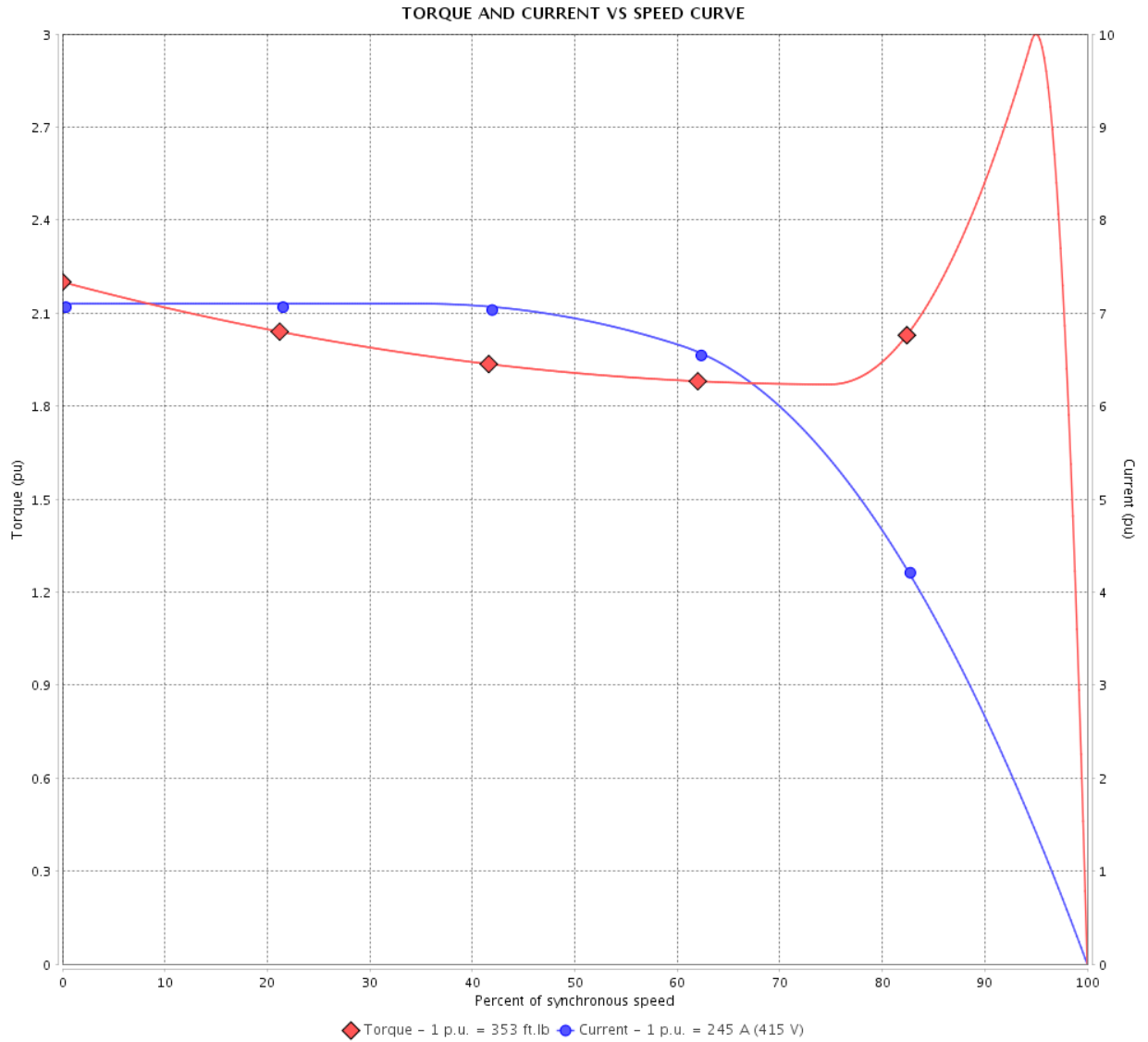
Three Phase Induction Motor - Squirrel Cage

Customer :

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Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 415 V 50 Hz 2P IE3

Rated current	: 245 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 7.1	Duty cycle	: Cont.(S1)
Rated torque	: 353 ft.lb	Insulation class	: F
Locked rotor torque	: 220 %	Service factor	: 1.15
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 2979 rpm	Design	: B

Locked rotor time : 41s (cold) 23s (hot)

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TORQUE AND CURRENT VS SPEED CURVE

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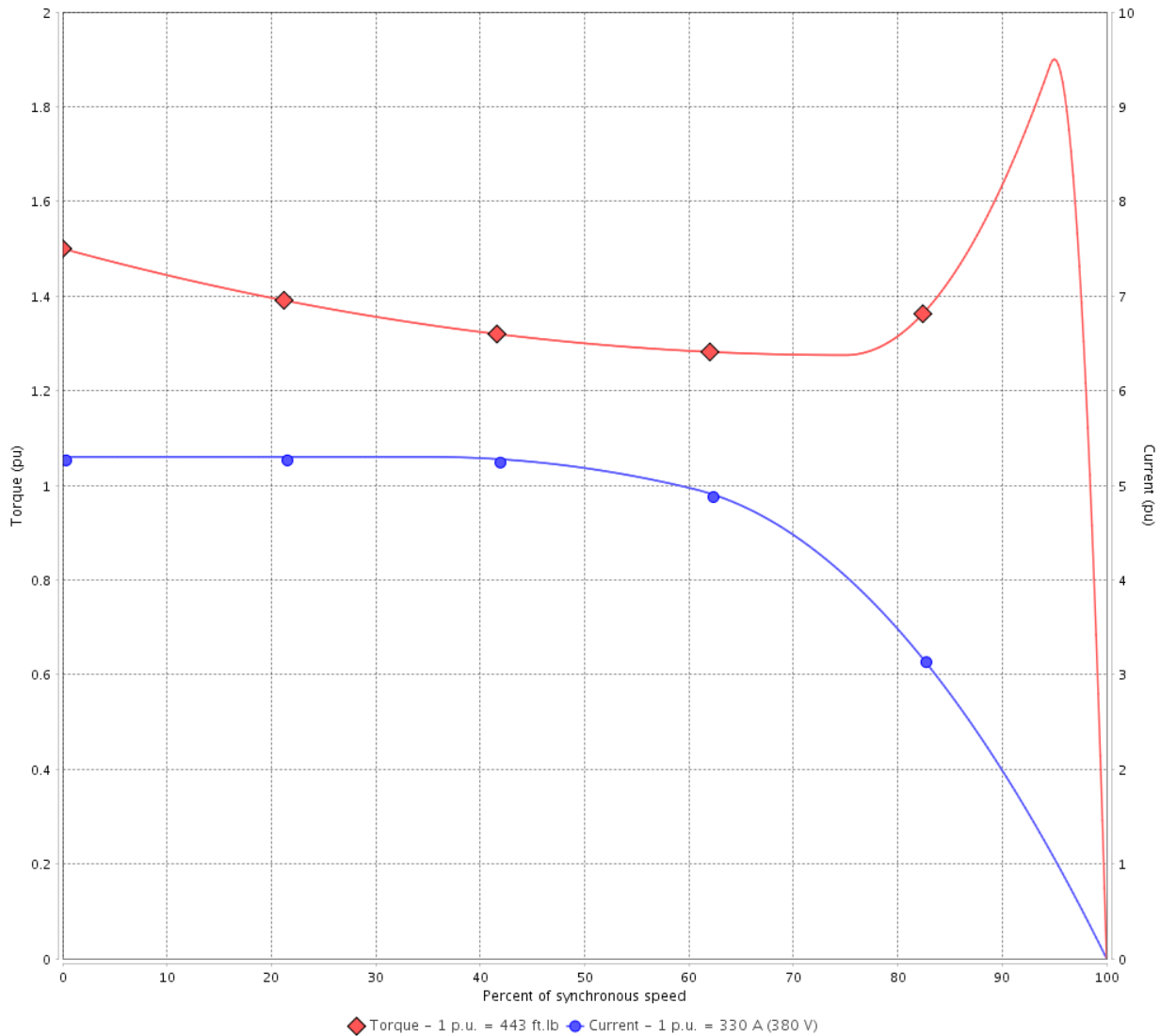
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Product code : 11380894

Catalog # : 25036ET3G449TS-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 380 V 50 Hz 2P IE1

Rated current	: 330 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 5.3	Duty cycle	: Cont.(S1)
Rated torque	: 443 ft.lb	Insulation class	: F
Locked rotor torque	: 150 %	Service factor	: 1.00
Breakdown torque	: 190 %	Temperature rise	: 105 K
Rated speed	: 2962 rpm	Design	: B

Locked rotor time : 21s (cold) 12s (hot)

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TORQUE AND CURRENT VS SPEED CURVE



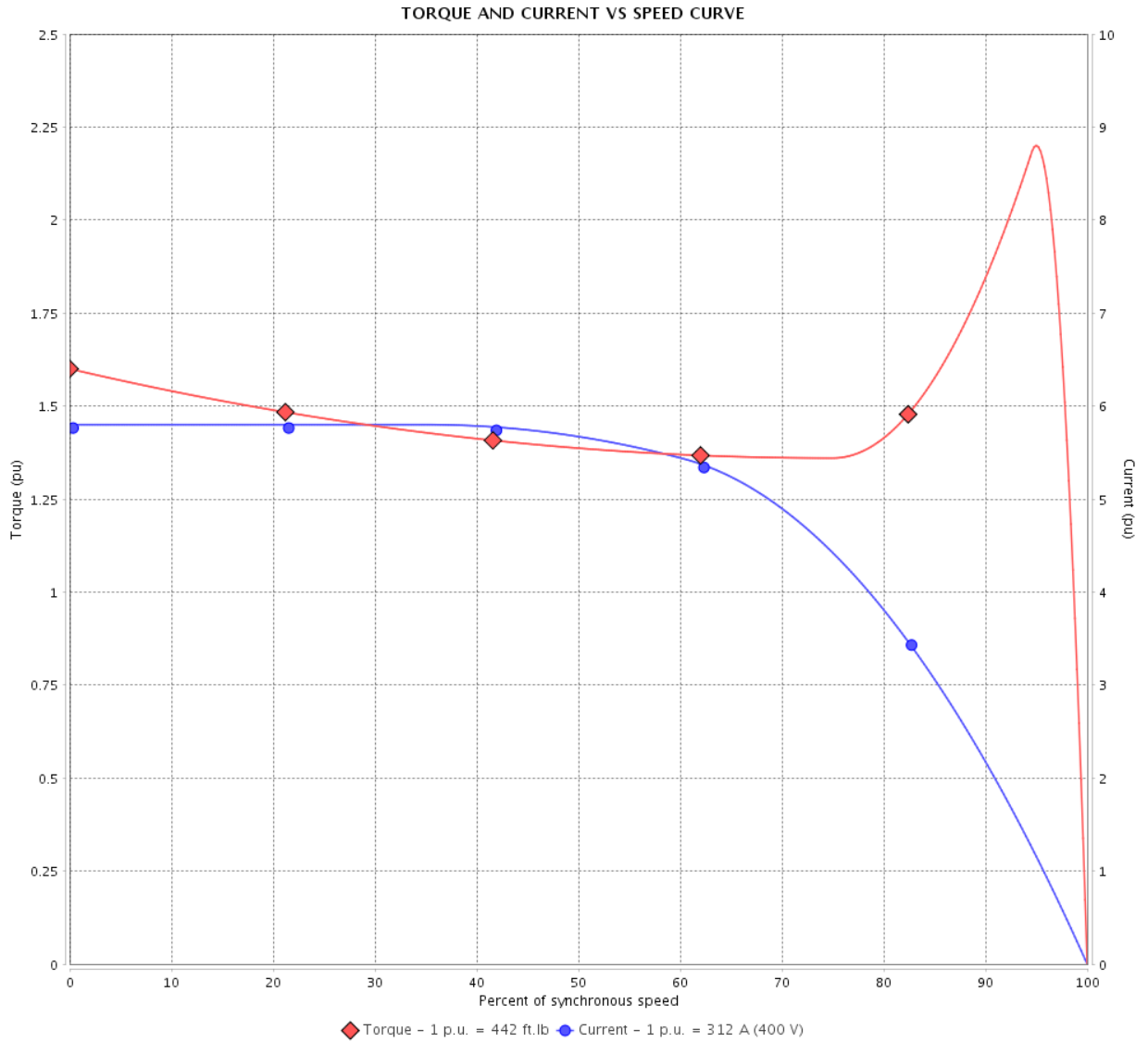
Three Phase Induction Motor - Squirrel Cage

Customer :

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Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 400 V 50 Hz 2P IE2

Rated current	: 312 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 5.8	Duty cycle	: Cont.(S1)
Rated torque	: 442 ft.lb	Insulation class	: F
Locked rotor torque	: 160 %	Service factor	: 1.00
Breakdown torque	: 220 %	Temperature rise	: 105 K
Rated speed	: 2967 rpm	Design	: B

Locked rotor time : 21s (cold) 12s (hot)

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TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



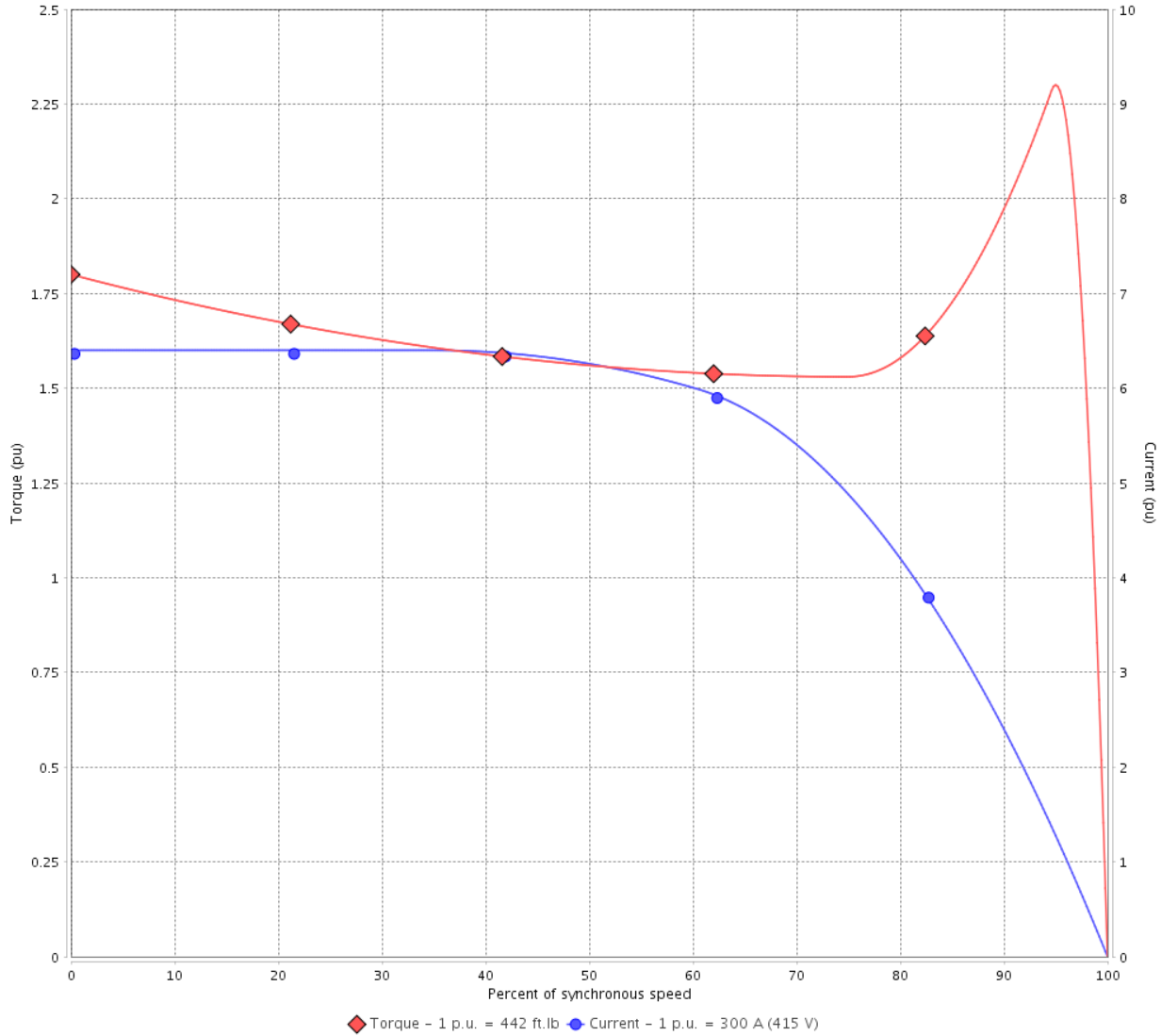
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Product code : 11380894

Catalog # : 25036ET3G449TS-W22

TORQUE AND CURRENT VS SPEED CURVE



Performance : 415 V 50 Hz 2P IE2

Rated current	: 300 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 6.4	Duty cycle	: Cont.(S1)
Rated torque	: 442 ft.lb	Insulation class	: F
Locked rotor torque	: 180 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 105 K
Rated speed	: 2970 rpm	Design	: B

Locked rotor time : 21s (cold) 12s (hot)

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Three Phase Induction Motor - Squirrel Cage

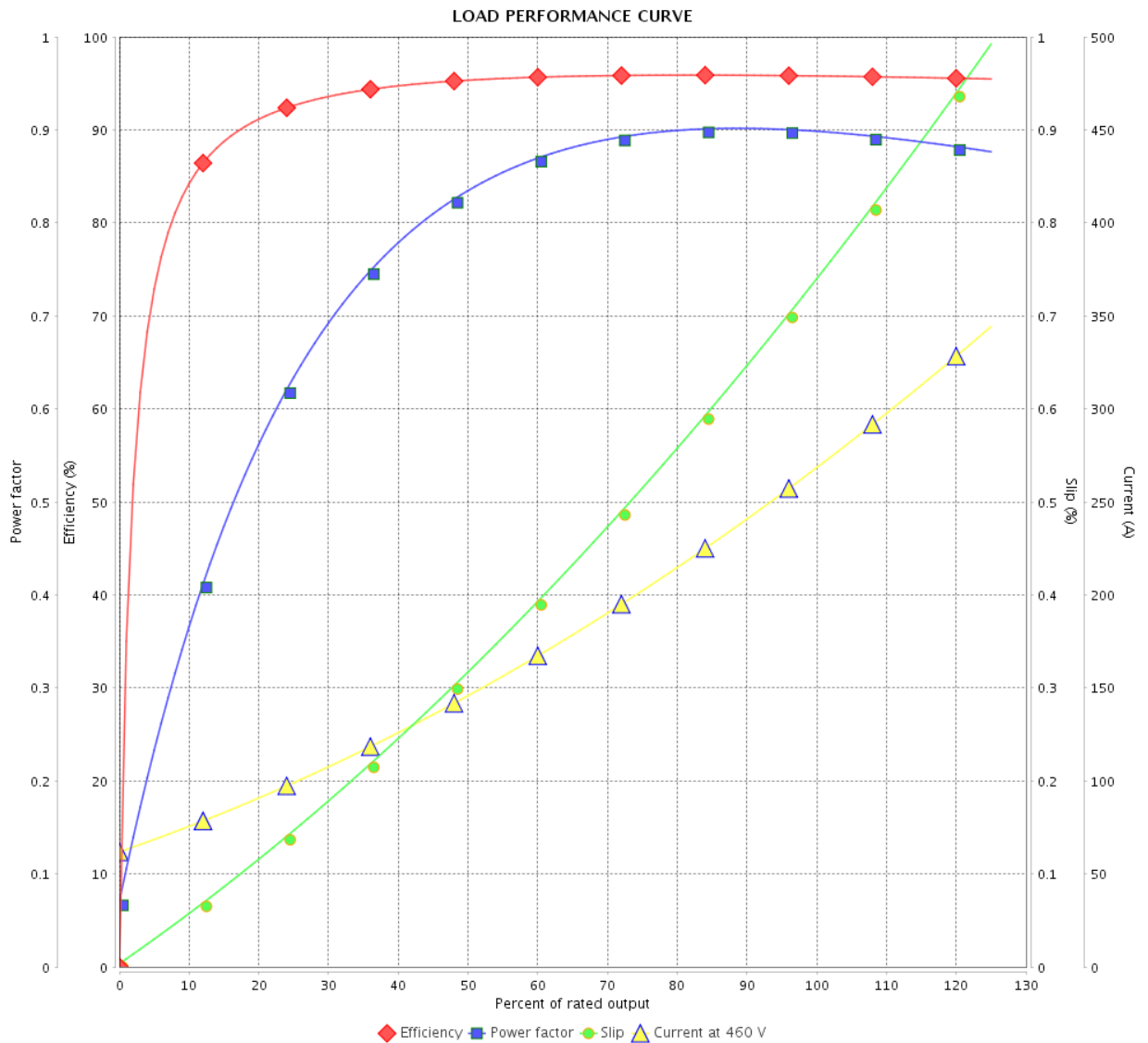


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Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 460 V 60 Hz 2P

Rated current : 269 A
 LRC : 6.7
 Rated torque : 367 ft.lb
 Locked rotor torque : 200 %
 Breakdown torque : 240 %
 Rated speed : 3573 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

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Three Phase Induction Motor - Squirrel Cage

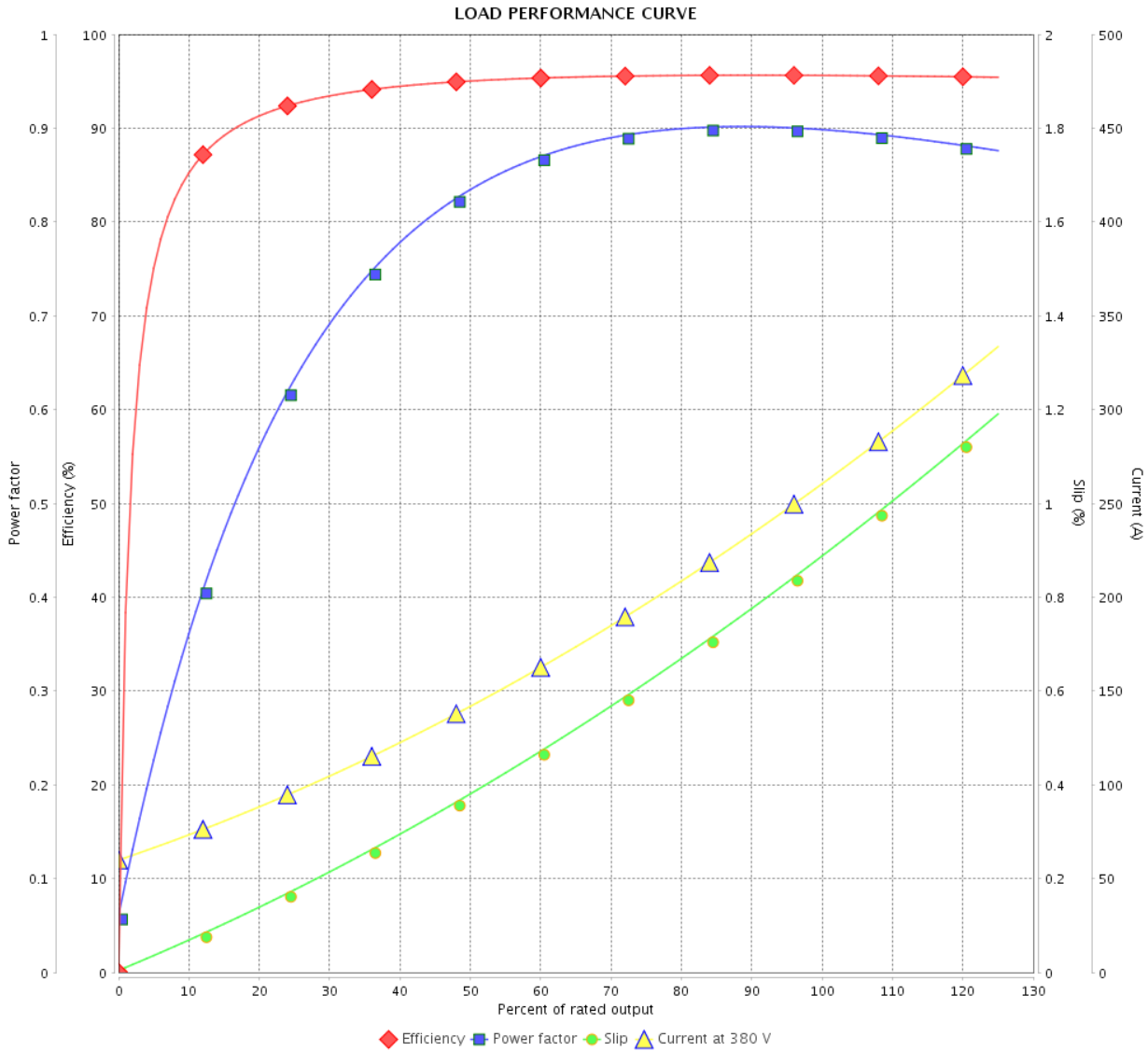


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Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 380 V 50 Hz 2P IE3

Rated current : 265 A
 LRC : 5.7
 Rated torque : 353 ft.lb
 Locked rotor torque : 190 %
 Breakdown torque : 240 %
 Rated speed : 2973 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 105 K
 Design : B

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Three Phase Induction Motor - Squirrel Cage

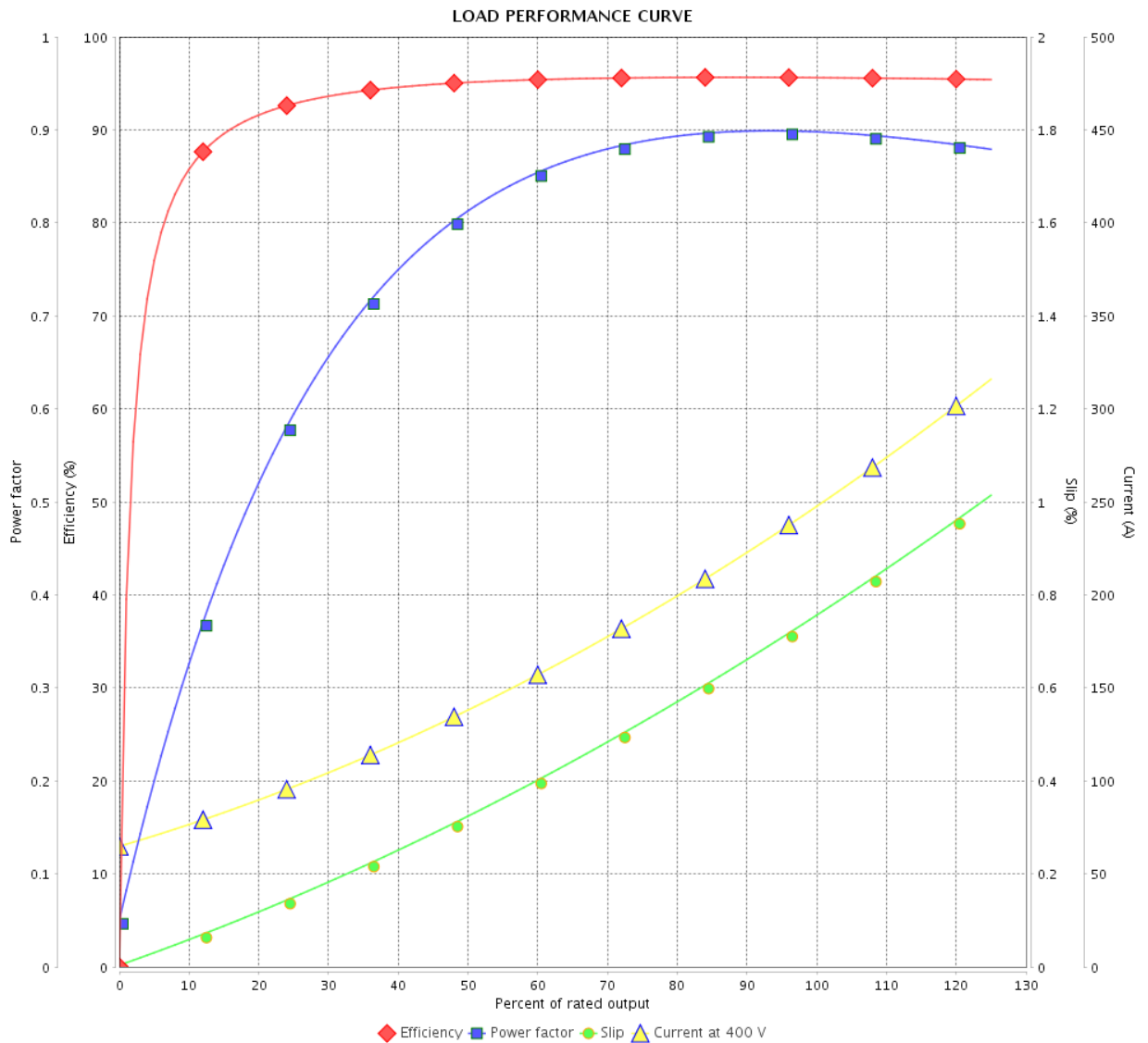


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Performance : 400 V 50 Hz 2P IE3

Rated current : 252 A
 LRC : 6.5
 Rated torque : 353 ft.lb
 Locked rotor torque : 210 %
 Breakdown torque : 270 %
 Rated speed : 2977 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

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Three Phase Induction Motor - Squirrel Cage

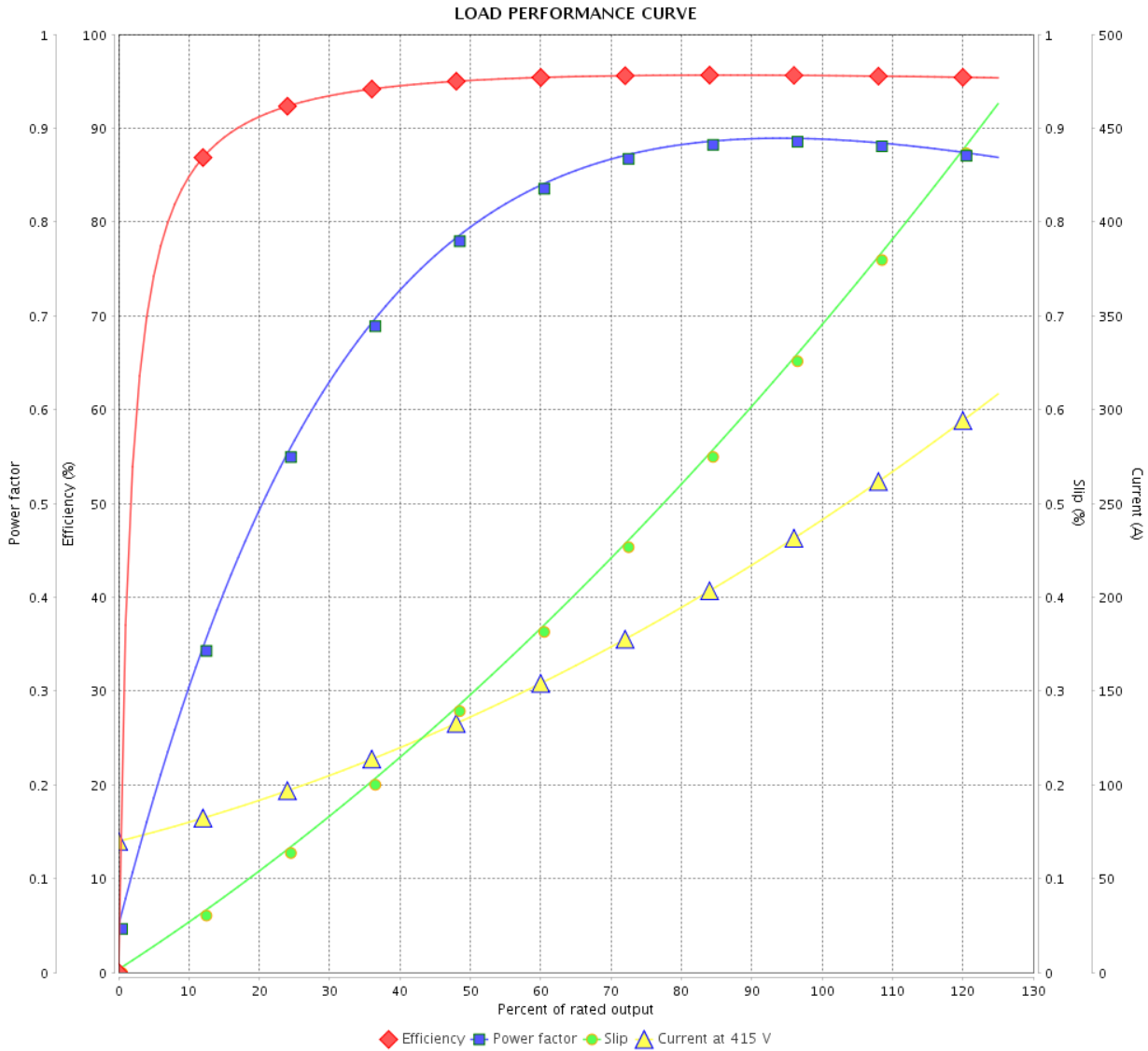


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Product code : 11380894

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Performance : 415 V 50 Hz 2P IE3

Rated current : 245 A
 LRC : 7.1
 Rated torque : 353 ft.lb
 Locked rotor torque : 220 %
 Breakdown torque : 300 %
 Rated speed : 2979 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

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Three Phase Induction Motor - Squirrel Cage

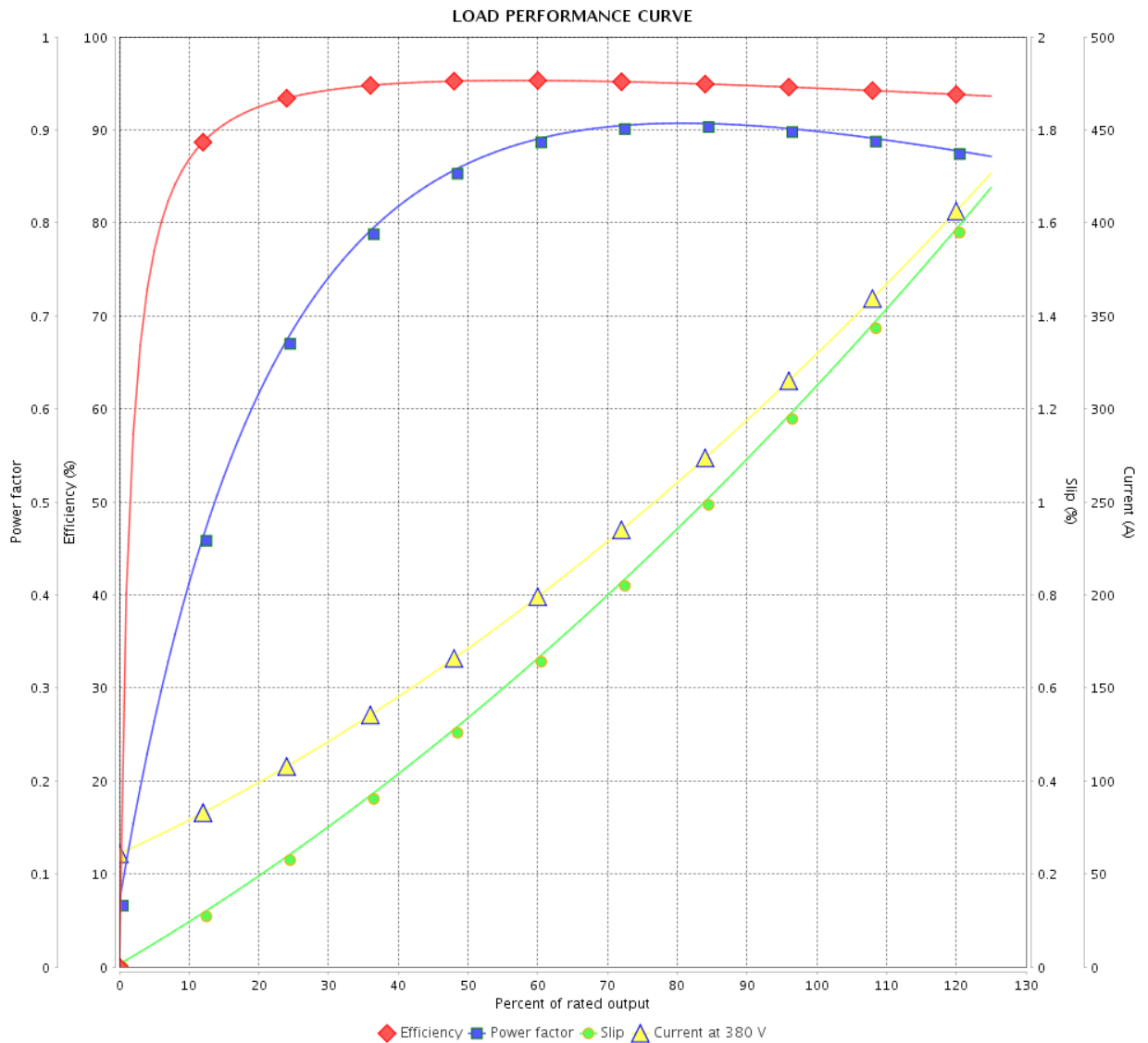


Customer : _____

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 380 V 50 Hz 2P IE1

Rated current : 330 A
 LRC : 5.3
 Rated torque : 443 ft.lb
 Locked rotor torque : 150 %
 Breakdown torque : 190 %
 Rated speed : 2962 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

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Three Phase Induction Motor - Squirrel Cage

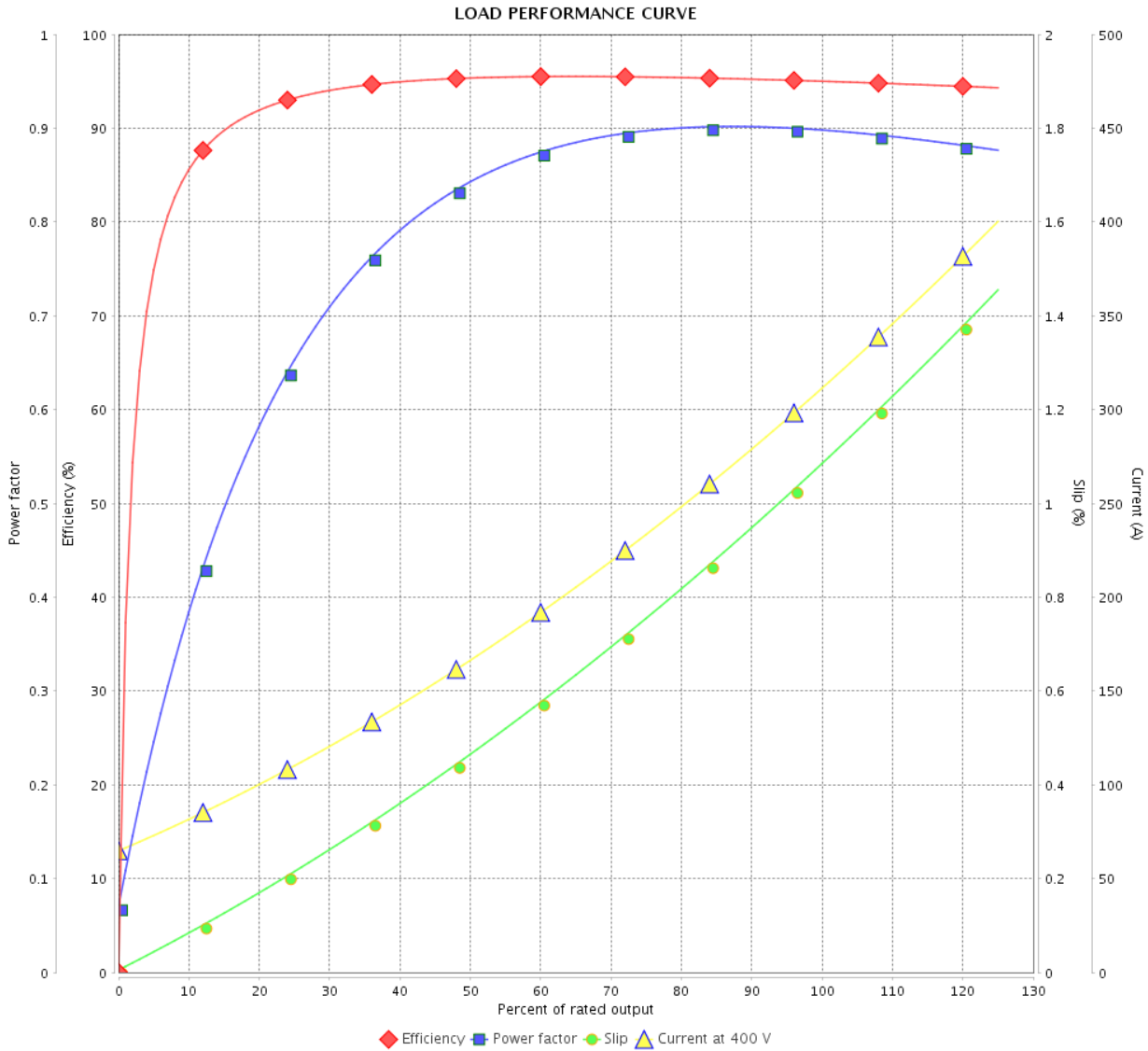


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Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 400 V 50 Hz 2P IE2

Rated current : 312 A
 LRC : 5.8
 Rated torque : 442 ft.lb
 Locked rotor torque : 160 %
 Breakdown torque : 220 %
 Rated speed : 2967 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

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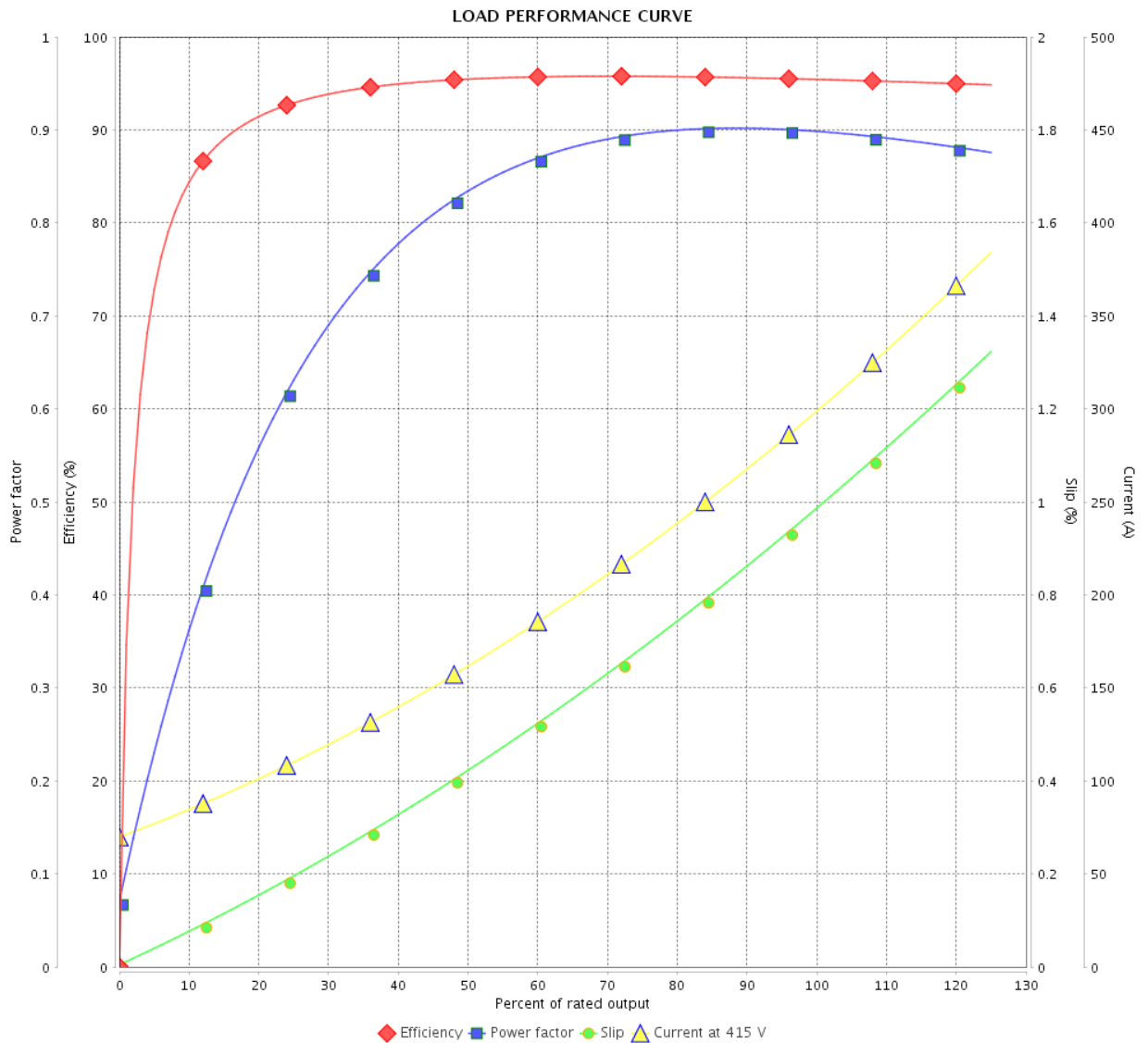


Customer : _____

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 415 V 50 Hz 2P IE2

Rated current : 300 A
 LRC : 6.4
 Rated torque : 442 ft.lb
 Locked rotor torque : 180 %
 Breakdown torque : 229 %
 Rated speed : 2970 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

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THERMAL LIMIT CURVE



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Customer :

Product line : NEMA Premium Efficiency Three-Phase
 Product code : 11380894
 Catalog # : 25036ET3G449TS-W22

Performance : 460 V 60 Hz 2P

Rated current : 269 A	Moment of inertia (J) : 50.3 sq.ft.lb
LRC : 6.7	Duty cycle : Cont.(S1)
Rated torque : 367 ft.lb	Insulation class : F
Locked rotor torque : 200 %	Service factor : 1.15
Breakdown torque : 240 %	Temperature rise : 80 K
Rated speed : 3573 rpm	Design : B

Heating constant

Cooling constant

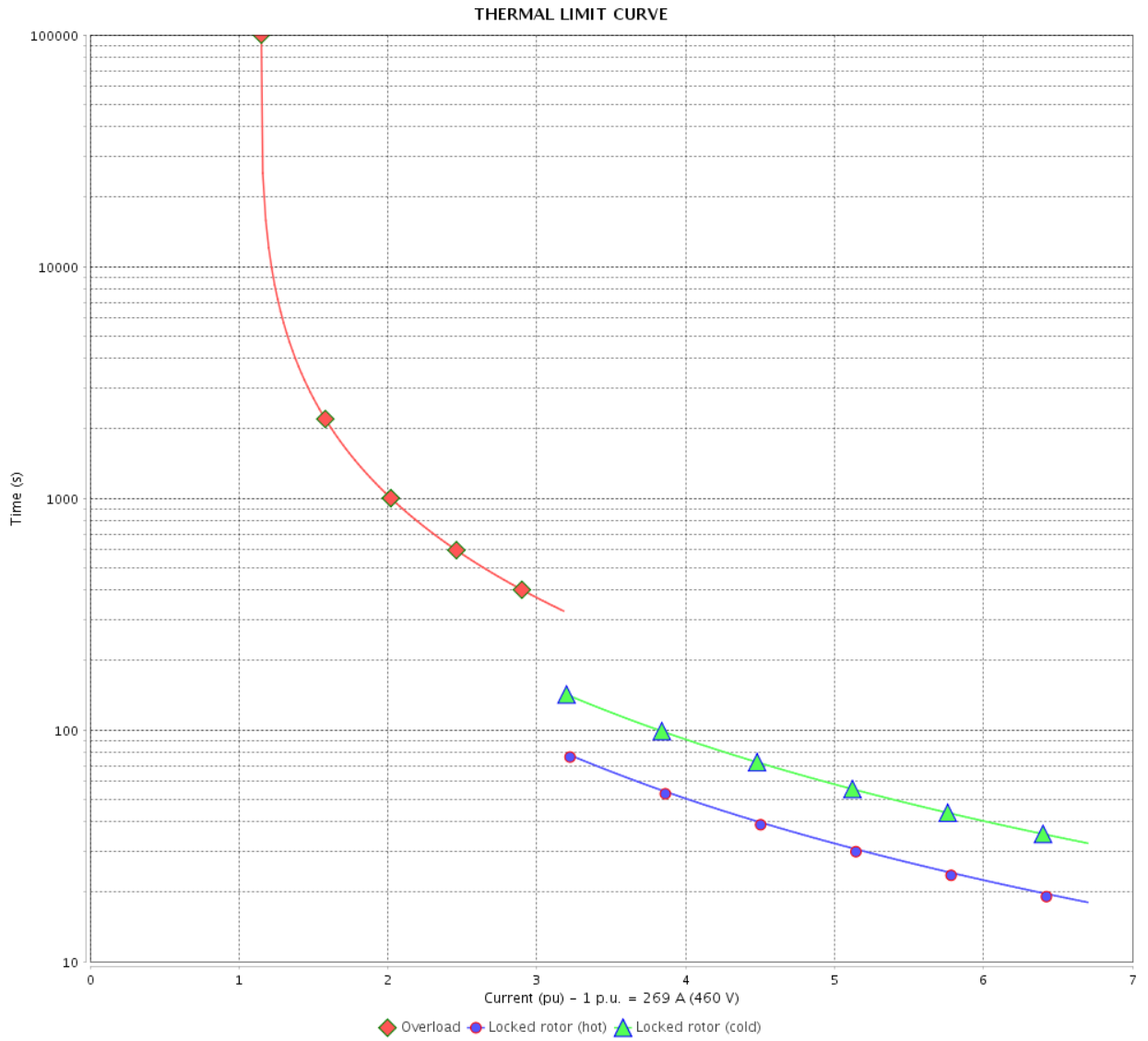
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Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : NEMA Premium Efficiency Three-Phase
Product code : 11380894
Catalog # : 25036ET3G449TS-W22

Performance : 380 V 50 Hz 2P IE3

Rated current	: 265 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 5.7	Duty cycle	: Cont.(S1)
Rated torque	: 353 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.15
Breakdown torque	: 240 %	Temperature rise	: 105 K
Rated speed	: 2973 rpm	Design	: B

Heating constant

Cooling constant

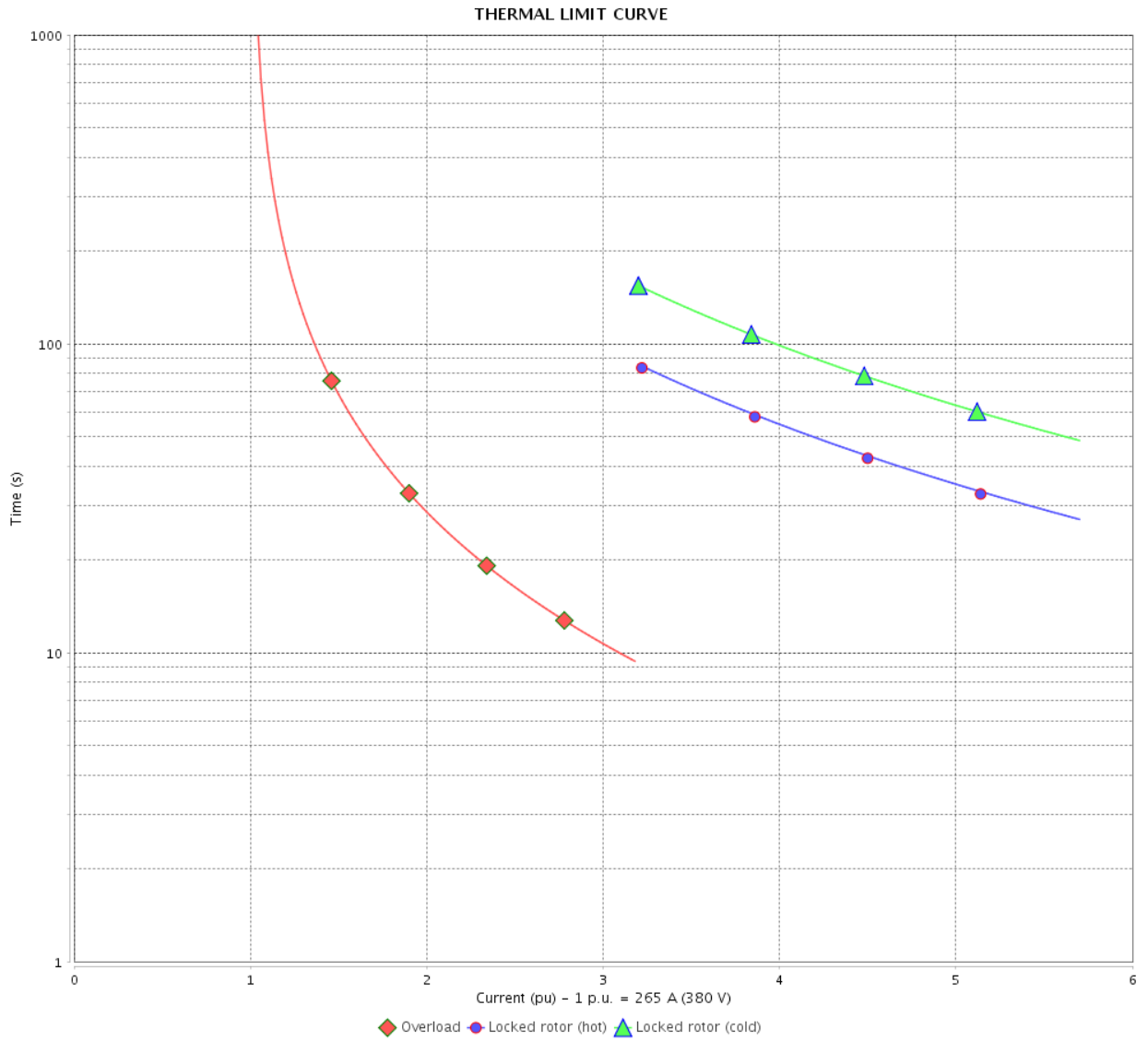
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Three Phase Induction Motor - Squirrel Cage



Customer : _____



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Three Phase Induction Motor - Squirrel Cage

Customer :

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Performance : 400 V 50 Hz 2P IE3

Rated current	: 252 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 6.5	Duty cycle	: Cont.(S1)
Rated torque	: 353 ft.lb	Insulation class	: F
Locked rotor torque	: 210 %	Service factor	: 1.15
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 2977 rpm	Design	: B

Heating constant

Cooling constant

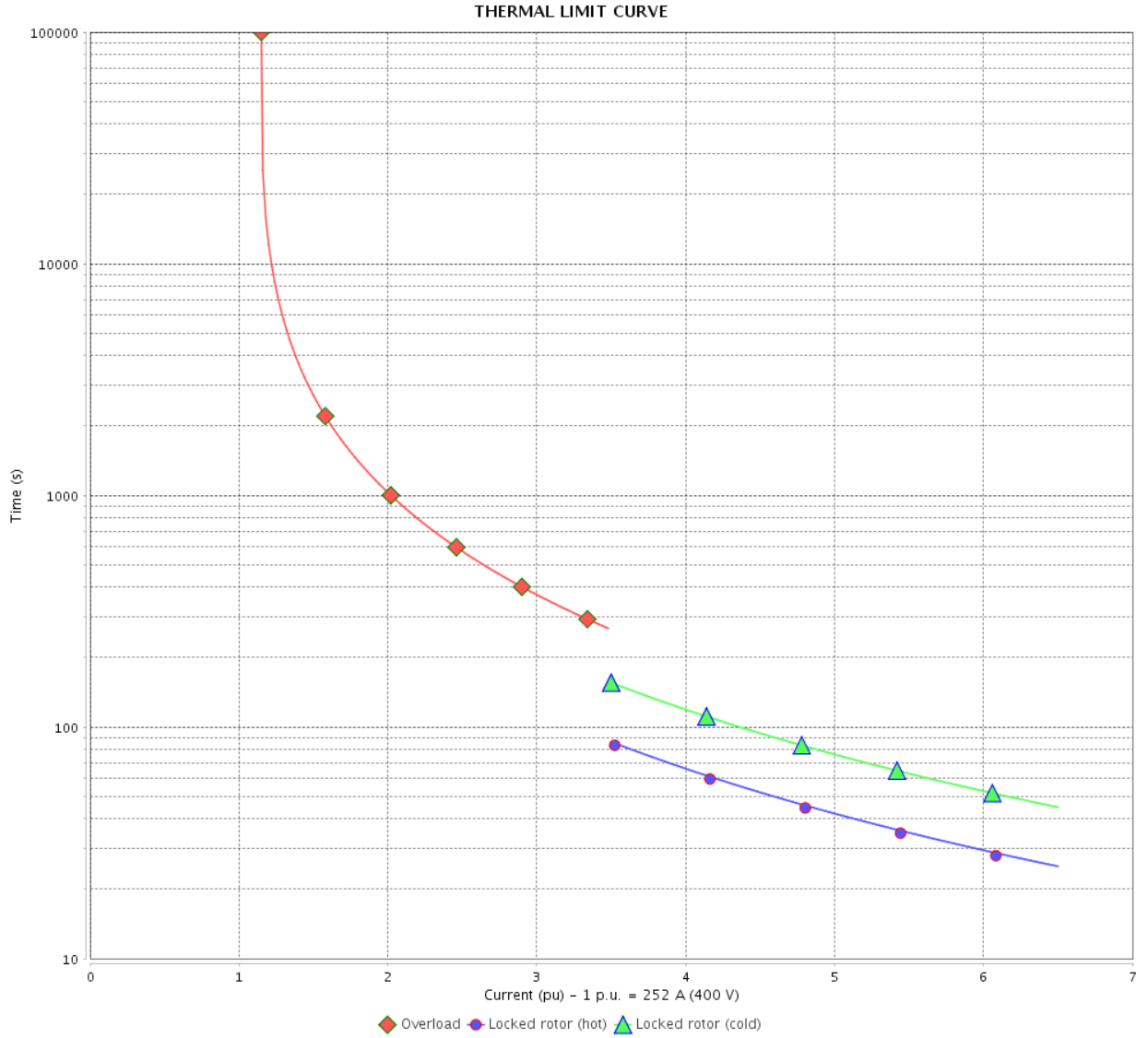
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Three Phase Induction Motor - Squirrel Cage



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LRC	: 7.1	Duty cycle	: Cont.(S1)
Rated torque	: 353 ft.lb	Insulation class	: F
Locked rotor torque	: 220 %	Service factor	: 1.15
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 2979 rpm	Design	: B

Heating constant

Cooling constant

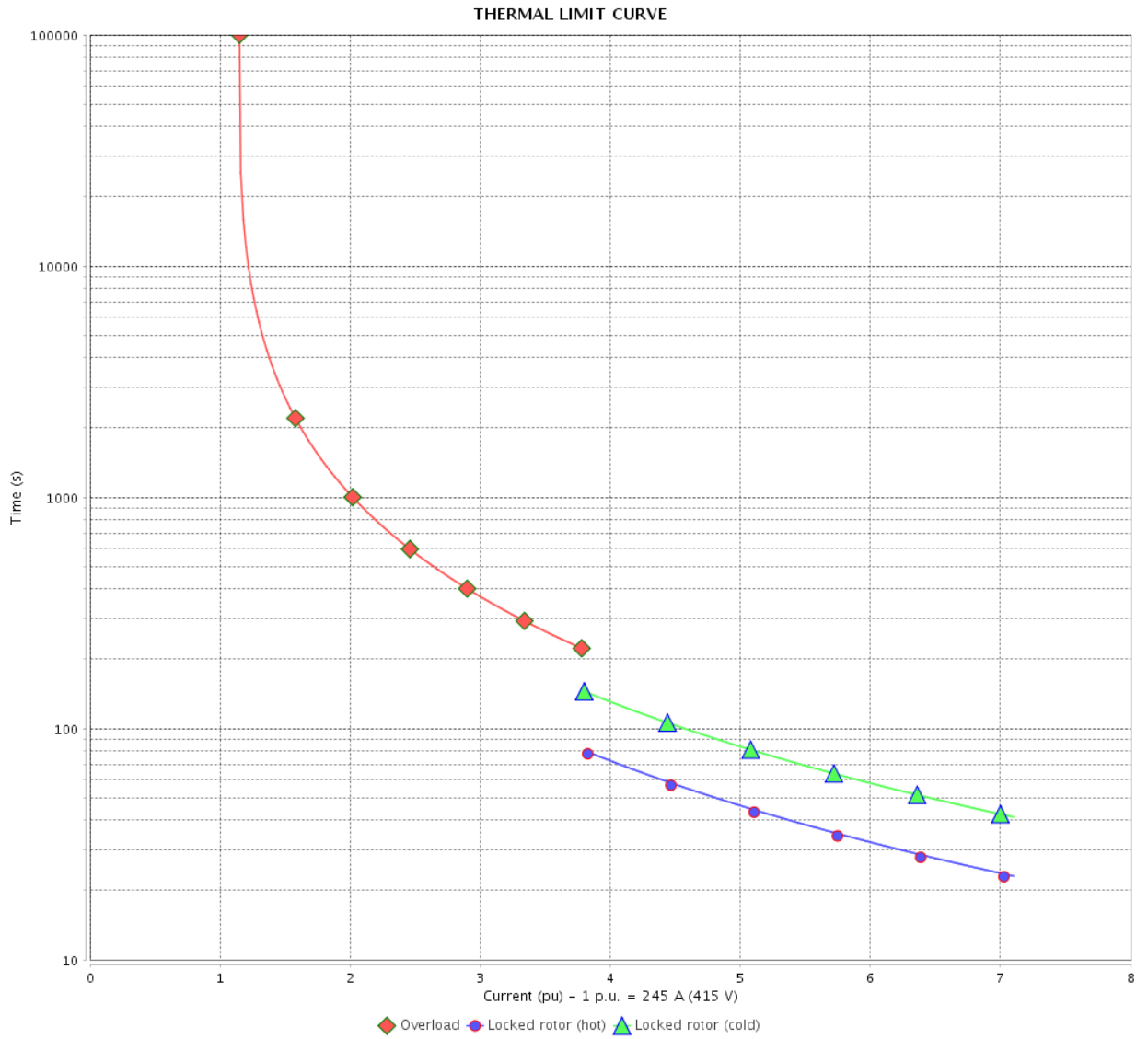
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Three Phase Induction Motor - Squirrel Cage



Customer : _____



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Rated current : 330 A	Moment of inertia (J) : 50.3 sq.ft.lb
LRC : 5.3	Duty cycle : Cont.(S1)
Rated torque : 443 ft.lb	Insulation class : F
Locked rotor torque : 150 %	Service factor : 1.00
Breakdown torque : 190 %	Temperature rise : 105 K
Rated speed : 2962 rpm	Design : B

Heating constant

Cooling constant

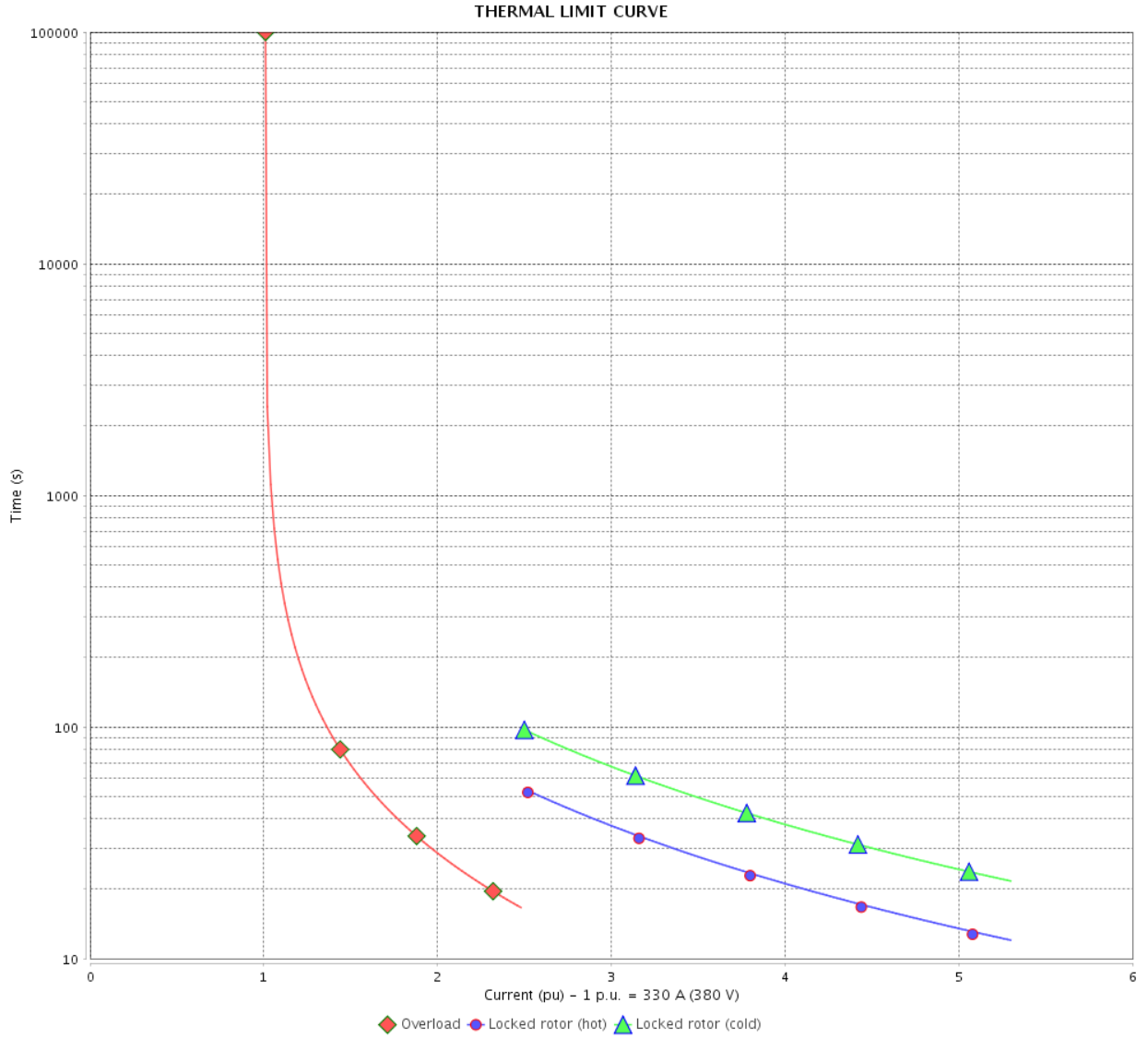
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Performance : 400 V 50 Hz 2P IE2

Rated current	: 312 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 5.8	Duty cycle	: Cont.(S1)
Rated torque	: 442 ft.lb	Insulation class	: F
Locked rotor torque	: 160 %	Service factor	: 1.00
Breakdown torque	: 220 %	Temperature rise	: 105 K
Rated speed	: 2967 rpm	Design	: B

Heating constant

Cooling constant

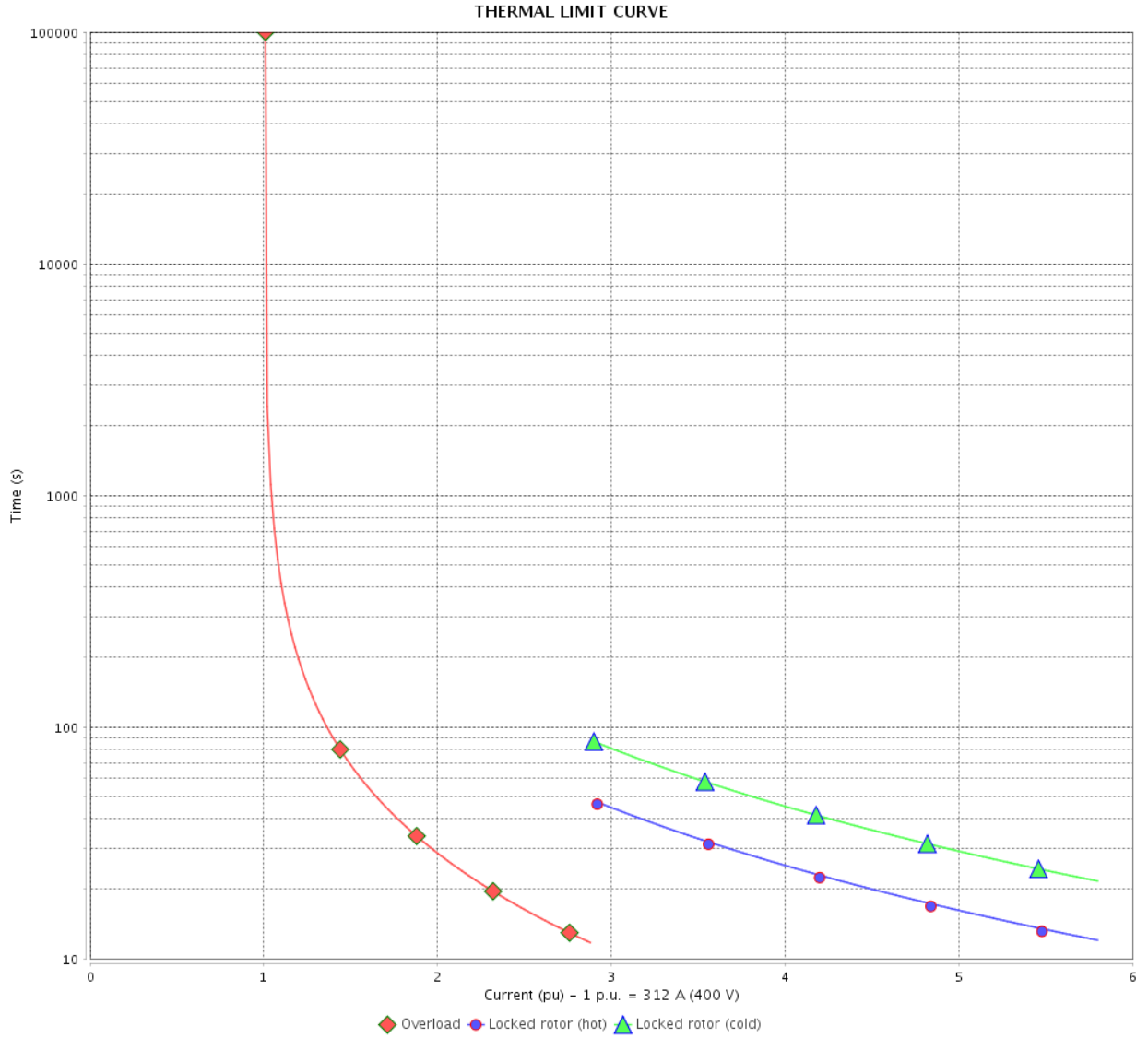
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THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



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THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22

Performance : 415 V 50 Hz 2P IE2

Rated current	: 300 A	Moment of inertia (J)	: 50.3 sq.ft.lb
LRC	: 6.4	Duty cycle	: Cont.(S1)
Rated torque	: 442 ft.lb	Insulation class	: F
Locked rotor torque	: 180 %	Service factor	: 1.00
Breakdown torque	: 229 %	Temperature rise	: 105 K
Rated speed	: 2970 rpm	Design	: B

Heating constant

Cooling constant

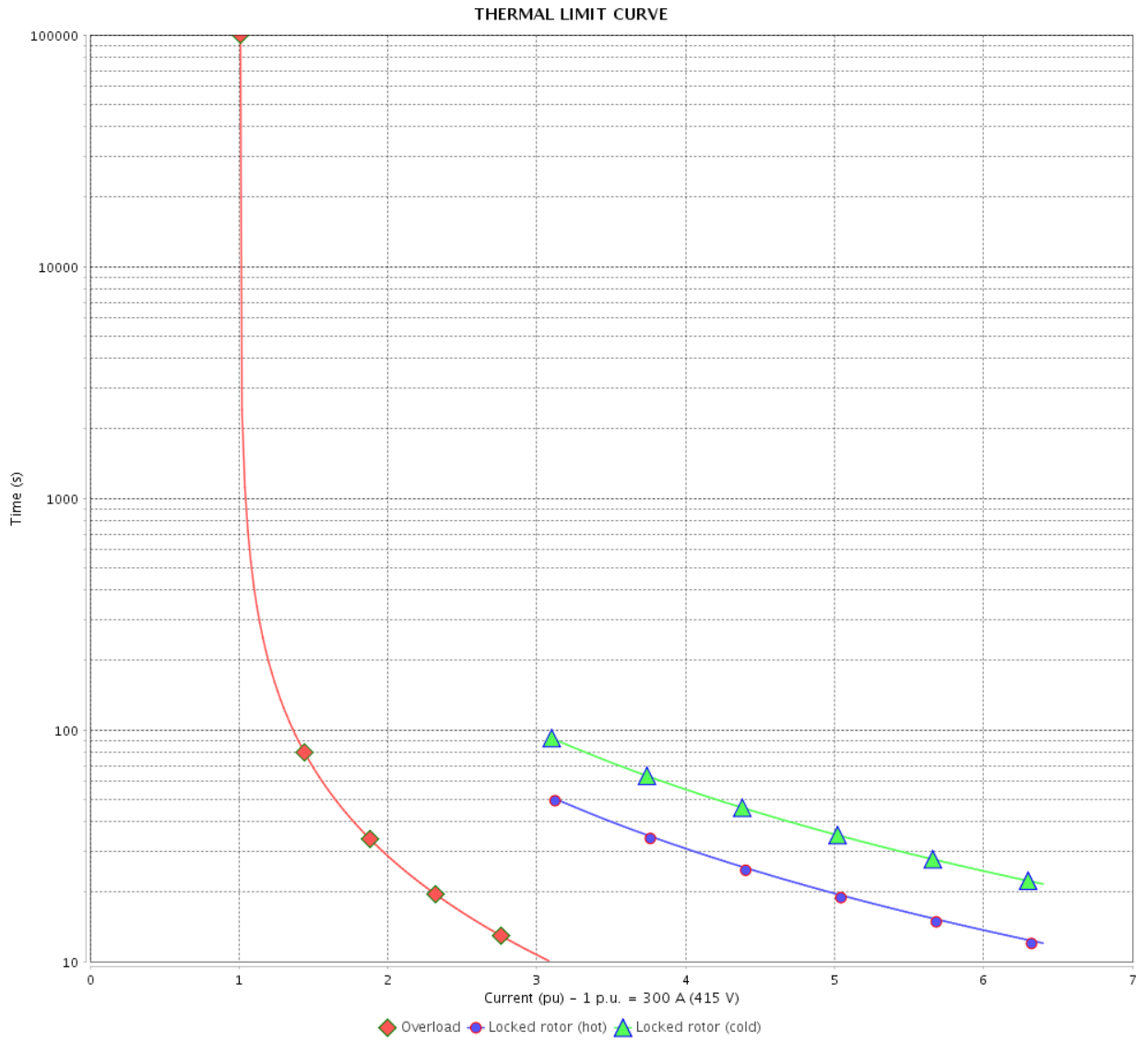
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
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THERMAL LIMIT CURVE

Three Phase Induction Motor - Squirrel Cage



Customer : _____



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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



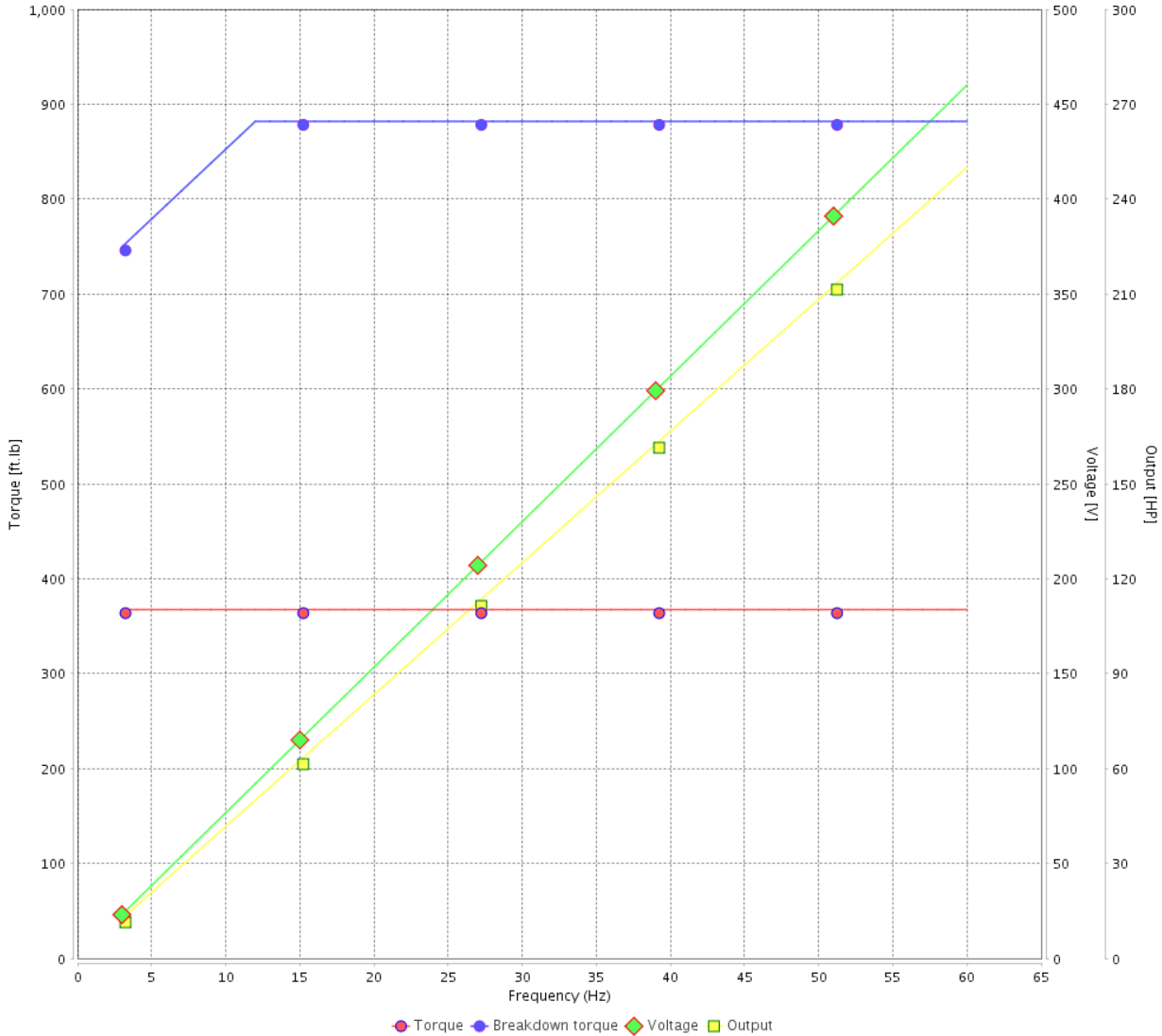
Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22

VFD OPERATION CURVE



Performance : 460 V 60 Hz 2P

Rated current : 269 A
 LRC : 6.7
 Rated torque : 367 ft.lb
 Locked rotor torque : 200 %
 Breakdown torque : 240 %
 Rated speed : 3573 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
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Checked by				
Date				

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

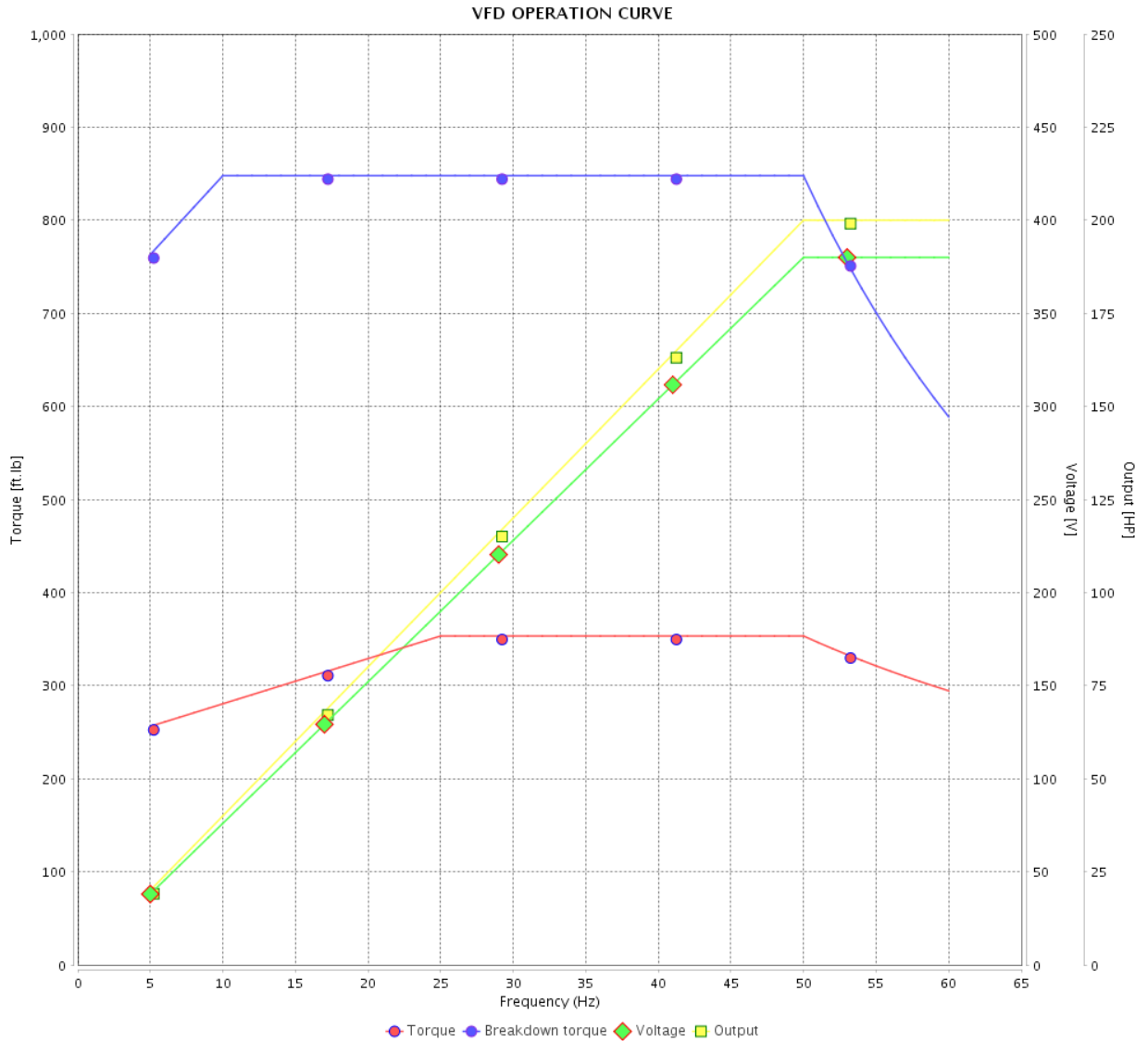


Customer : _____

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 380 V 50 Hz 2P IE3

Rated current : 265 A
 LRC : 5.7
 Rated torque : 353 ft.lb
 Locked rotor torque : 190 %
 Breakdown torque : 240 %
 Rated speed : 2973 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 105 K
 Design : B

Rev.	Changes Summary	Performed	Checked	Date
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Checked by				
Date				

VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



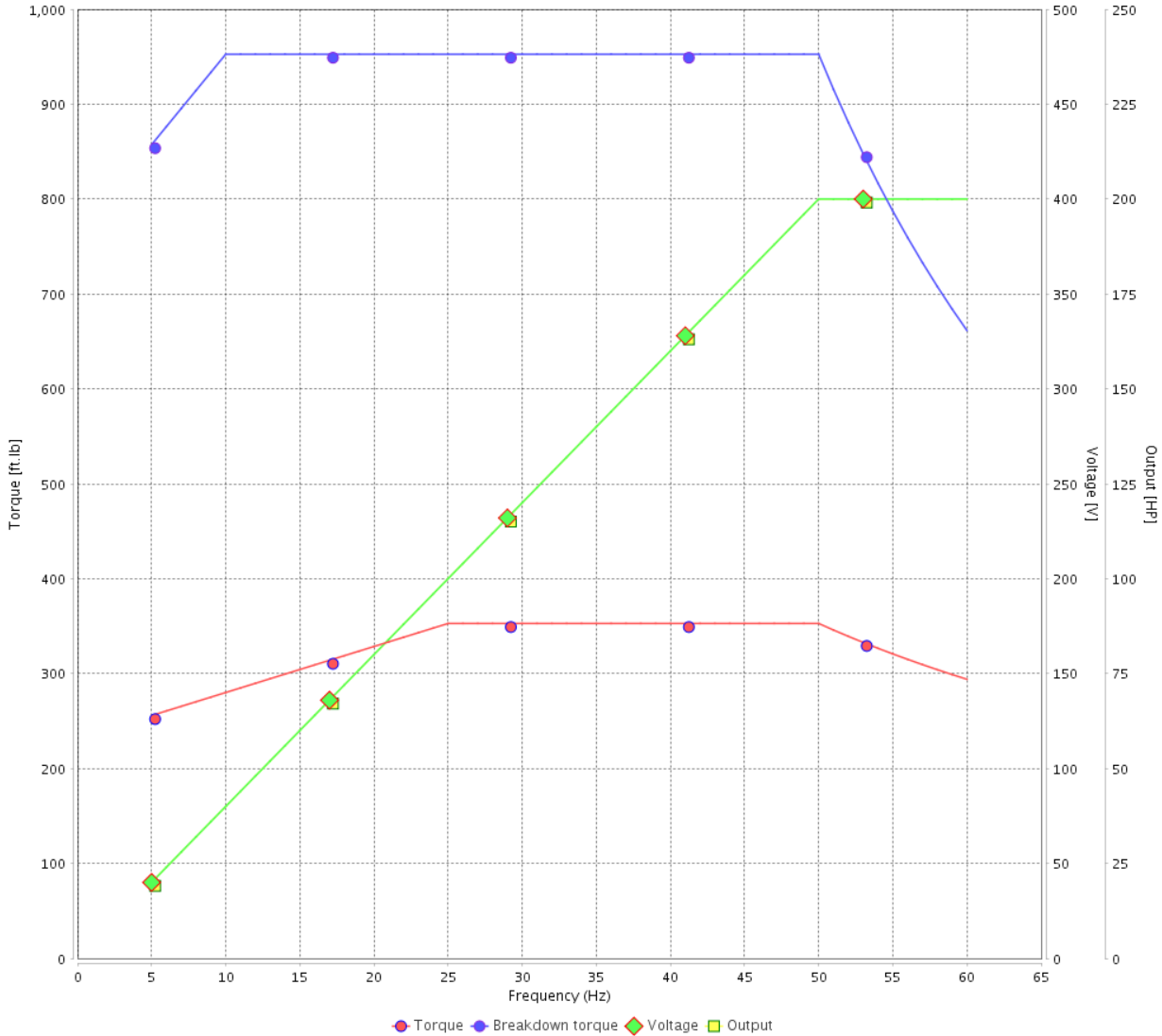
Customer : _____

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22

VFD OPERATION CURVE



Performance : 400 V 50 Hz 2P IE3

Rated current : 252 A
 LRC : 6.5
 Rated torque : 353 ft.lb
 Locked rotor torque : 210 %
 Breakdown torque : 270 %
 Rated speed : 2977 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

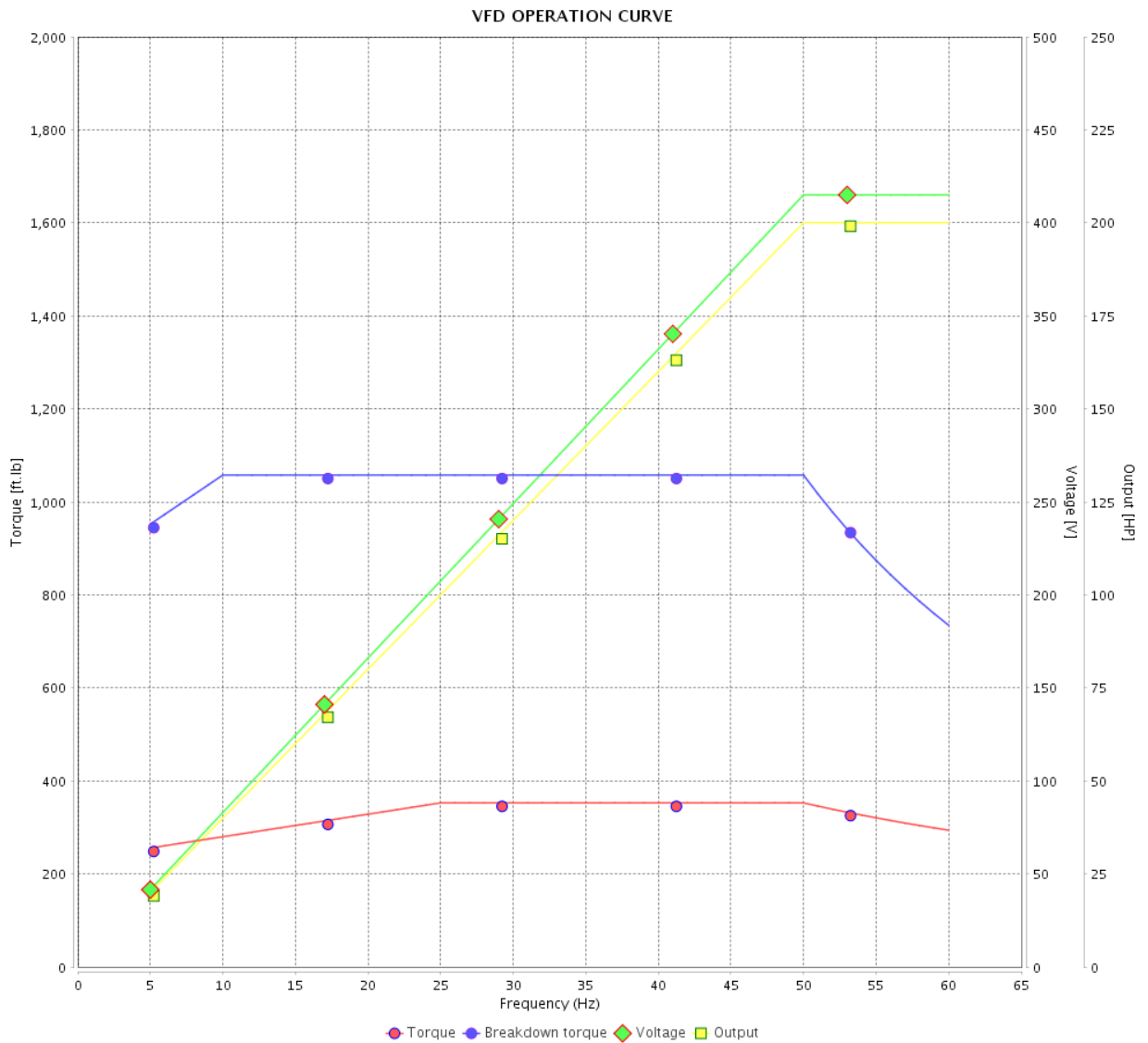


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 415 V 50 Hz 2P IE3

Rated current : 245 A
 LRC : 7.1
 Rated torque : 353 ft.lb
 Locked rotor torque : 220 %
 Breakdown torque : 300 %
 Rated speed : 2979 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.15
 Temperature rise : 80 K
 Design : B

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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



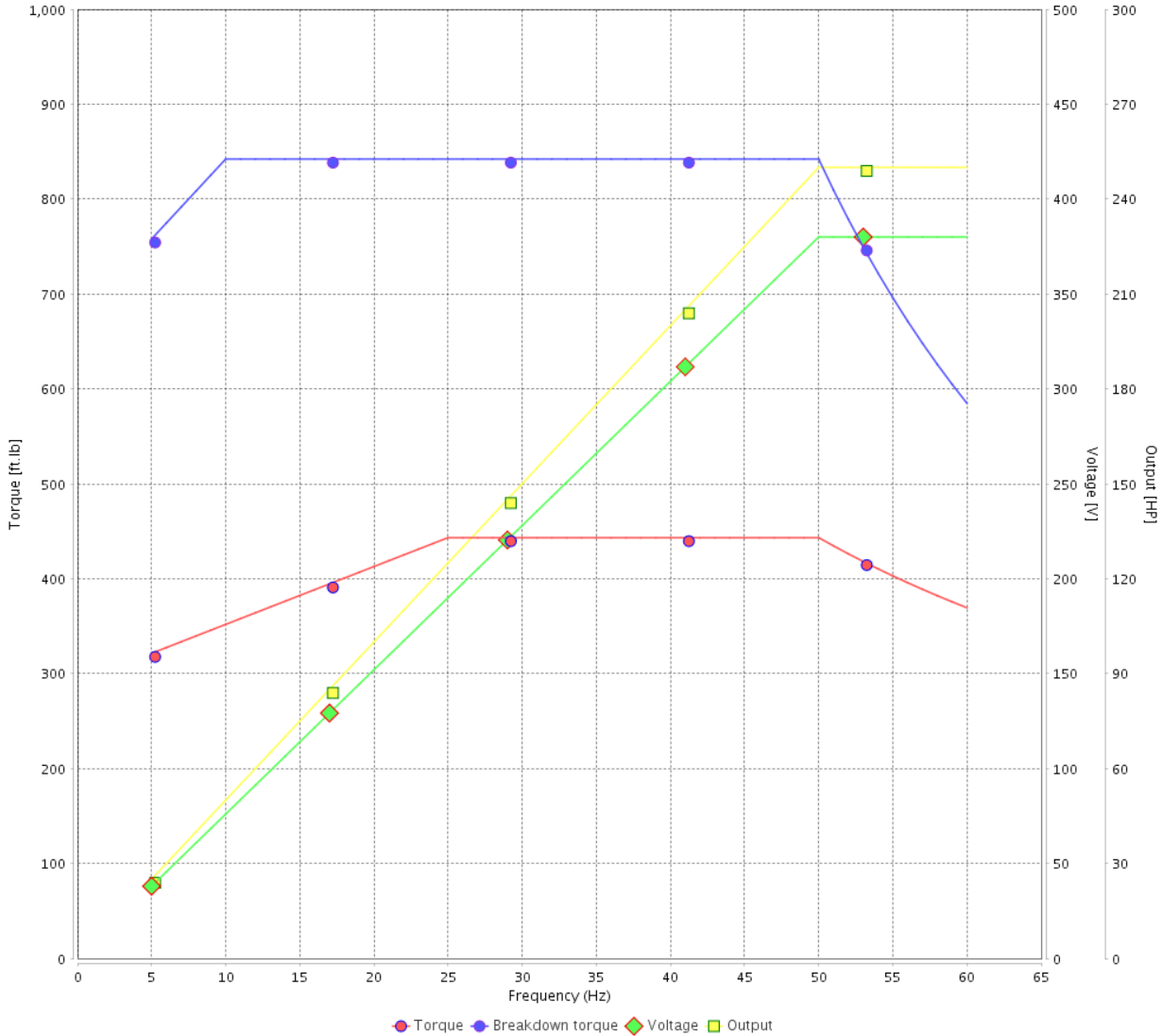
Customer : _____

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22

VFD OPERATION CURVE



Performance : 380 V 50 Hz 2P IE1

Rated current : 330 A
 LRC : 5.3
 Rated torque : 443 ft.lb
 Locked rotor torque : 150 %
 Breakdown torque : 190 %
 Rated speed : 2962 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage

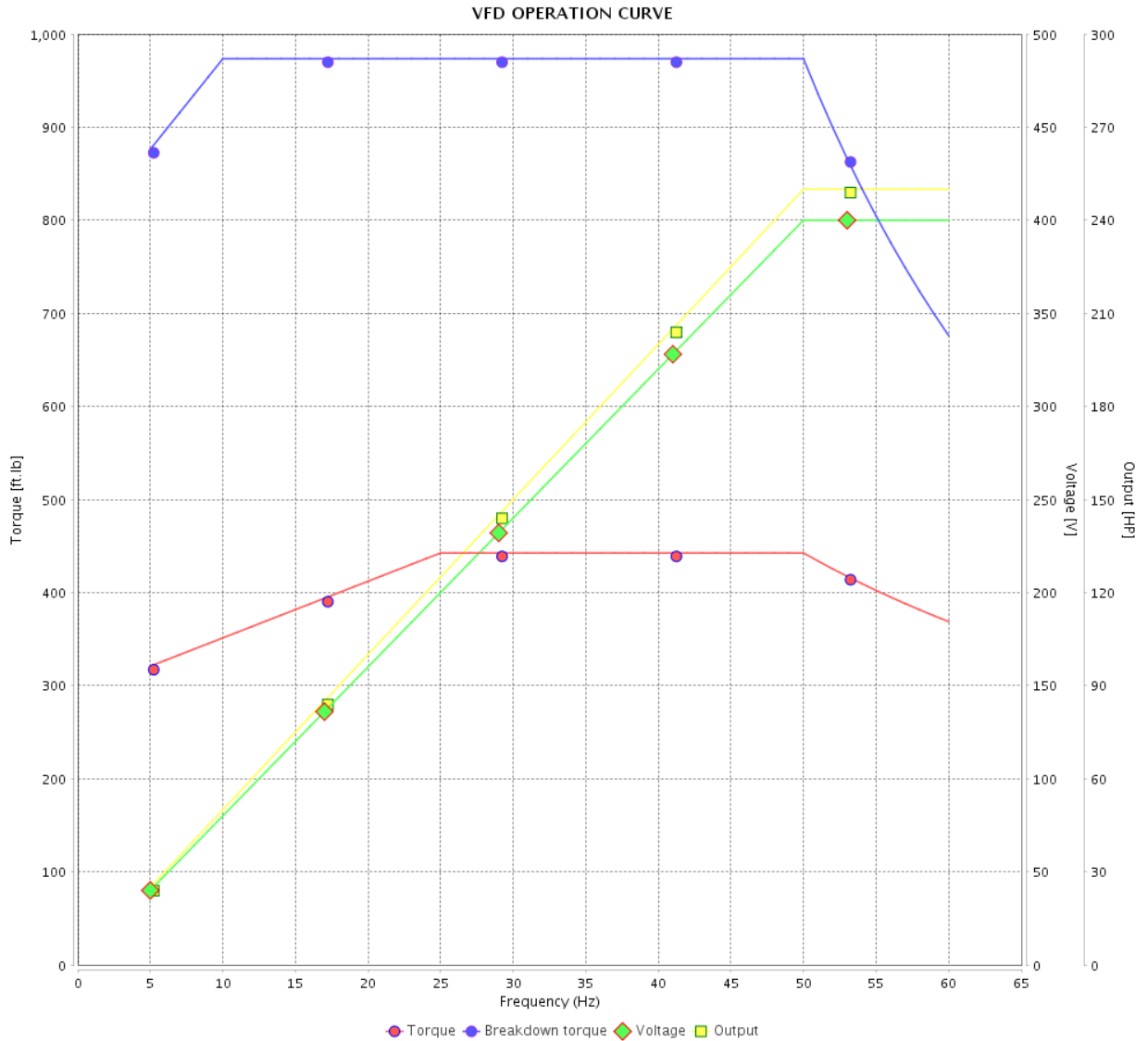


Customer :

Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22



Performance : 400 V 50 Hz 2P IE2

Rated current : 312 A
 LRC : 5.8
 Rated torque : 442 ft.lb
 Locked rotor torque : 160 %
 Breakdown torque : 220 %
 Rated speed : 2967 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

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VFD OPERATION CURVE

Three Phase Induction Motor - Squirrel Cage



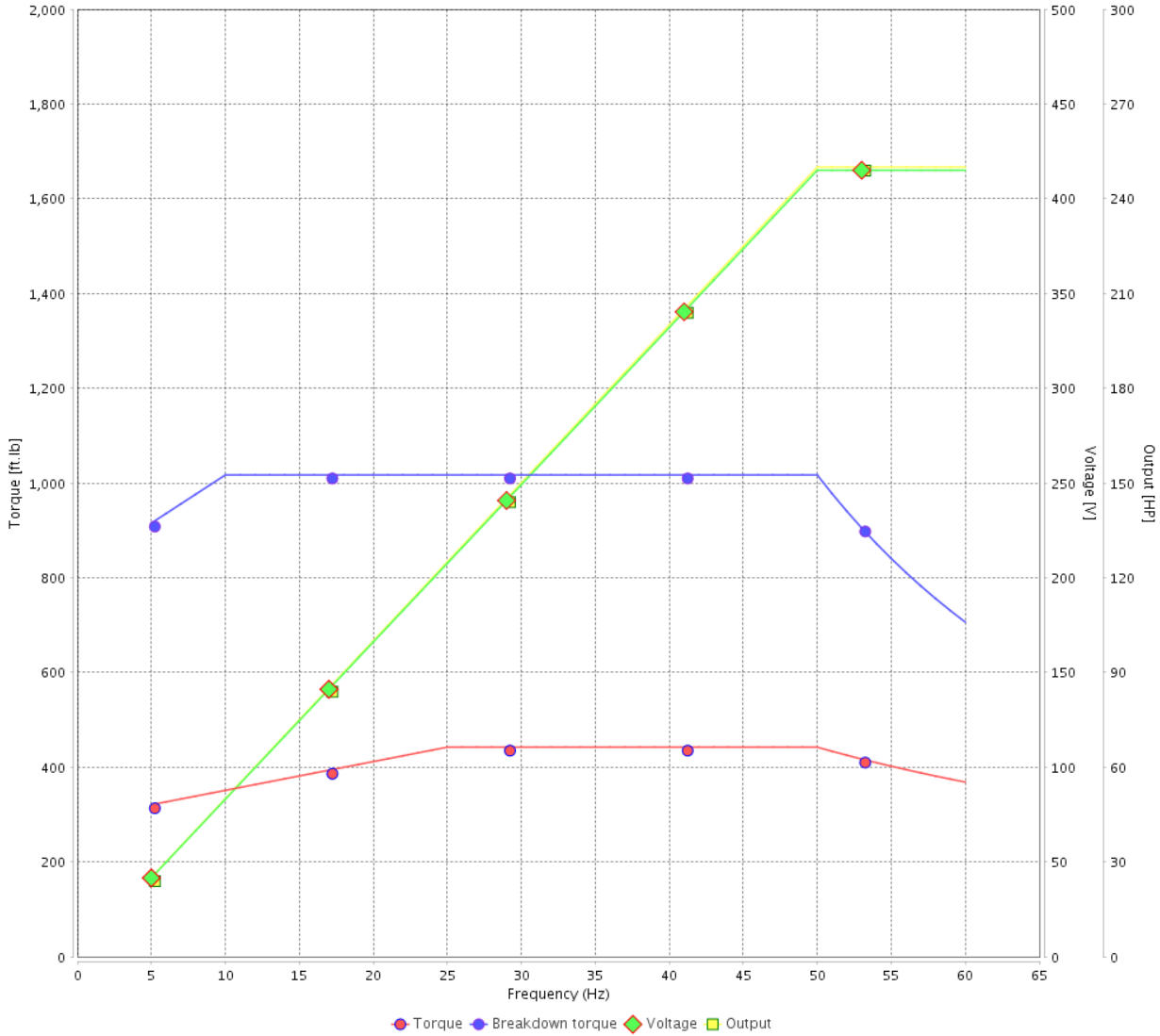
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Product line : NEMA Premium Efficiency Three-Phase

Product code : 11380894

Catalog # : 25036ET3G449TS-W22

VFD OPERATION CURVE

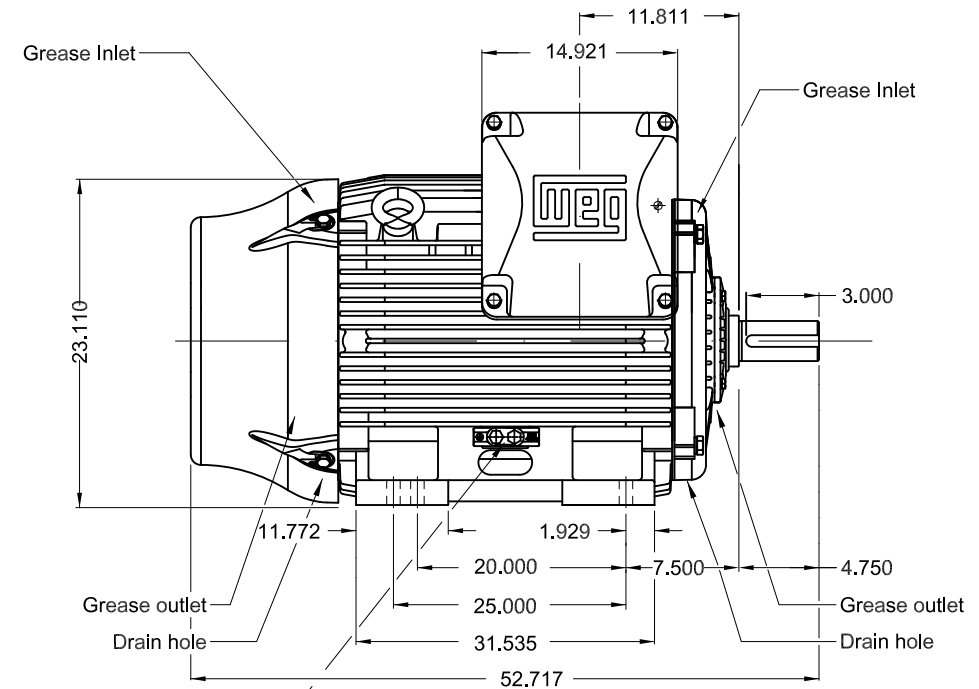
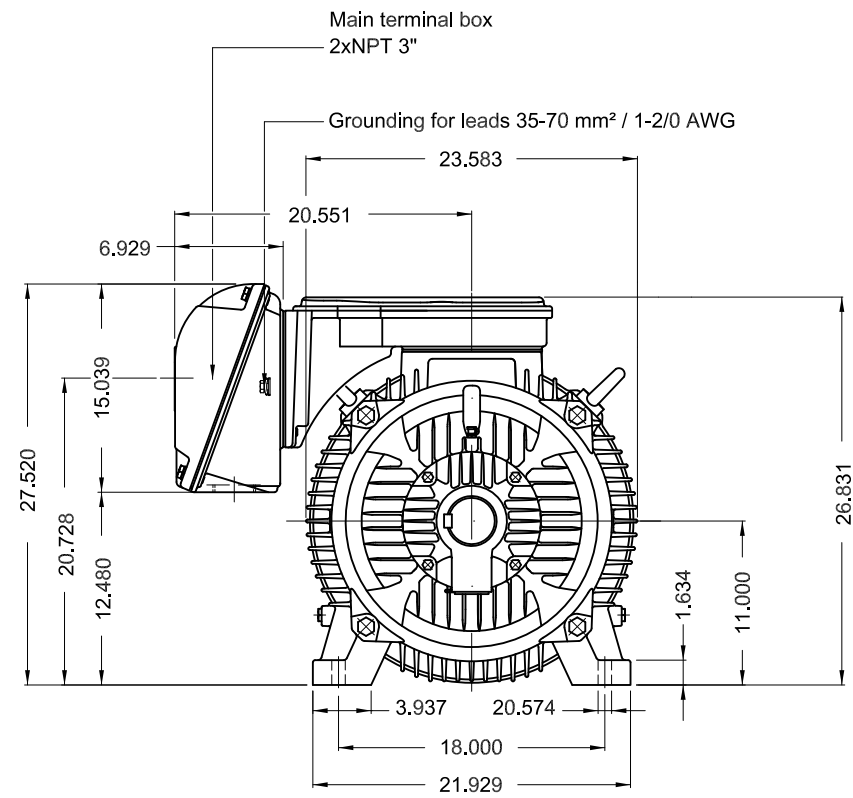


Performance : 415 V 50 Hz 2P IE2

Rated current : 300 A
 LRC : 6.4
 Rated torque : 442 ft.lb
 Locked rotor torque : 180 %
 Breakdown torque : 229 %
 Rated speed : 2970 rpm

Moment of inertia (J) : 50.3 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.00
 Temperature rise : 105 K
 Design : B

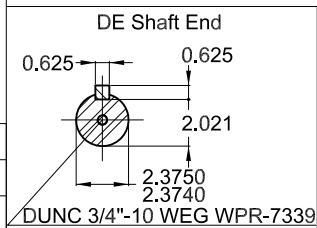
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Grounding for leads 25-185 mm² / 3AWG-350MCM

250 HP 02 Poles 60 Hz

A



Color RAL 5009
 Painting plan 203A
 Mounting B3R(D)

ECM	LOC	SUMMARY OF MODIFICATIONS	EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWUSER	THREE PH. MOTOR W22 PREM. EFF.					
CHECKED		FRAME 447/9TS IP55 TEFC					
RELEASED							
REL DT.	WMO	Jaragua do Sul	Product Engineering	SHEET	1 / 1		

PREVIEW
 WDD



Dimensions in inches

XME A3

MADE IN MEXICO
11380894



FOR SAFE AREA
Mod.TE1BFOXON
CC029A

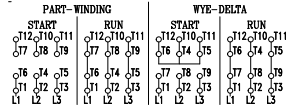




Class I, Div 2, Gr A, B, C and D - T3
Class I, Zone 2, IIC - T3
Class II, Div 2, Gr F and G - T3C
For use on PWM: Gr. A, B, C, D and F,
VT 1000:1, CT 20:1, 1.00SF - T3


MODEL 25036ET3G449TS-W22

Inverter Duty Motor
Severe Duty

PH3	60Hz	Fr. 447/9TS	1000m.a.s.l.	IP55	TEFC	2528lb	
V 460				A 269			
HP 250				kW 185			
SF 1.15				SFA 309			
RPM 3573				PF 0.90			
AMB 40°C				INS cl. F DT80K	NEMA NOM EFF	95.8%	
DUTY CONT.				DES B	Code	G	



 → 6314-C3 (27g)
 → 6314-C3 (27g)

 MOBIL POLYREX EM (4000h)