

DATA SHEET

Three Phase Induction Motor - Squirrel Cage



Customer :				
Product line	: Premium Efficiency Three-Phase	Product code :	12808933	
		Catalog # :	.2518OT3E56-S	
Frame	: 56	Cooling method	: IC01 - ODP	
Insulation class	: F	Mounting	: F-1	
Duty cycle	: Cont.(S1)	Rotation ¹	: Both (CW and CCW)	
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line	
Altitude	: 1000 m.a.s.l.	Approx. weight ²	: 15.8 lb	
		Moment of inertia (J)	: 0.0389 sq.ft.lb	
Output [HP]	0.25	0.25	0.25	
Poles	4	4	4	
Frequency [Hz]	60	50	50	
Rated voltage [V]	208-230/460	190/380	220/415	
Rated current [A]	1.18-1.07/0.533	1.14/0.571	1.10/0.585	
L. R. Amperes [A]	6.96-6.29/3.14	5.71/2.85	5.63/2.98	
LRC [A]	5.9x(Code M)	5.0x(Code J)	5.1x(Code K)	
No load current [A]	0.862-1.00/0.500	0.910/0.455	0.956/0.507	
Rated speed [RPM]	1765	1455	1460	
Slip [%]	1.94	3.00	2.67	
Rated torque [ft.lb]	0.744	0.902	0.899	
Locked rotor torque [%]	229	170	190	
Breakdown torque [%]	330	270	300	
Service factor		1.35	1.35	
Temperature rise	80 K	80 K	80 K	
Locked rotor time	68s (cold) 38s (hot)	84s (cold) 47s (hot)	75s (cold) 42s (hot)	
Noise level ²	52.0 dB(A)	49.0 dB(A)	49.0 dB(A)	
Efficiency (%)	25%	53.6	56.6	53.6
	50%	57.5	59.2	56.6
	75%	64.0	66.3	64.5
	100%	69.5	69.4	68.3
Power Factor	25%	0.22	0.27	0.24
	50%	0.41	0.48	0.44
	75%	0.52	0.59	0.55
	100%	0.61	0.69	0.65
Bearing type	: Drive end 6203 ZZ Non drive end 6202 ZZ	Foundation loads		
Sealing	: Without Without Bearing Seal Bearing Seal	Max. traction	: 18 lb	
		Max. compression	: 34 lb	
Lubrication interval	: - -			
Lubricant amount	: - -			
Lubricant type	: Mobil Polyrex EM			
Notes USABLE @208V SF 1.00				
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.		These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.		
Rev.	Changes Summary	Performed	Checked	Date
Performed by				
Checked by			Page	Revision
Date	14/04/2022		1 / 13	

TORQUE AND CURRENT VS SPEED CURVE

Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : Premium Efficiency Three-Phase

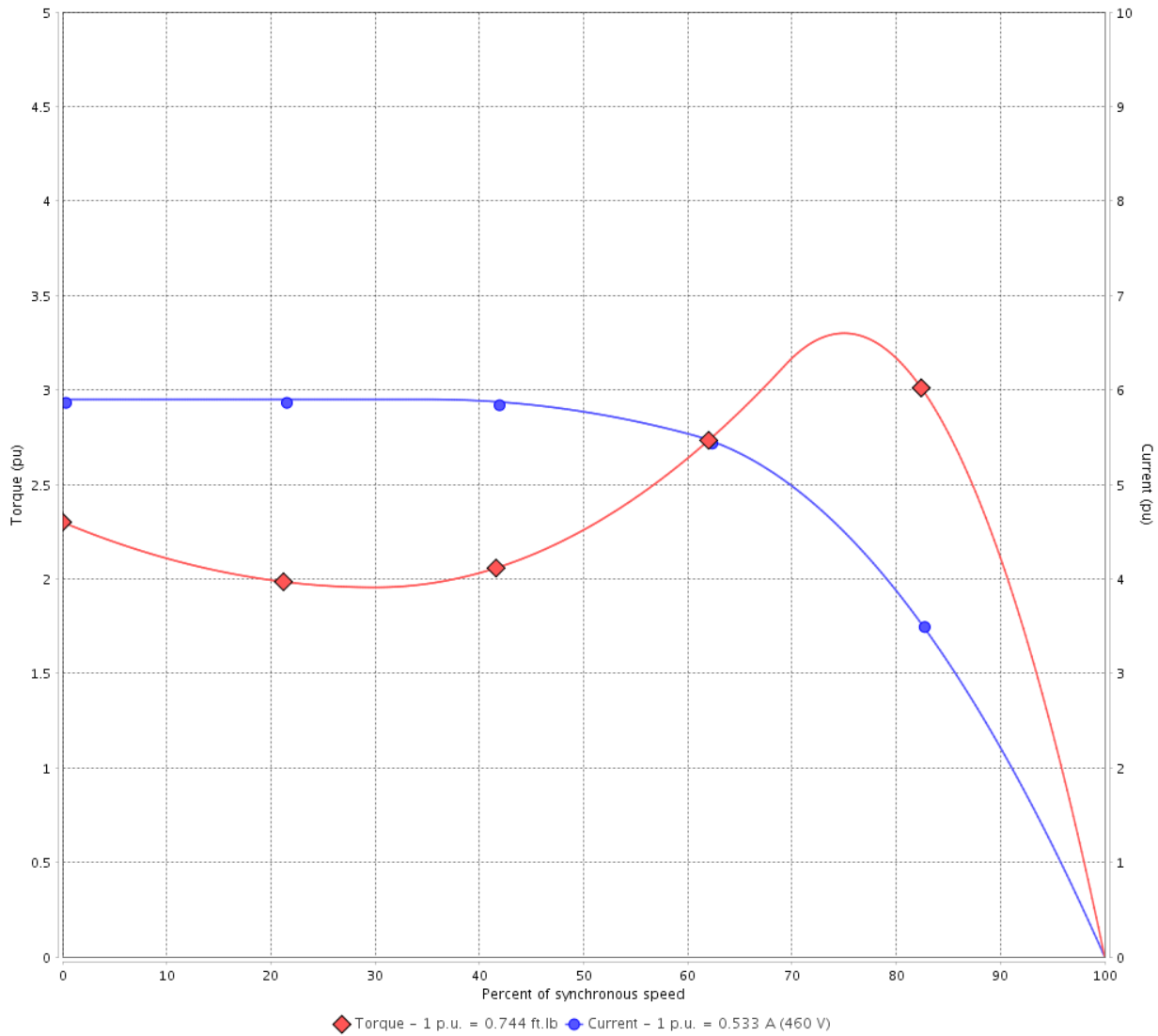
Product code :

12808933

Catalog # :

.2518OT3E56-S

TORQUE AND CURRENT VS SPEED CURVE



Performance : 208-230/460 V 60 Hz 4P

Rated current : 1.18-1.07/0.533 A
 LRC : 5.9
 Rated torque : 0.744 ft.lb
 Locked rotor torque : 229 %
 Breakdown torque : 330 %
 Rated speed : 1765 rpm

Moment of inertia (J) : 0.0389 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor :
 Temperature rise : 80 K

Locked rotor time : 68s (cold) 38s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 2 / 13	Revision
Checked by				
Date	14/04/2022			

TORQUE AND CURRENT VS SPEED CURVE



Three Phase Induction Motor - Squirrel Cage

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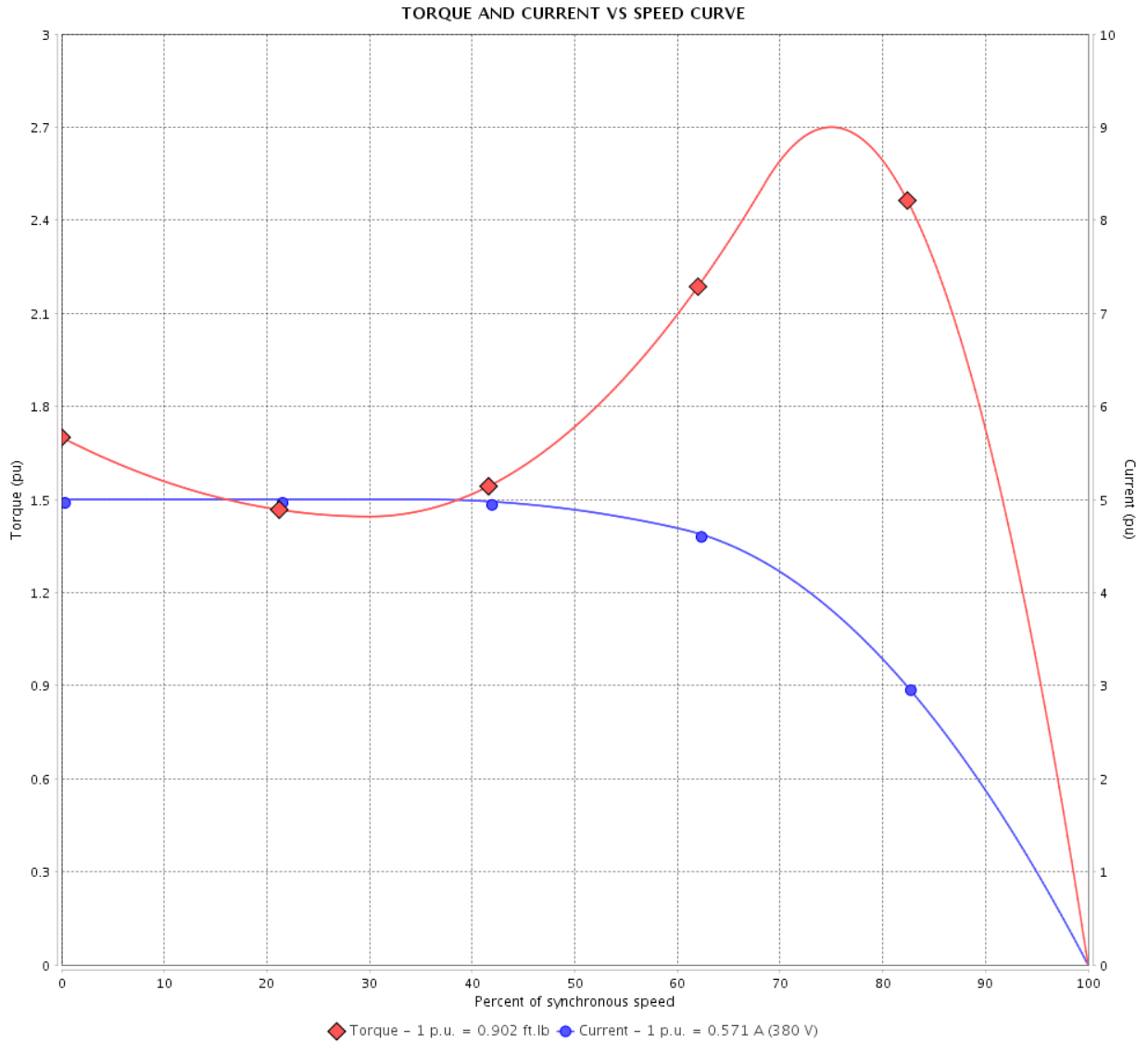
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Performance : 190/380 V 50 Hz 4P

Rated current : 1.14/0.571 A
 LRC : 5.0
 Rated torque : 0.902 ft.lb
 Locked rotor torque : 170 %
 Breakdown torque : 270 %
 Rated speed : 1455 rpm

Moment of inertia (J) : 0.0389 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.35
 Temperature rise : 80 K

Locked rotor time : 84s (cold) 47s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page	Revision
Checked by			3 / 13	
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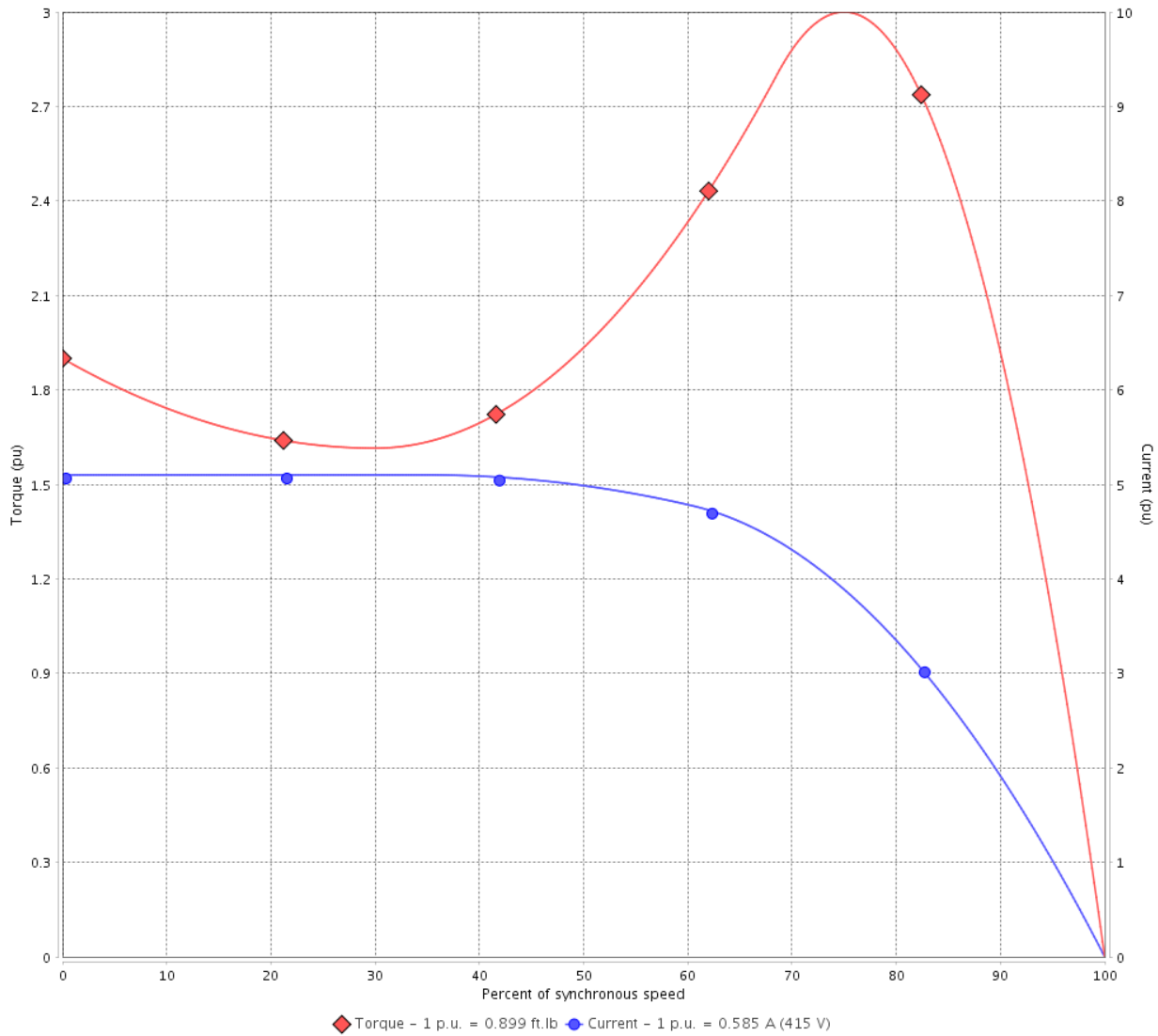
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TORQUE AND CURRENT VS SPEED CURVE



Performance : 220/415 V 50 Hz 4P

Rated current : 1.10/0.585 A
 LRC : 5.1
 Rated torque : 0.899 ft.lb
 Locked rotor torque : 190 %
 Breakdown torque : 300 %
 Rated speed : 1460 rpm

Moment of inertia (J) : 0.0389 sq.ft.lb
 Duty cycle : Cont.(S1)
 Insulation class : F
 Service factor : 1.35
 Temperature rise : 80 K

Locked rotor time : 75s (cold) 42s (hot)

Rev.	Changes Summary	Performed	Checked	Date
Performed by			Page 4 / 13	Revision
Checked by				
Date	14/04/2022			

LOAD PERFORMANCE CURVE

Three Phase Induction Motor - Squirrel Cage



Customer :

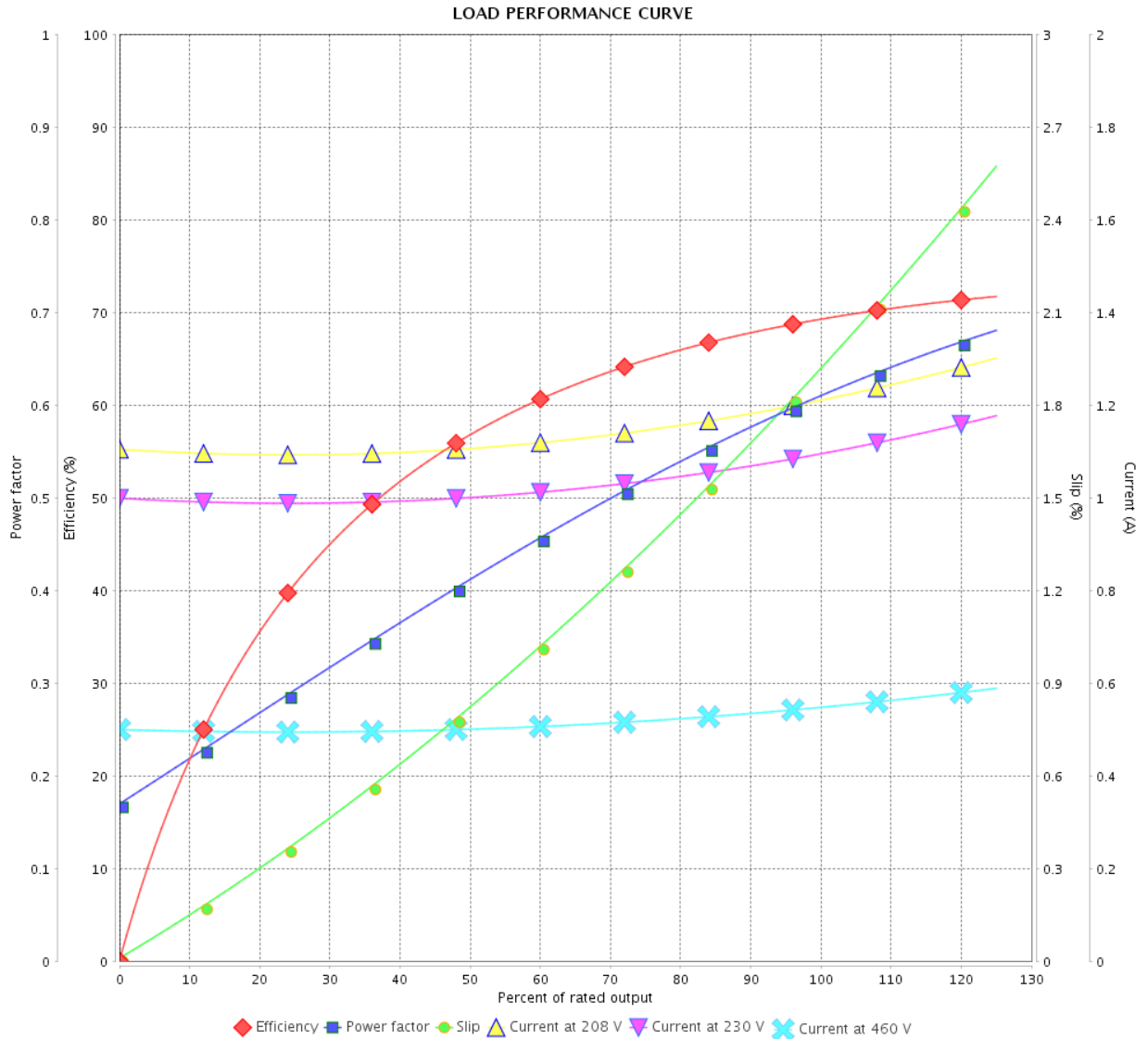
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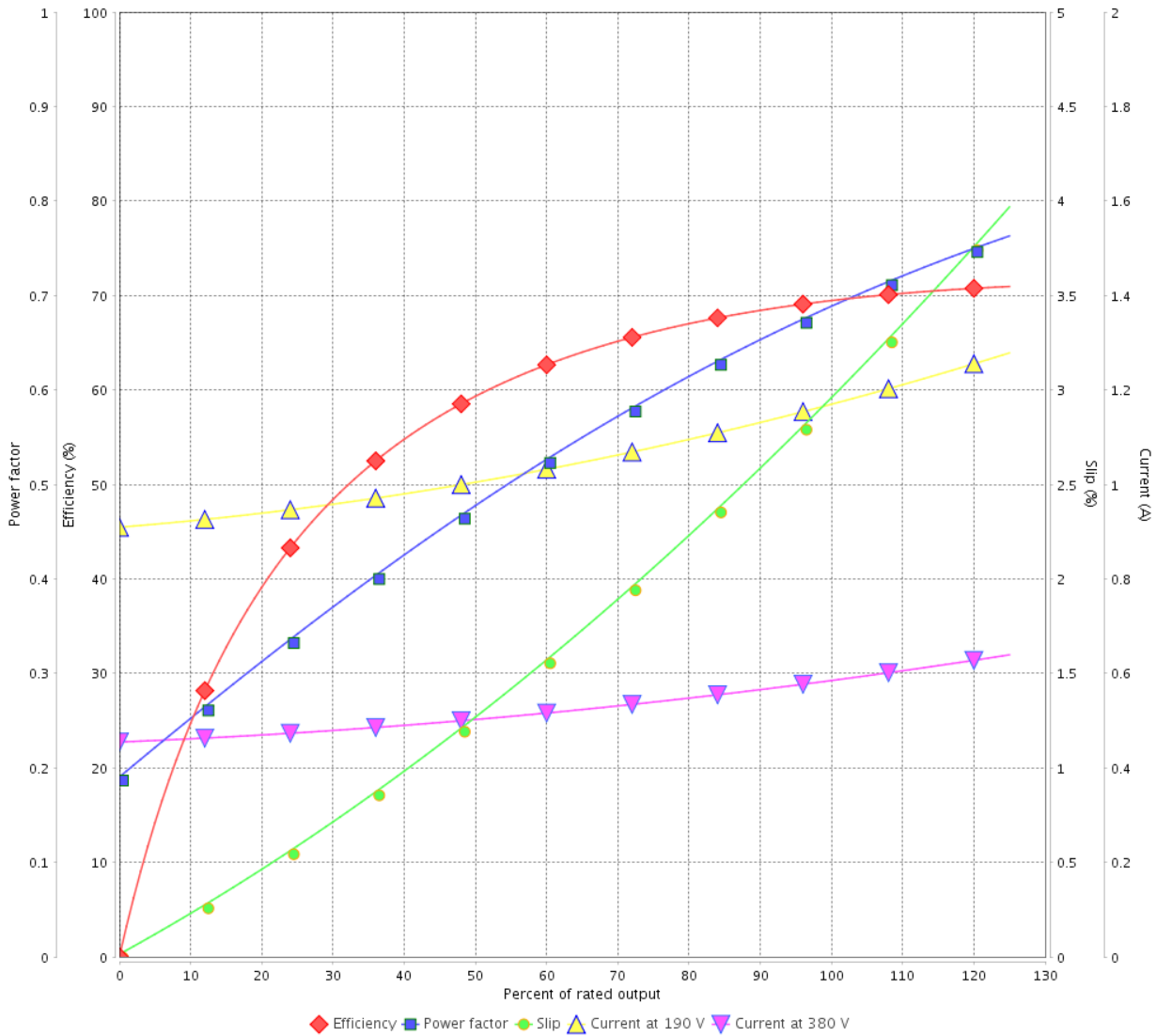
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LOAD PERFORMANCE CURVE



Performance : 190/380 V 50 Hz 4P

Rated current : 1.14/0.571 A
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 Locked rotor torque : 170 %
 Breakdown torque : 270 %
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Performed by			Page 6 / 13	Revision
Checked by				
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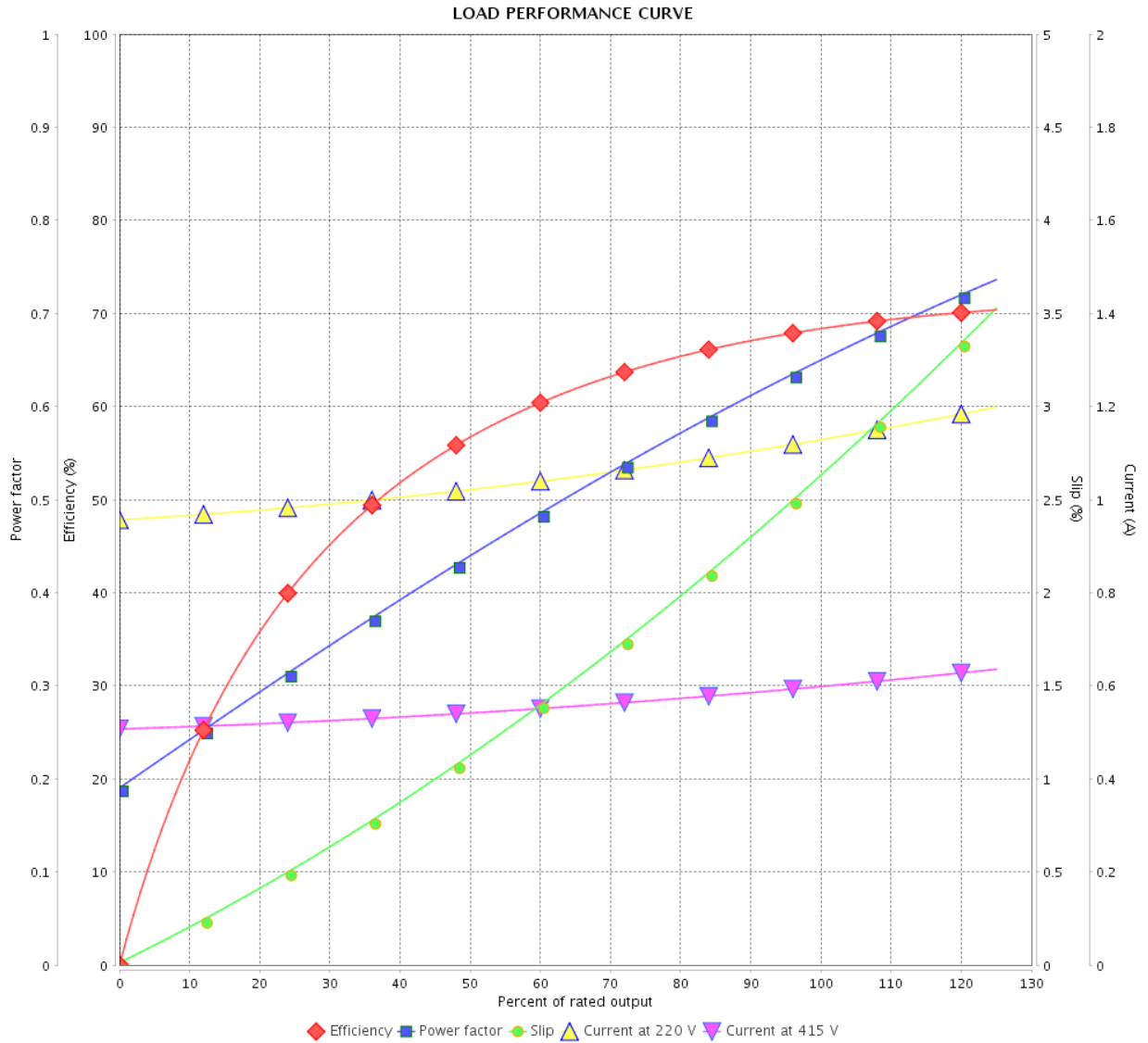
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THERMAL LIMIT CURVE

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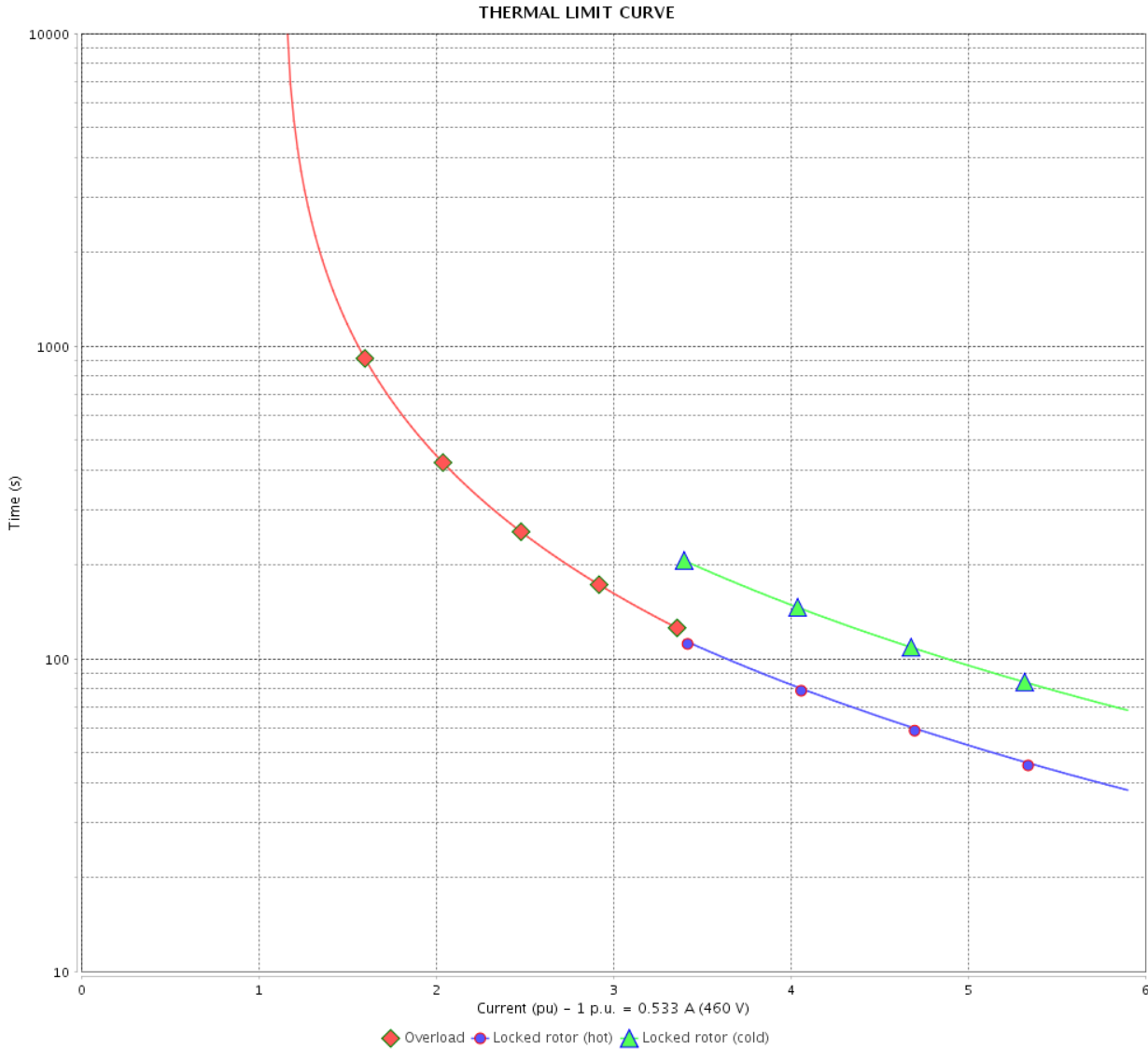
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Heating constant

Cooling constant

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Date		14/04/2022		

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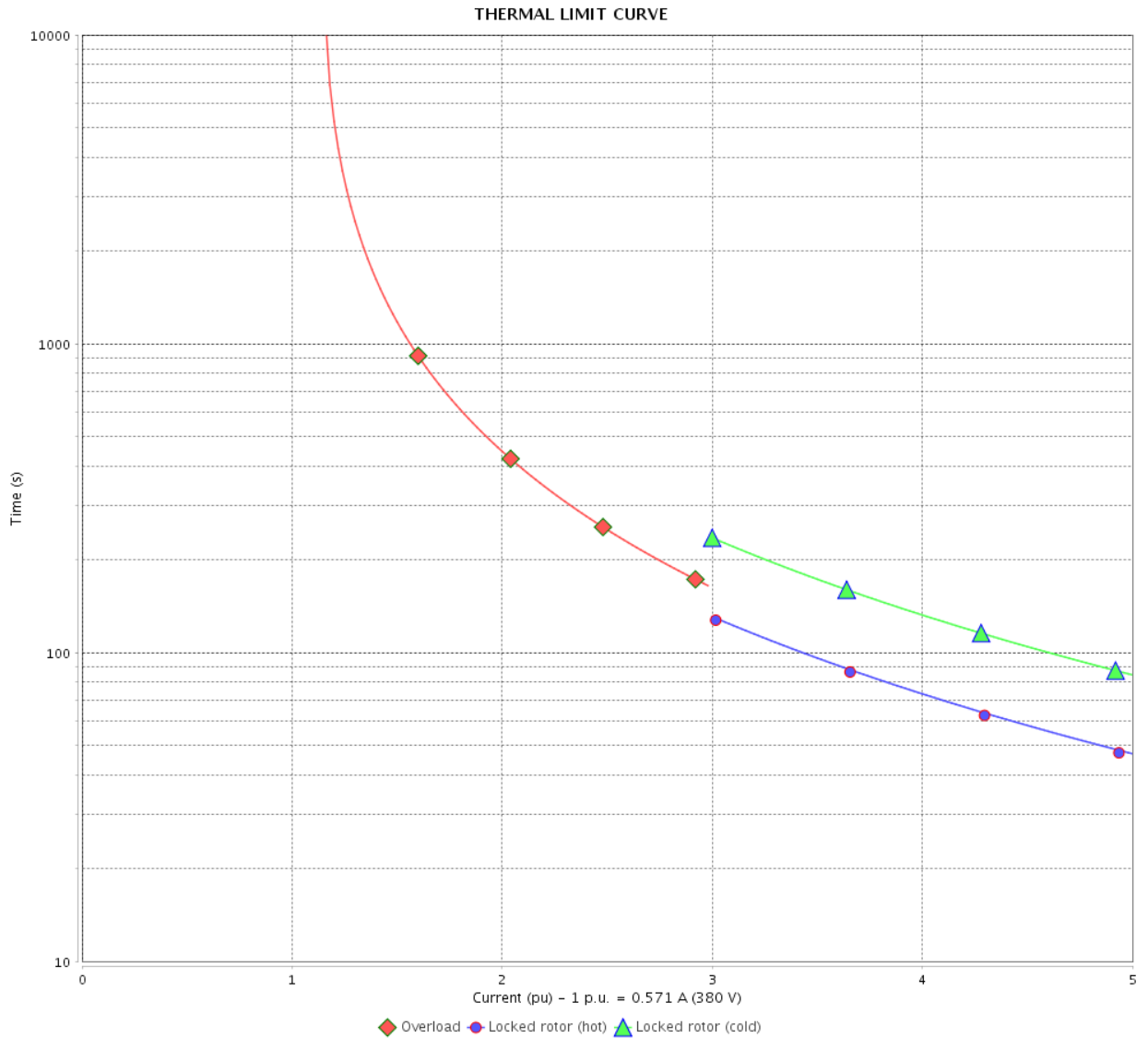
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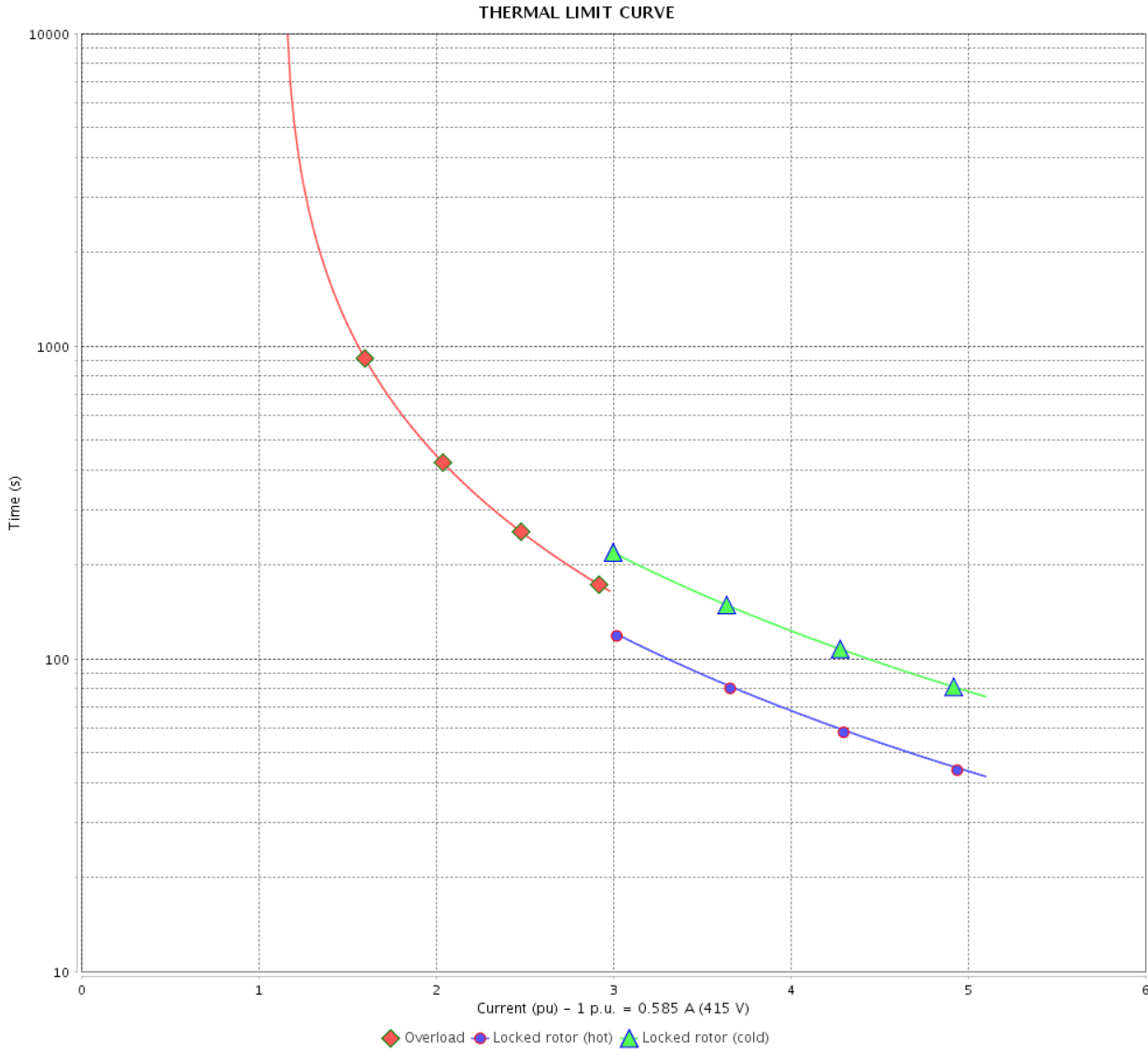
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Performed by		Page		Revision
Checked by		10 / 13		
Date		14/04/2022		

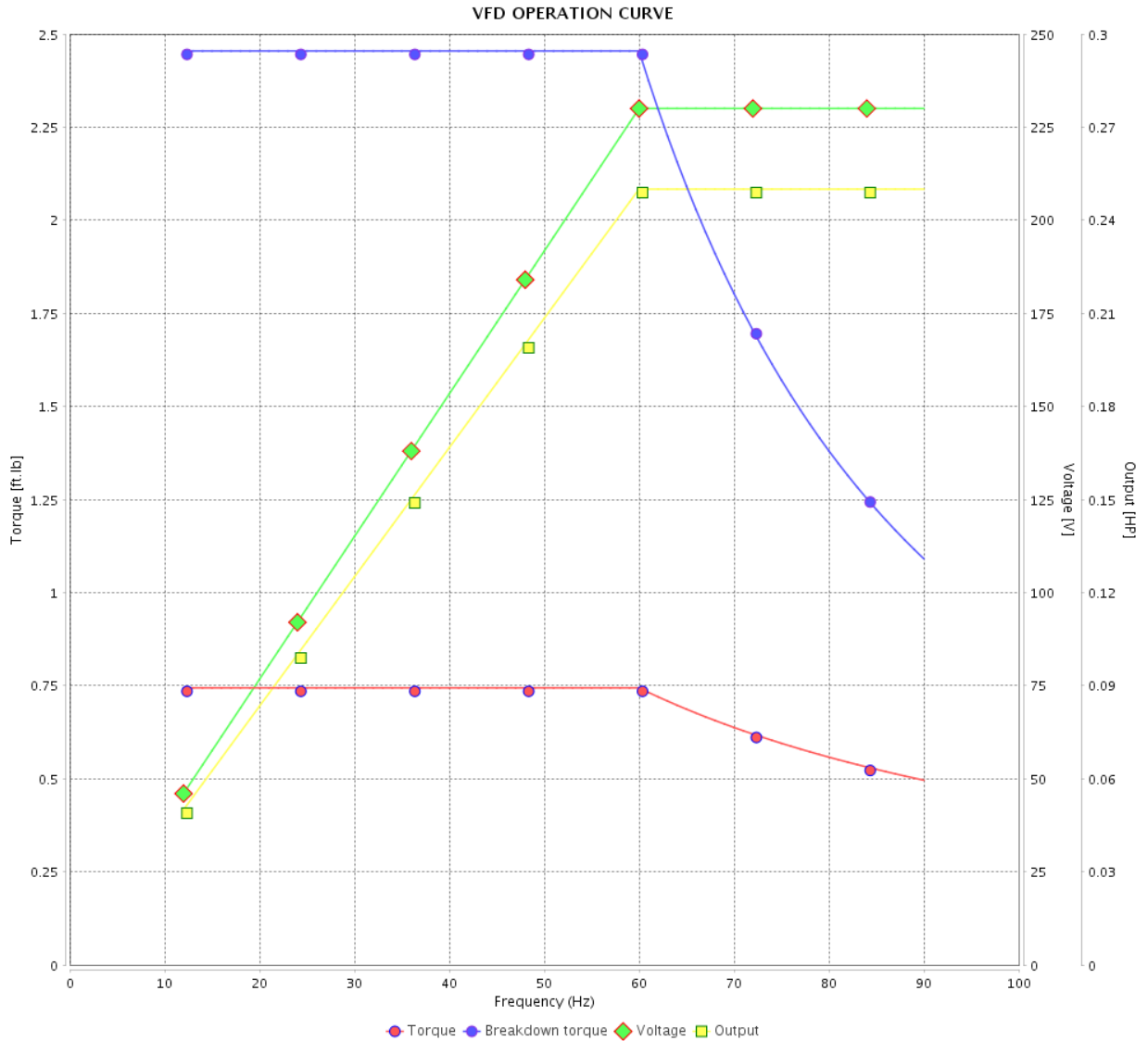
VFD OPERATION CURVE

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Three Phase Induction Motor - Squirrel Cage



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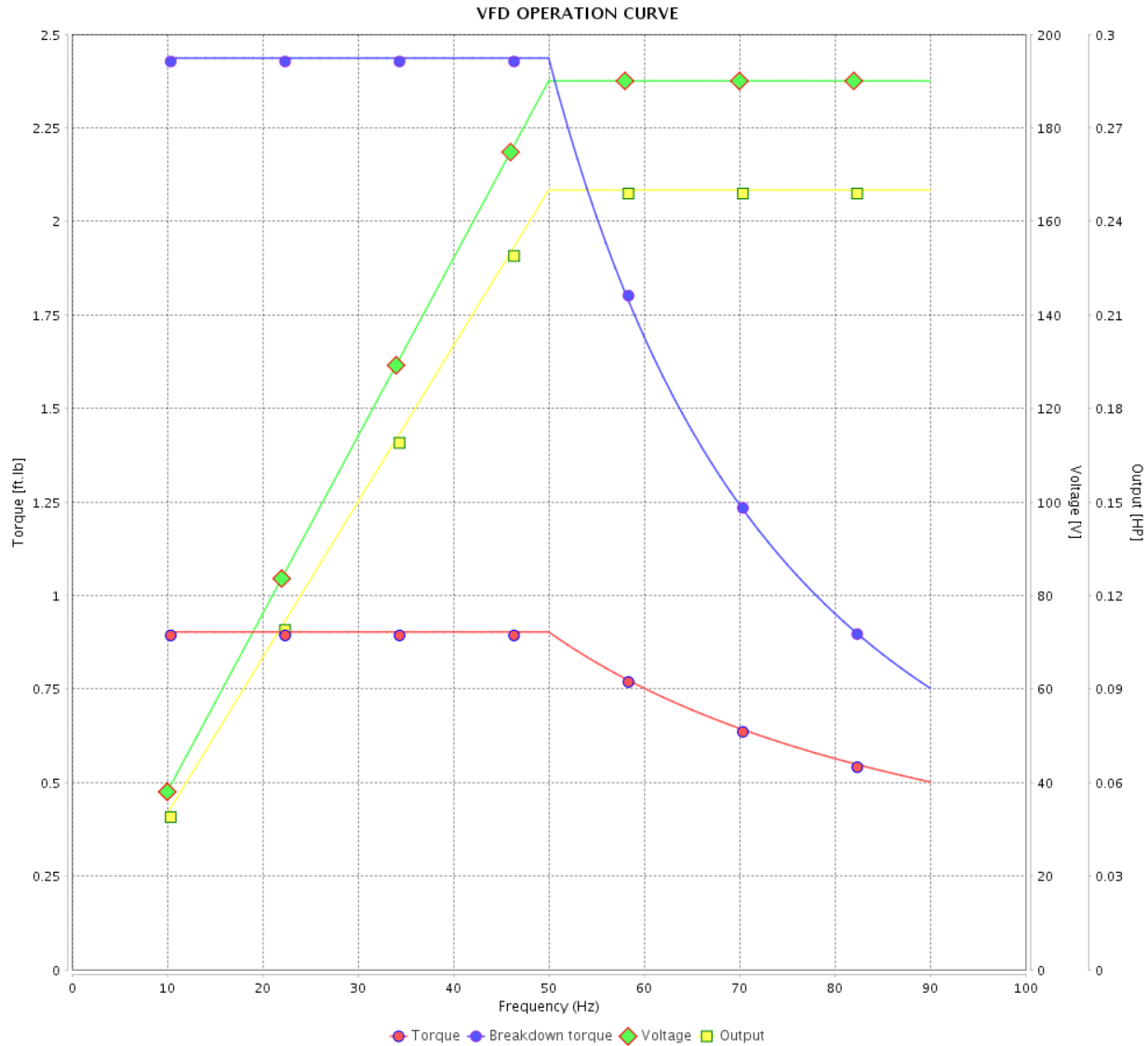
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Performed by			Page 12 / 13	Revision
Checked by				
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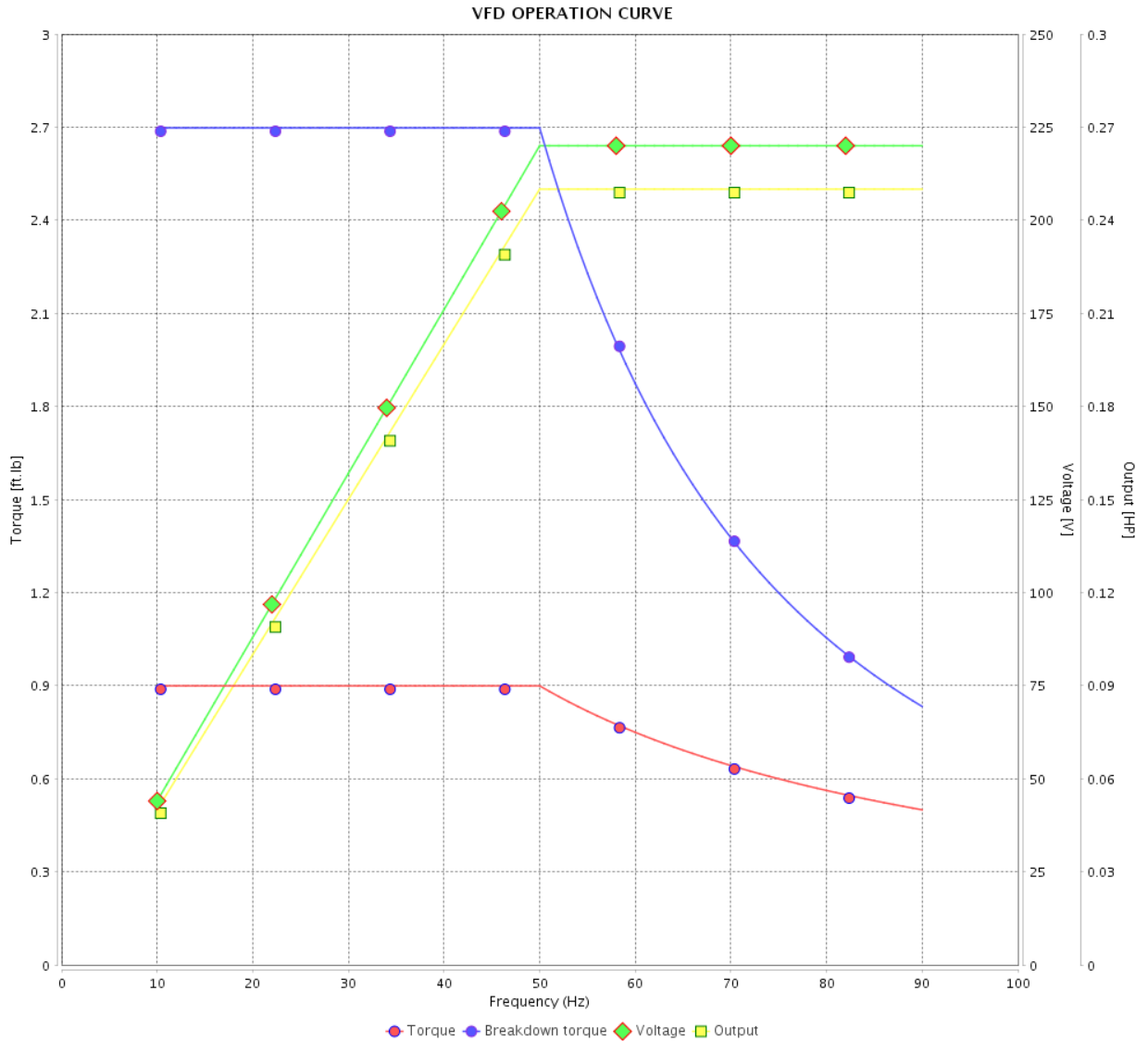
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Performed by		Page		Revision
Checked by		13 / 13		
Date		14/04/2022		

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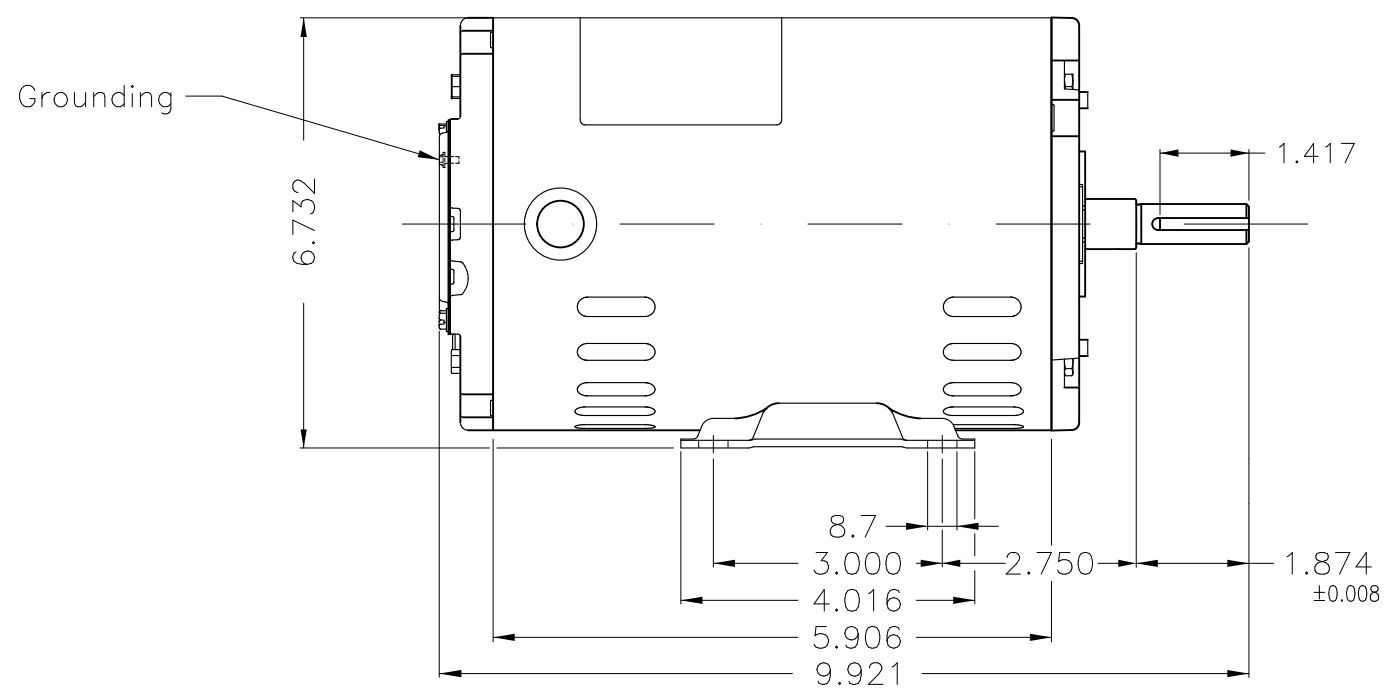
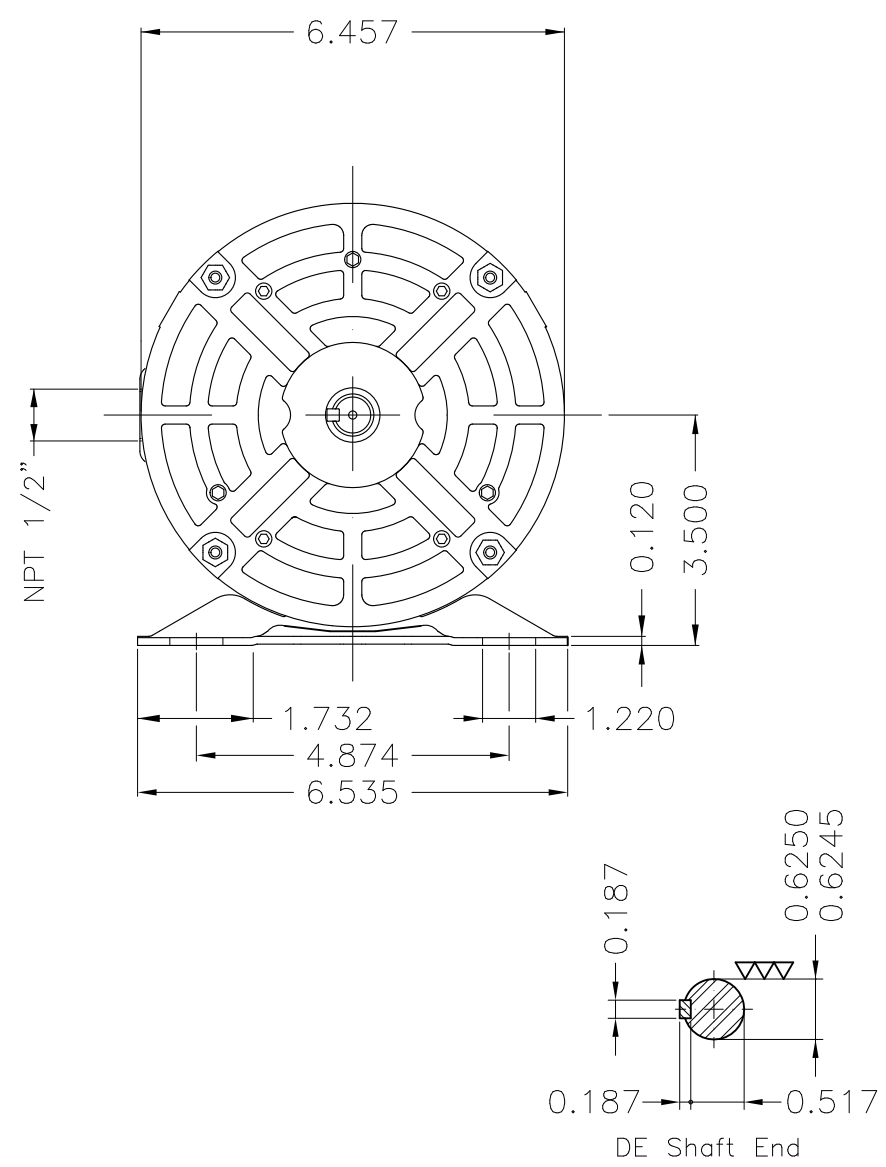
A

B

C

D

E



Without coating										
Mounting F-1/B3R(D)										
ECM	LOC	SUMMARY OF MODIFICATIONS				EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWUSER	THREE PH. MOTOR ROLLED STEEL PREM. EFF.					PREVIEW WDD			
CHECKED		FRAME 56 IP21 ODP								
RELEASED										
REL DT.		WMO	Jaragua do Sul	Product Engineering	SHEET	1 / 1				

0.25 HP 04 Poles 60 Hz

A



NEMA
Premium



MADE IN MEXICO

MAT: 12808933

W01.T00IC0X0X

MODEL 25180T3E56-S

22FEB2022 B/N:



PH 3	Hz 60	HP 0.25
FR 56		KW 0.18
DUTY CONT.		V 230/460
ALT 1000 m.a.s.l.		A 1.07/0.533
INS CL F AT 80K		SFA 1.44/0.720
AMB 40°C	DES -	SF 1.35
ENCL ODP	CODE M	PF 0.61
USABLE @ 208V 1.18A		RPM 1765
SF1.00		AVG.F.L. 69.5% EFF.

ALTERNATE RATING: 0.25HP 50Hz 190-220/380-415V SF1.35
1.14-1.15/0.571-0.612A 1455RPM EFF 87.1% (IE2) IEC 60034-1

Inverter duty motor For 80Hz use on VPWM 1000:1 VT, 5:1 CT

DE 6203-ZZ ODE 6202-ZZ MOBIL POLYREX EM



T1-BLU T2-WHT
 T3-ORG T4-YEL
 T5-BLK T6-GRY
 T7-PNK T8-RED
 T9-BRK RED

INTERCHANGE ANY TWO LINE WIRES TO REVERSE THE ROTATION

WARNING: Motor must be grounded in accordance with local and national electrical codes to prevent serious electrical shocks. Disconnect power source before servicing unit.



AVERTISSEMENT: Le moteur doit être mis à la terre conformément aux codes électriques locaux et nationaux afin d'éviter tout choc électrique grave. Déconnectez l'alimentation avant l'entretien de la machine.

