

# DATA SHEET

## Three Phase Induction Motor - Squirrel Cage



Customer :				
Product line	: Premium Efficiency Three-Phase	Product code :	12808935	
		Catalog # :	.2518OT3E56CFL-S	
Frame	: 56C	Cooling method	: IC01 - ODP	
Insulation class	: F	Mounting	: F-1	
Duty cycle	: Cont.(S1)	Rotation <sup>1</sup>	: Both (CW and CCW)	
Ambient temperature	: -20°C to +40°C	Starting method	: Direct On Line	
Altitude	: 1000 m.a.s.l.	Approx. weight <sup>2</sup>	: 16.2 lb	
		Moment of inertia (J)	: 0.0389 sq.ft.lb	
Output [HP]	0.25	0.25	0.25	
Poles	4	4	4	
Frequency [Hz]	60	50	50	
Rated voltage [V]	208-230/460	190/380	220/415	
Rated current [A]	1.18-1.07/0.533	1.14/0.571	1.10/0.585	
L. R. Amperes [A]	6.96-6.29/3.14	5.71/2.85	5.63/2.98	
LRC [A]	5.9x(Code M)	5.0x(Code J)	5.1x(Code K)	
No load current [A]	0.862-1.00/0.500	0.910/0.455	0.956/0.507	
Rated speed [RPM]	1765	1455	1460	
Slip [%]	1.94	3.00	2.67	
Rated torque [ft.lb]	0.744	0.902	0.899	
Locked rotor torque [%]	229	170	190	
Breakdown torque [%]	330	270	300	
Service factor		1.35	1.35	
Temperature rise	80 K	80 K	80 K	
Locked rotor time	68s (cold) 38s (hot)	84s (cold) 47s (hot)	75s (cold) 42s (hot)	
Noise level <sup>2</sup>	52.0 dB(A)	49.0 dB(A)	49.0 dB(A)	
Efficiency (%)	25%	53.6	56.6	53.6
	50%	57.5	59.2	56.6
	75%	64.0	66.3	64.5
	100%	69.5	69.4	68.3
Power Factor	25%	0.22	0.27	0.24
	50%	0.41	0.48	0.44
	75%	0.52	0.59	0.55
	100%	0.61	0.69	0.65
Bearing type	: Drive end 6203 ZZ Non drive end 6202 ZZ	Foundation loads		
Sealing	: Without Without Bearing Seal Bearing Seal	Max. traction	: 18 lb	
		Max. compression	: 34 lb	
Lubrication interval	: - -			
Lubricant amount	: - -			
Lubricant type	: Mobil Polyrex EM			
Notes USABLE @208V SF 1.00				
This revision replaces and cancel the previous one, which must be eliminated. (1) Looking the motor from the shaft end. (2) Measured at 1m and with tolerance of +3dB(A). (3) Approximate weight subject to changes after manufacturing process. (4) At 100% of full load.		These are average values based on tests with sinusoidal power supply, subject to the tolerances stipulated in NEMA MG-1.		
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Performed by				
Checked by			Page	Revision
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# TORQUE AND CURRENT VS SPEED CURVE

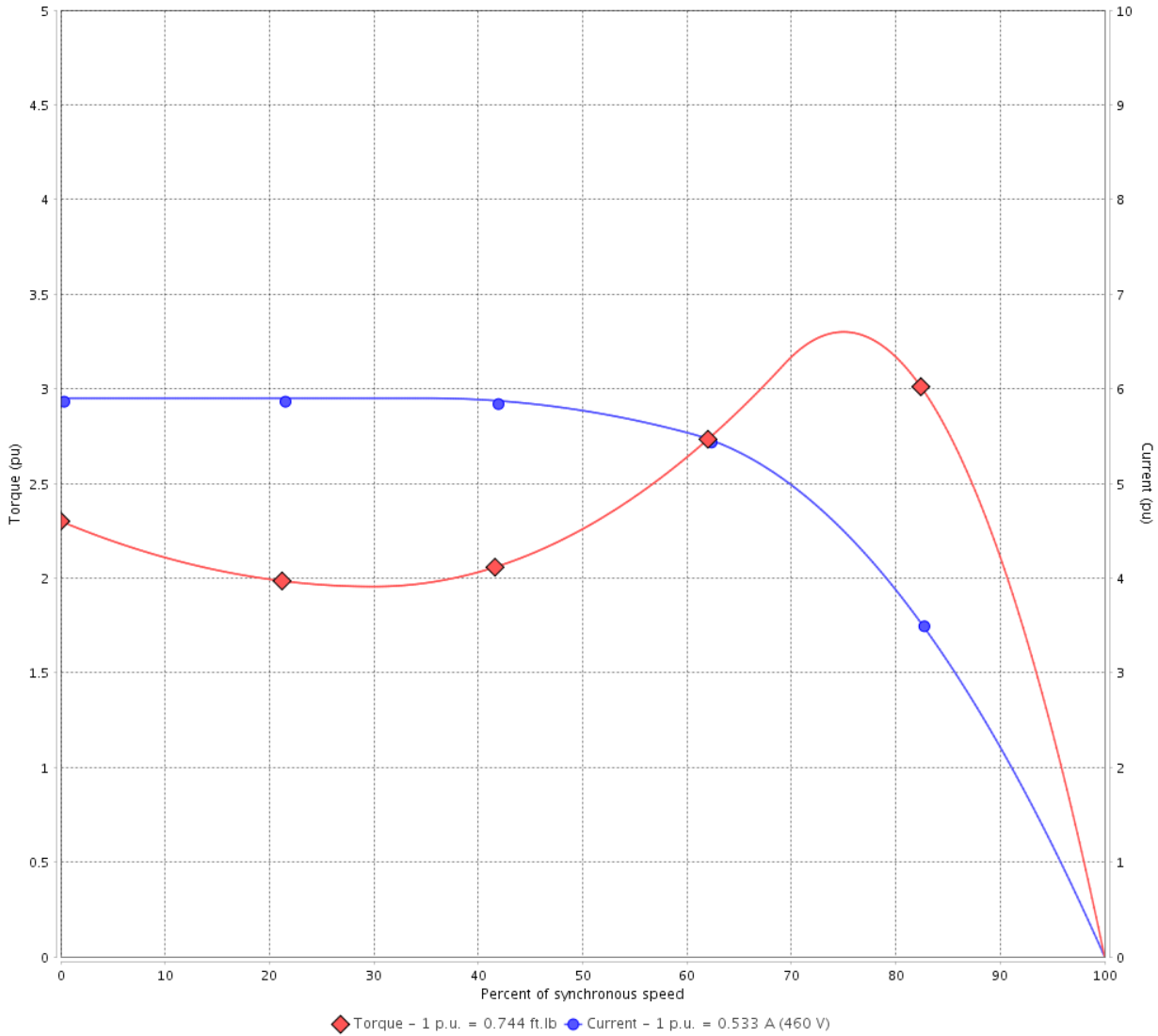
Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : Premium Efficiency Three-Phase      Product code : 12808935  
 Catalog # : .2518OT3E56CFL-S

TORQUE AND CURRENT VS SPEED CURVE



Performance : 208-230/460 V 60 Hz 4P

Rated current	: 1.18-1.07/0.533 A	Moment of inertia (J)	: 0.0389 sq.ft.lb
LRC	: 5.9	Duty cycle	: Cont.(S1)
Rated torque	: 0.744 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	:
Breakdown torque	: 330 %	Temperature rise	: 80 K
Rated speed	: 1765 rpm		

Locked rotor time : 68s (cold) 38s (hot)

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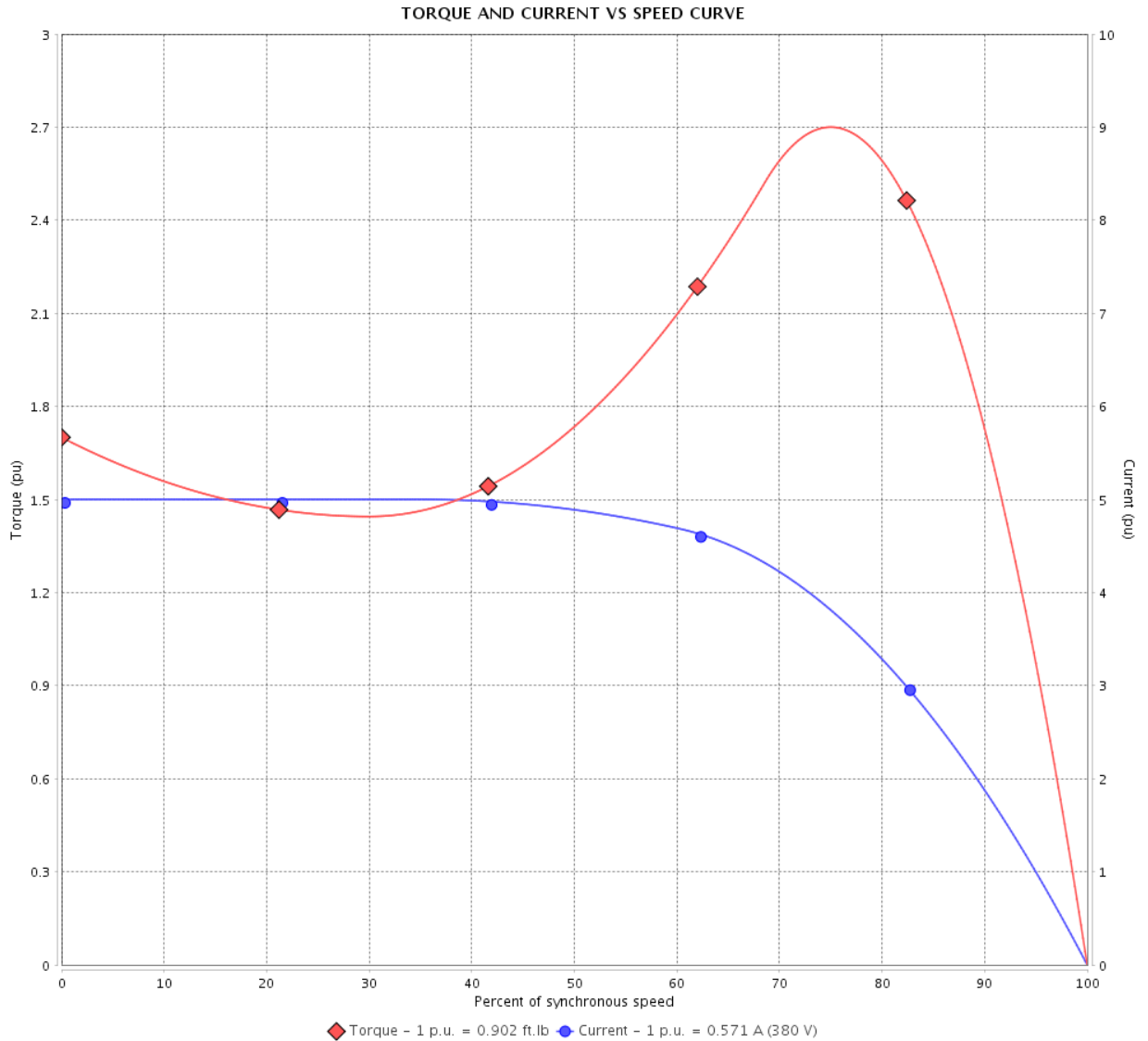
# TORQUE AND CURRENT VS SPEED CURVE



## Three Phase Induction Motor - Squirrel Cage

Customer :

Product line : Premium Efficiency Three-Phase      Product code : 12808935  
 Catalog # : .2518OT3E56CFL-S



Performance : 190/380 V 50 Hz 4P

Rated current : 1.14/0.571 A	Moment of inertia (J) : 0.0389 sq.ft.lb
LRC : 5.0	Duty cycle : Cont.(S1)
Rated torque : 0.902 ft.lb	Insulation class : F
Locked rotor torque : 170 %	Service factor : 1.35
Breakdown torque : 270 %	Temperature rise : 80 K
Rated speed : 1455 rpm	

Locked rotor time : 84s (cold) 47s (hot)

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# TORQUE AND CURRENT VS SPEED CURVE

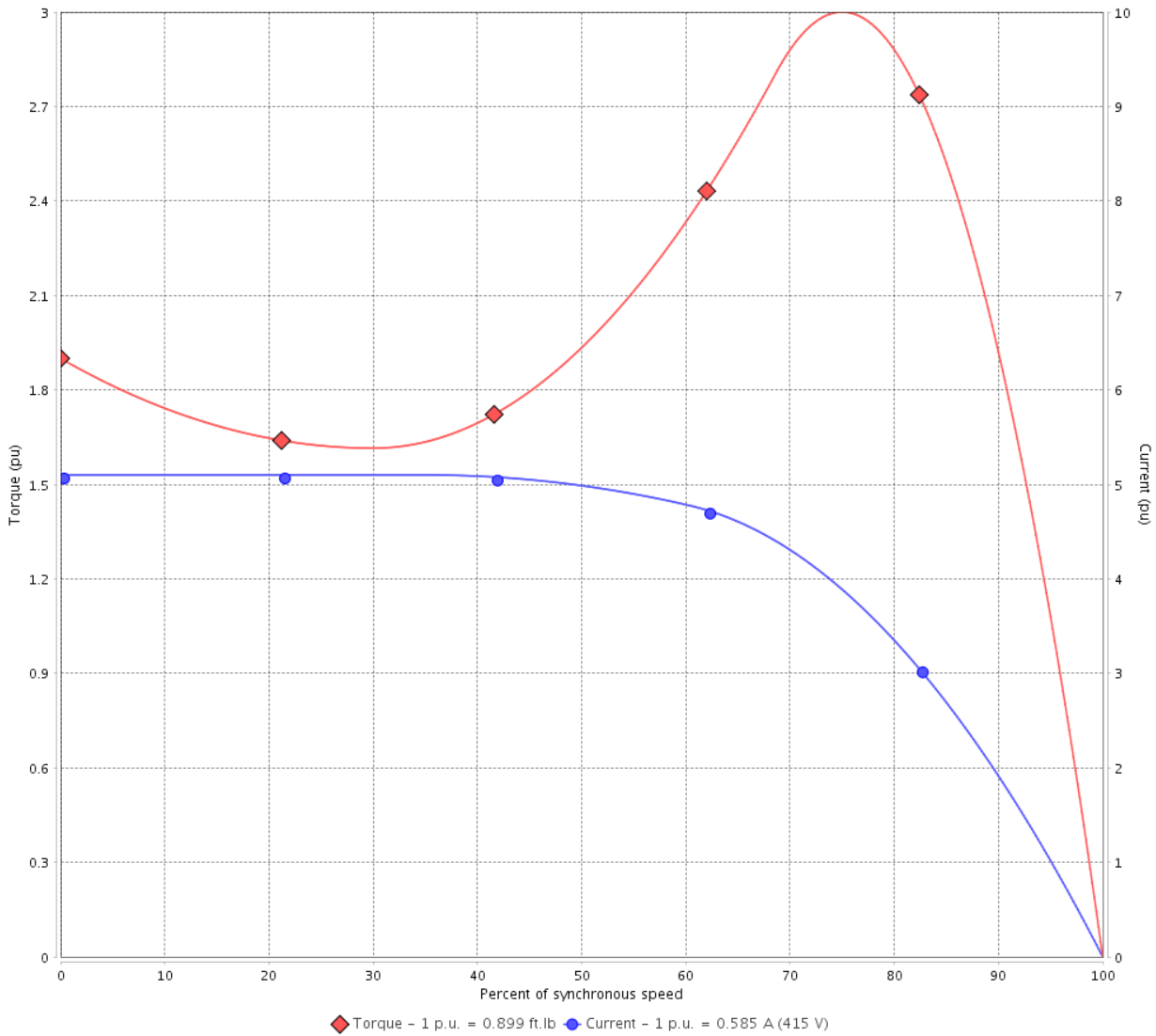
Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : Premium Efficiency Three-Phase      Product code : 12808935  
 Catalog # : .2518OT3E56CFL-S

TORQUE AND CURRENT VS SPEED CURVE



Performance : 220/415 V 50 Hz 4P

Rated current	: 1.10/0.585 A	Moment of inertia (J)	: 0.0389 sq.ft.lb
LRC	: 5.1	Duty cycle	: Cont.(S1)
Rated torque	: 0.899 ft.lb	Insulation class	: F
Locked rotor torque	: 190 %	Service factor	: 1.35
Breakdown torque	: 300 %	Temperature rise	: 80 K
Rated speed	: 1460 rpm		

Locked rotor time : 75s (cold) 42s (hot)

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# LOAD PERFORMANCE CURVE

## Three Phase Induction Motor - Squirrel Cage



Customer :

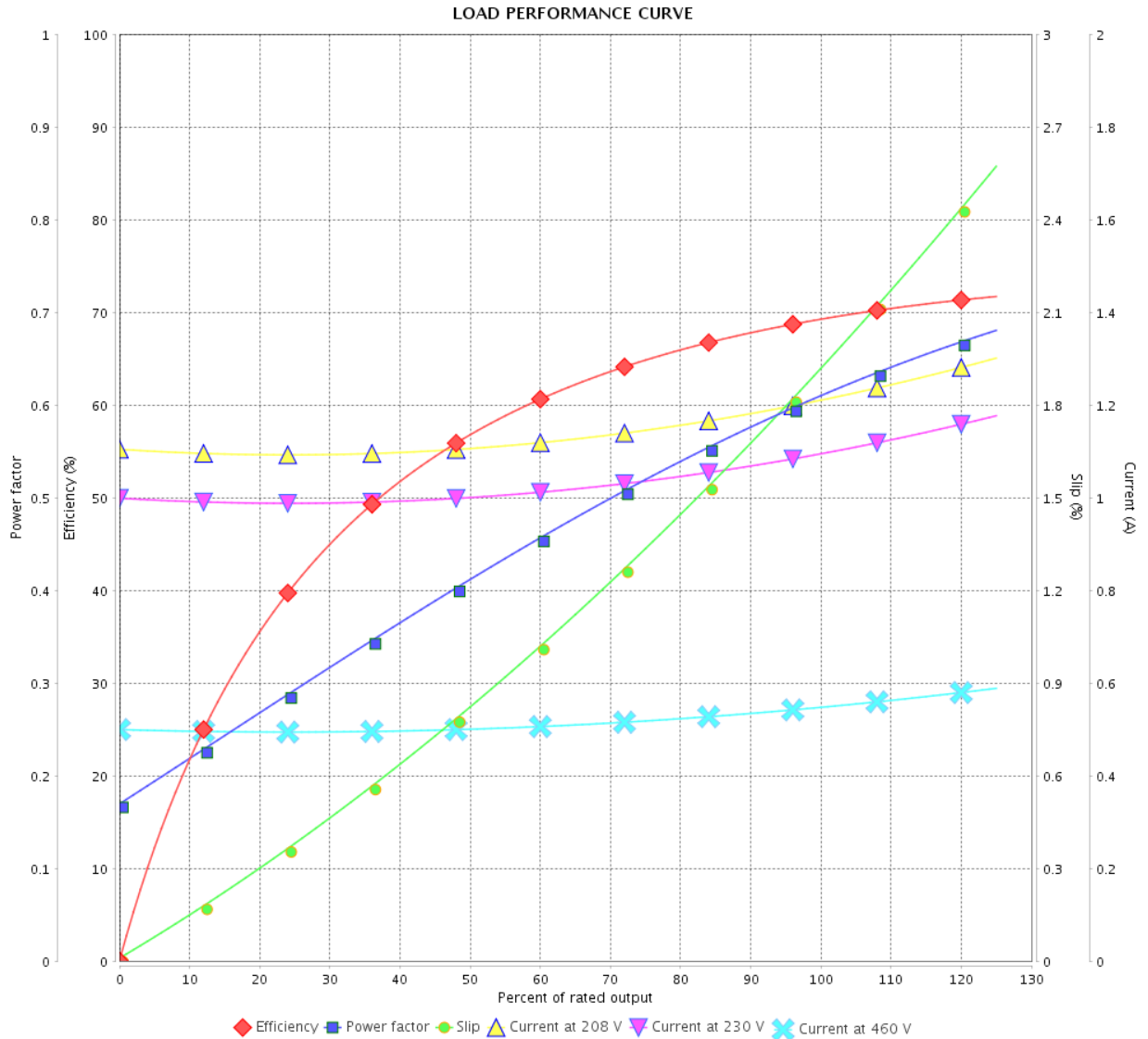
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Product code :

12808935

Catalog # :

.2518OT3E56CFL-S



Performance : 208-230/460 V 60 Hz 4P

Rated current : 1.18-1.07/0.533 A  
 LRC : 5.9  
 Rated torque : 0.744 ft.lb  
 Locked rotor torque : 229 %  
 Breakdown torque : 330 %  
 Rated speed : 1765 rpm

Moment of inertia (J) : 0.0389 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor :  
 Temperature rise : 80 K

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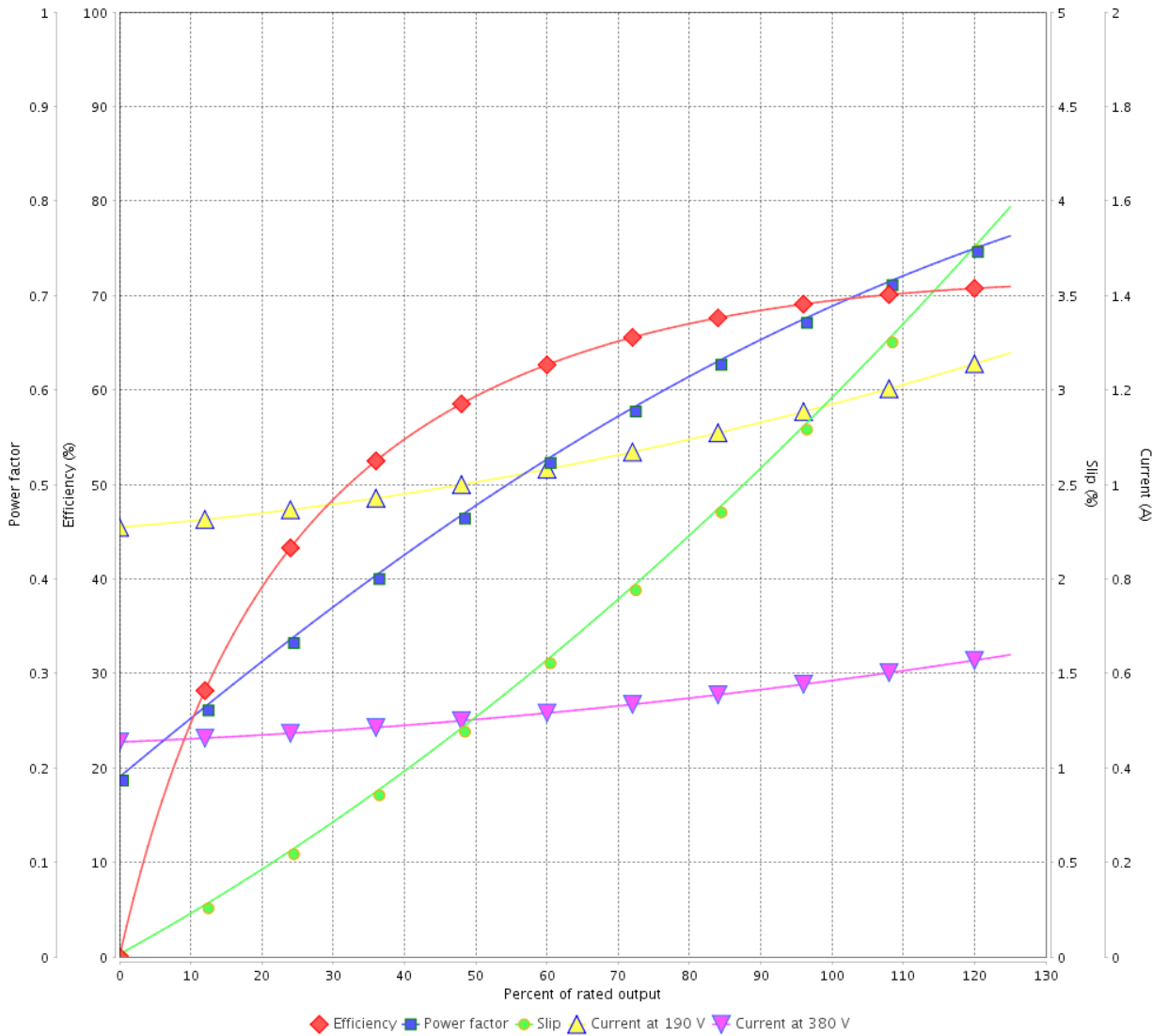
Three Phase Induction Motor - Squirrel Cage



Customer :

Product line : Premium Efficiency Three-Phase      Product code : 12808935  
 Catalog # : .2518OT3E56CFL-S

LOAD PERFORMANCE CURVE



Performance : 190/380 V 50 Hz 4P

Rated current : 1.14/0.571 A  
 LRC : 5.0  
 Rated torque : 0.902 ft.lb  
 Locked rotor torque : 170 %  
 Breakdown torque : 270 %  
 Rated speed : 1455 rpm

Moment of inertia (J) : 0.0389 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.35  
 Temperature rise : 80 K

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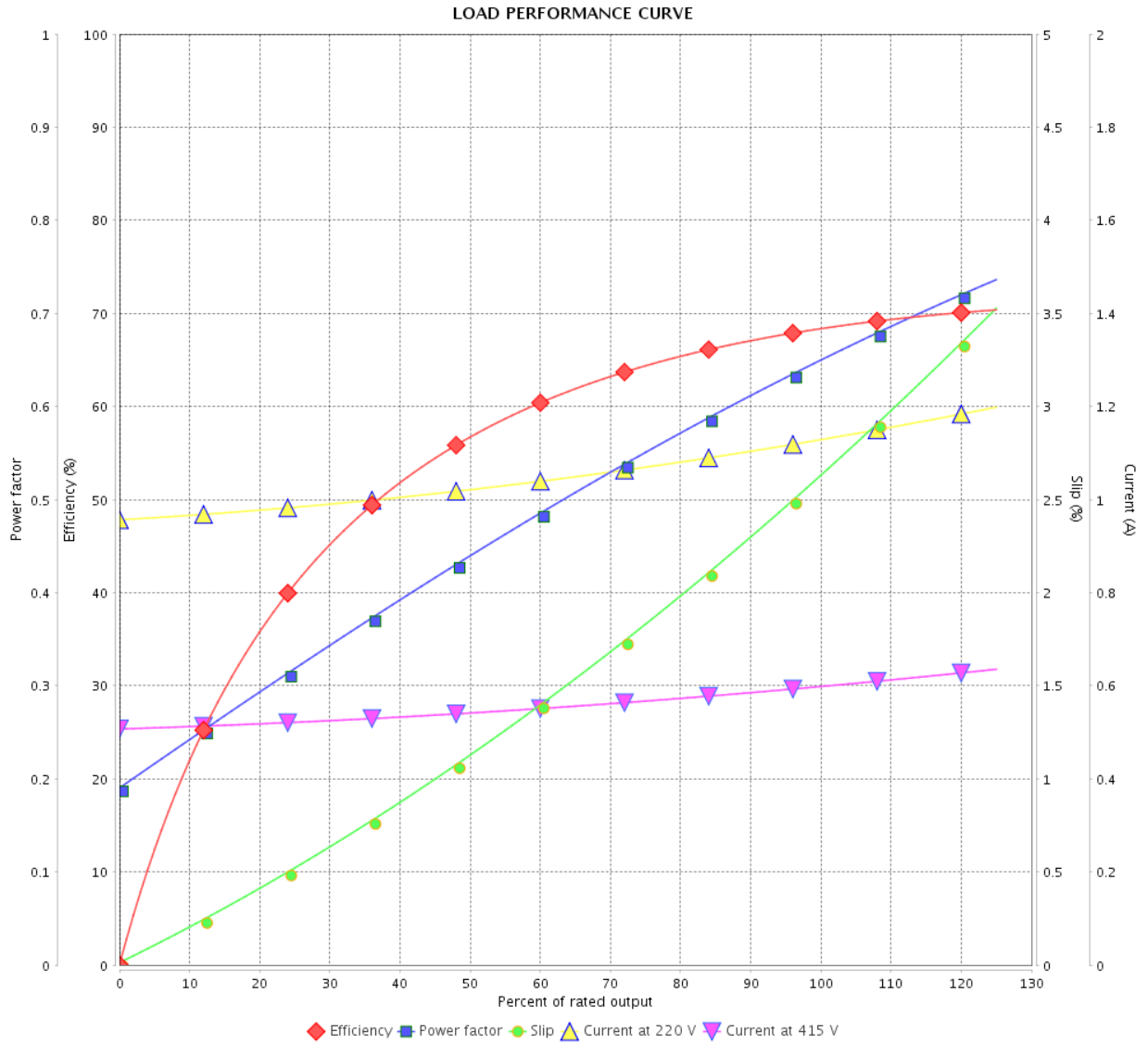
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Customer : \_\_\_\_\_

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 Catalog # : .2518OT3E56CFL-S



Performance : 220/415 V 50 Hz 4P

Rated current : 1.10/0.585 A  
 LRC : 5.1  
 Rated torque : 0.899 ft.lb  
 Locked rotor torque : 190 %  
 Breakdown torque : 300 %  
 Rated speed : 1460 rpm

Moment of inertia (J) : 0.0389 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.35  
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# THERMAL LIMIT CURVE

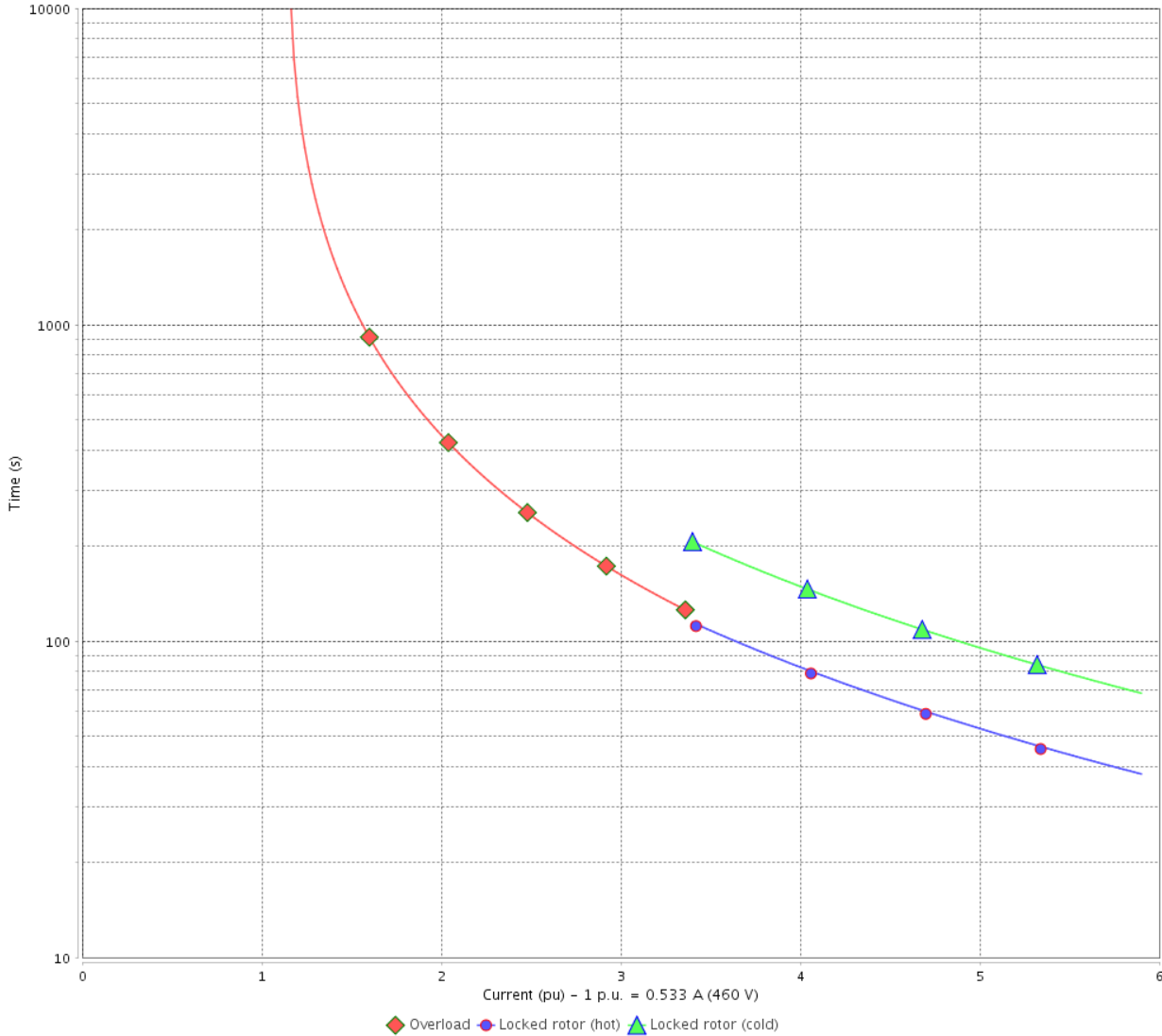
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Product line : Premium Efficiency Three-Phase      Product code : 12808935  
 Catalog # : .2518OT3E56CFL-S

THERMAL LIMIT CURVE



Performance : 208-230/460 V 60 Hz 4P

Rated current	: 1.18-1.07/0.533 A	Moment of inertia (J)	: 0.0389 sq.ft.lb
LRC	: 5.9	Duty cycle	: Cont.(S1)
Rated torque	: 0.744 ft.lb	Insulation class	: F
Locked rotor torque	: 229 %	Service factor	:
Breakdown torque	: 330 %	Temperature rise	: 80 K
Rated speed	: 1765 rpm		

Heating constant  
Cooling constant

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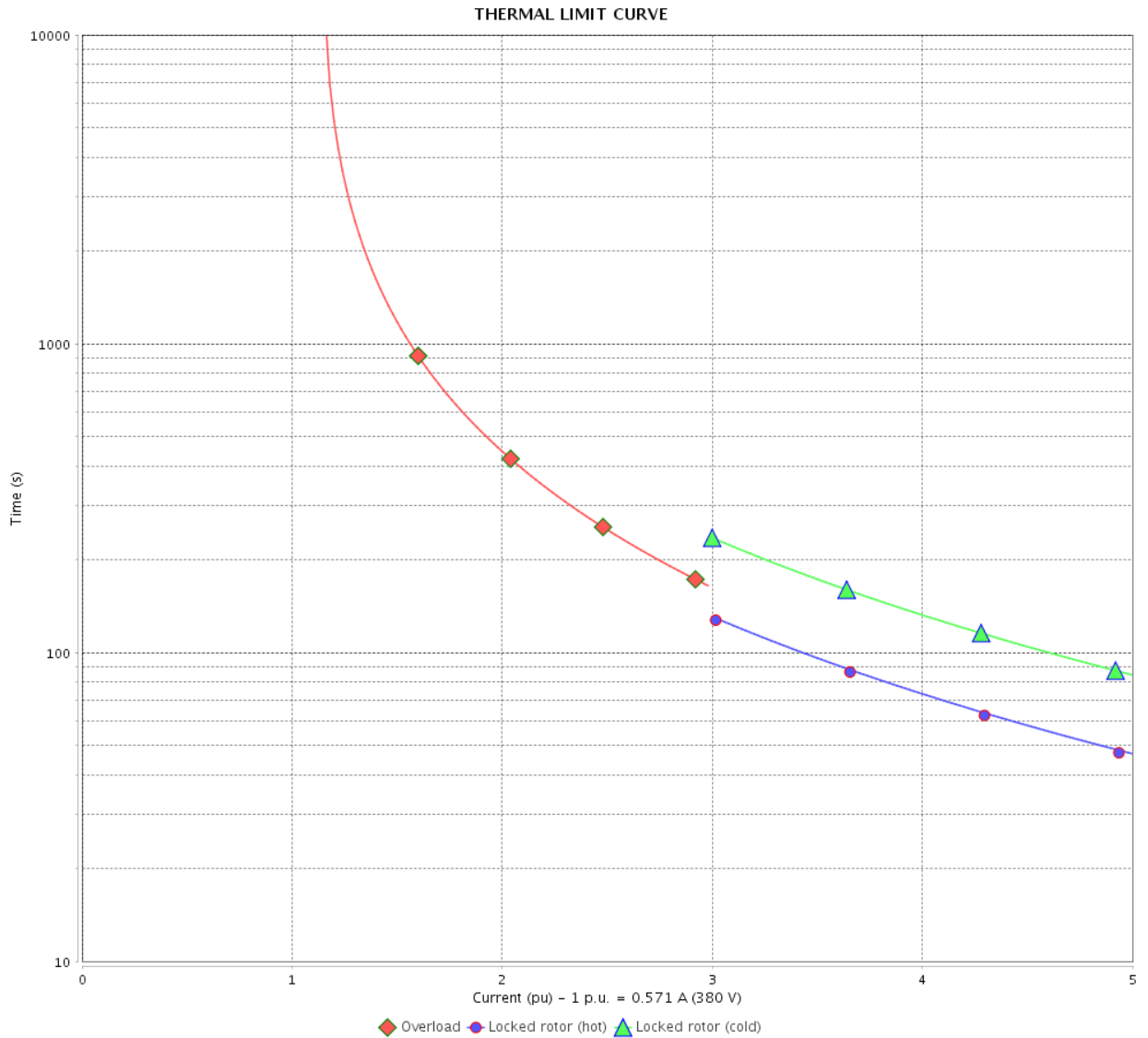
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Three Phase Induction Motor - Squirrel Cage



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Product line : Premium Efficiency Three-Phase      Product code : 12808935  
 Catalog # : .2518OT3E56CFL-S



Performance : 190/380 V 50 Hz 4P

Rated current : 1.14/0.571 A  
 LRC : 5.0  
 Rated torque : 0.902 ft.lb  
 Locked rotor torque : 170 %  
 Breakdown torque : 270 %  
 Rated speed : 1455 rpm

Moment of inertia (J) : 0.0389 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.35  
 Temperature rise : 80 K

Heating constant

Cooling constant

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## Three Phase Induction Motor - Squirrel Cage



Customer : \_\_\_\_\_

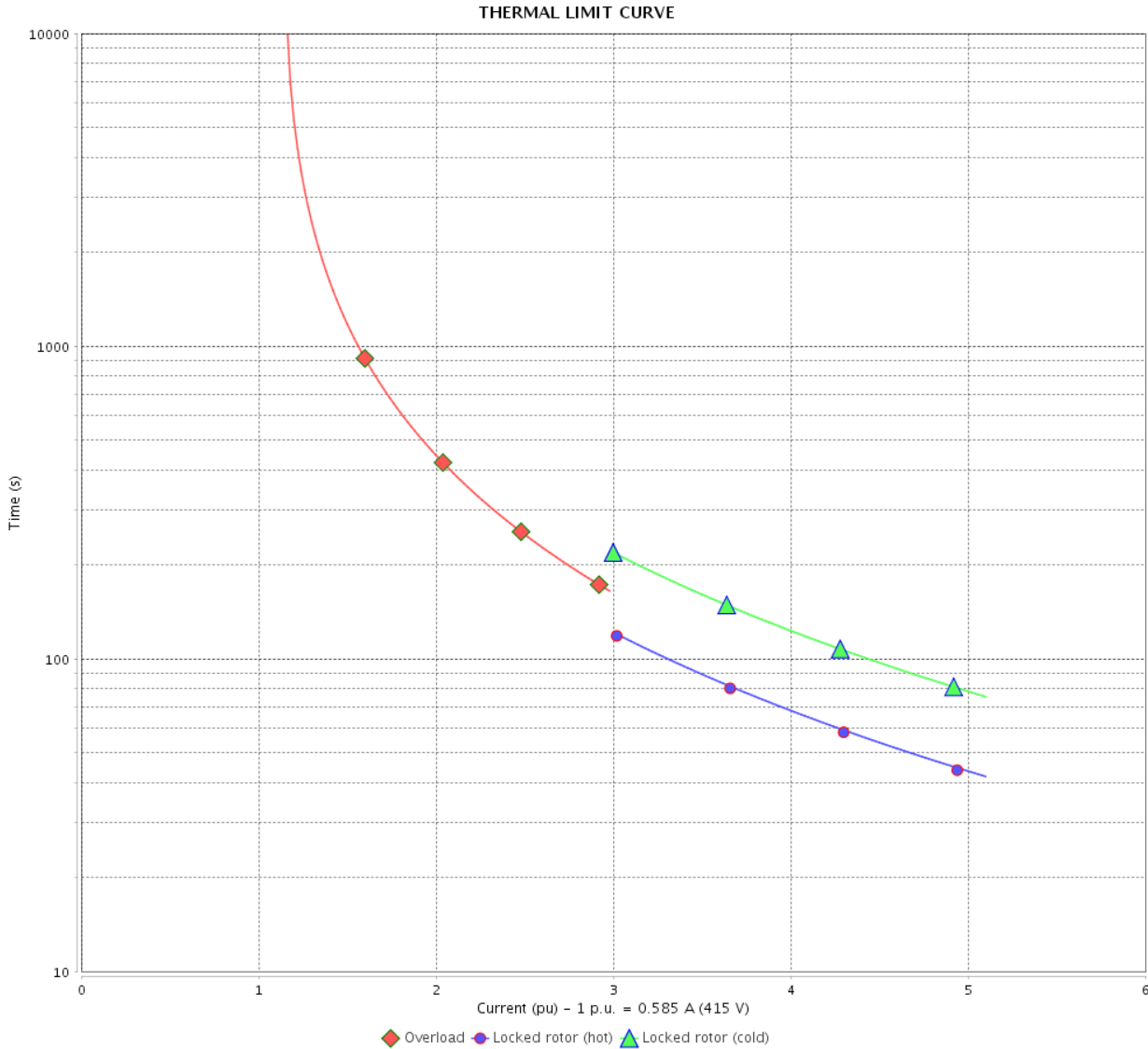
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Rated current : 1.10/0.585 A  
 LRC : 5.1  
 Rated torque : 0.899 ft.lb  
 Locked rotor torque : 190 %  
 Breakdown torque : 300 %  
 Rated speed : 1460 rpm

Moment of inertia (J) : 0.0389 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor : 1.35  
 Temperature rise : 80 K

Heating constant

Cooling constant

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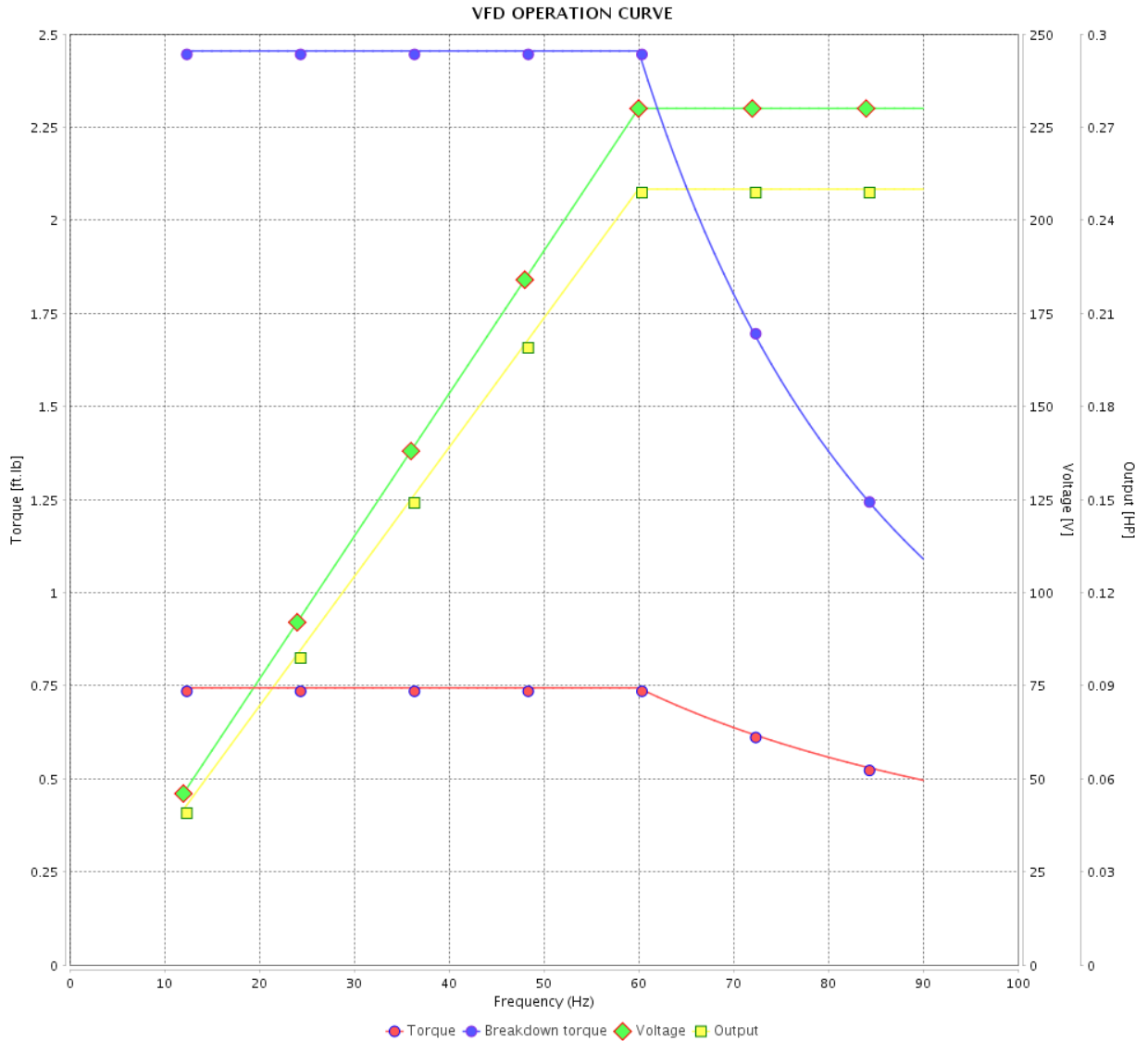
# VFD OPERATION CURVE

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Rated current : 1.18-1.07/0.533 A  
 LRC : 5.9  
 Rated torque : 0.744 ft.lb  
 Locked rotor torque : 229 %  
 Breakdown torque : 330 %  
 Rated speed : 1765 rpm

Moment of inertia (J) : 0.0389 sq.ft.lb  
 Duty cycle : Cont.(S1)  
 Insulation class : F  
 Service factor :  
 Temperature rise : 80 K

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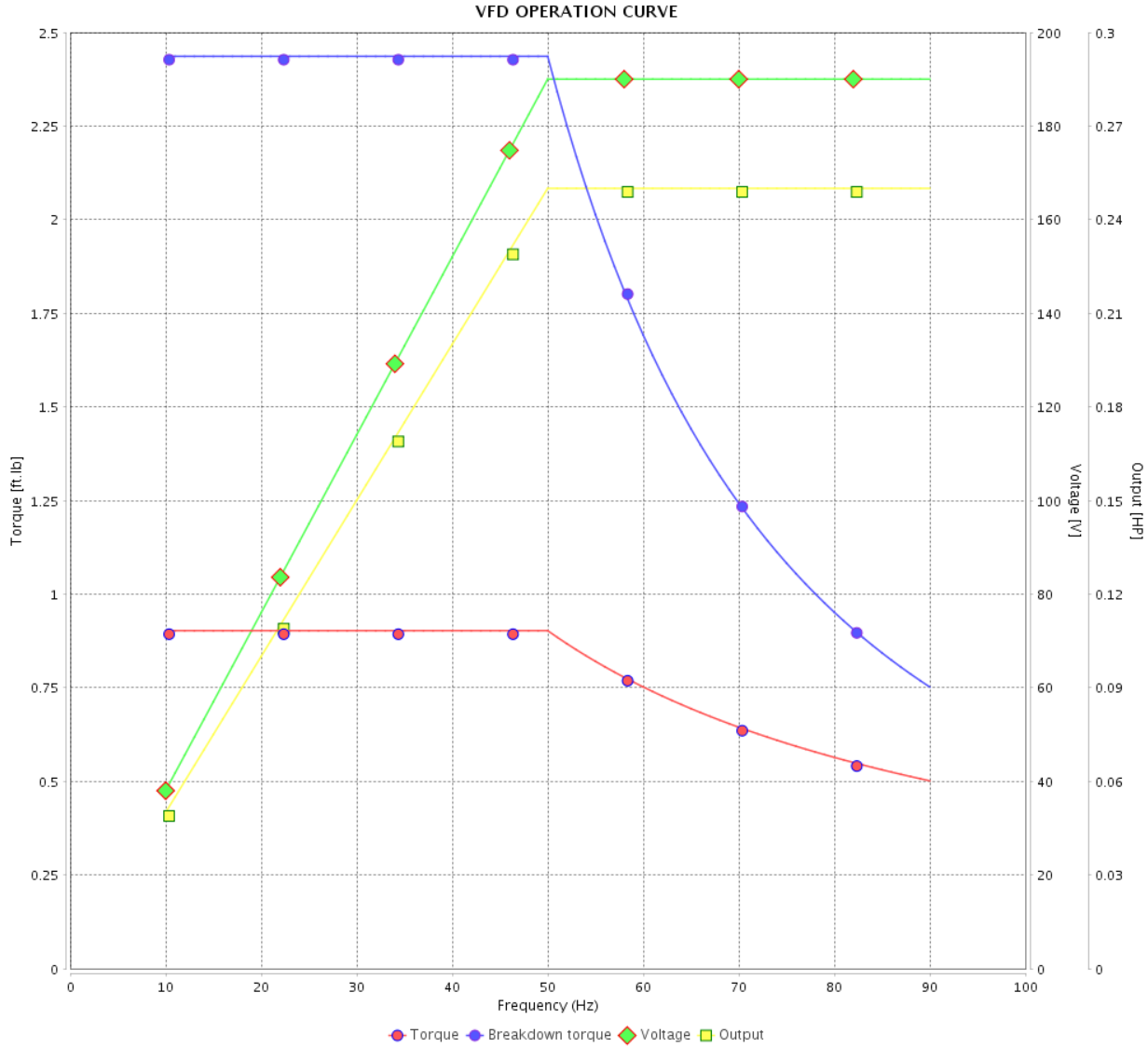
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LRC	: 5.0	Duty cycle	: Cont.(S1)
Rated torque	: 0.902 ft.lb	Insulation class	: F
Locked rotor torque	: 170 %	Service factor	: 1.35
Breakdown torque	: 270 %	Temperature rise	: 80 K
Rated speed	: 1455 rpm		

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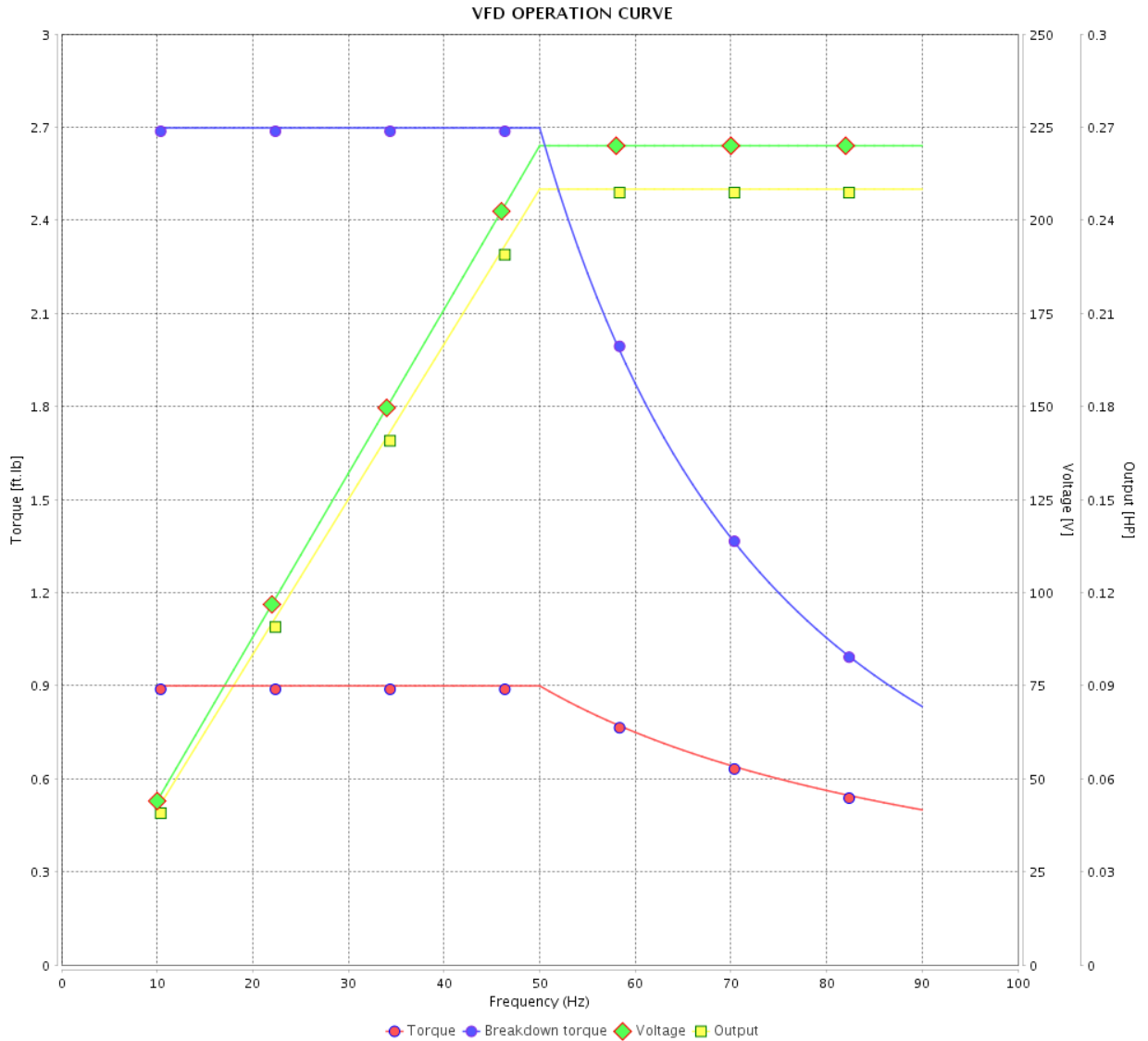
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 Temperature rise : 80 K

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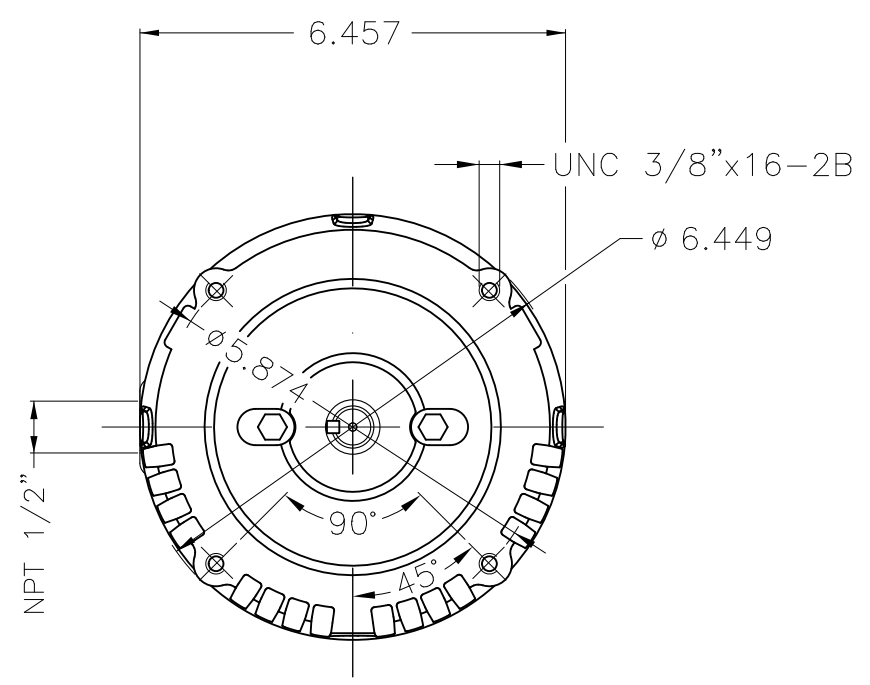
A

B

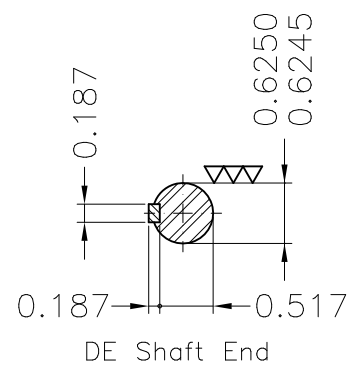
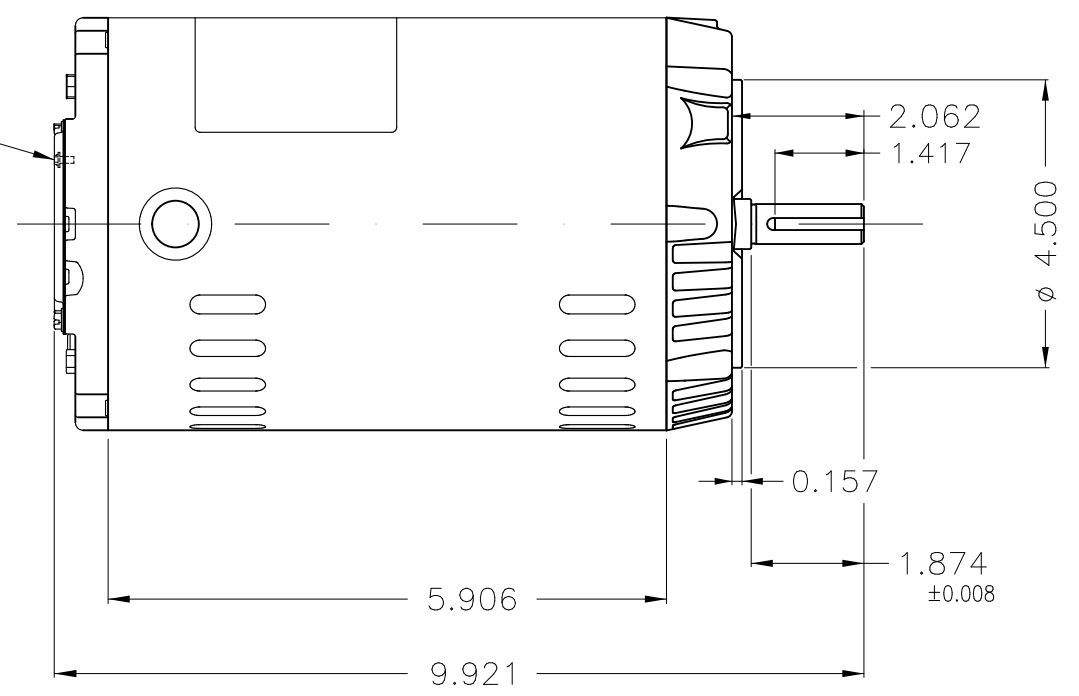
C

D


E



Grounding



Dimensions in inches

Without coating										
Mounting F-1/B14R(D)										
ECM	LOC	SUMMARY OF MODIFICATIONS				EXECUTED	CHECKED	RELEASED	DATE	VER
EXECUTED	PIRWUSER	THREE PH. MOTOR ROLLED STEEL PREM. EFF.					<b>PREVIEW</b> WDD			
CHECKED		FRAME 56C IP21 ODP								
RELEASED										
REL DT.		WMO	Jaragua do Sul	Product Engineering	SHEET	1 / 1				

0.25 HP 04 Poles 60 Hz

A

XME A3



**NEMA**  
**Premium**



MADE IN MEXICO

**MAT: 12808935**

**W01.T00IC0X0X**

**MODEL 25180T3E56CFL-S**

**03JAN2022 B/N:**

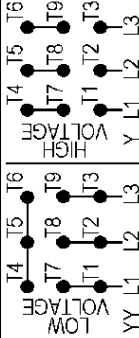


PH 3	Hz 60	HP 0.25
FR 56C		KW 0.18
DUTY CONT.		V 230/460
ALT 1000 m.a.s.l.		A 1.07/0.533
INS CL F AT 80K		SFA 1.44/0.720
AMB 40°C	DES -	SF 1.35
ENCL ODP	CODE M	PF 0.61
USABLE @ 208V 1.18A		RPM 1765
SF1.00		AVG.F.L. 69.5% EFF.

ALTERNATE RATING: 0.25HP 50Hz 190-220/380-415V SF1.35  
 1.14-1.15/0.571-0.612A 1455RPM EFF 87.1% (IE2) IEC 60034-1

Inverter duty motor For 80Hz use on VPWM 1000:1 VT, 5:1 CT

DE 6203-ZZ	ODE 6202-ZZ	MOBIL POLYREX EM
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T1-BLU T2-WHT  
 T3-ORG T4-YEL  
 T5-BLK T6-GRY  
 T7-PNK T8-RED  
 T9-BRK RED

INTERCHANGE ANY TWO LINE WIRES TO REVERSE THE ROTATION

**WARNING:** Motor must be grounded in accordance with local and national electrical codes to prevent serious electrical shocks. Disconnect power source before servicing unit.



**AVERTISSEMENT:** Le moteur doit être mis à la terre conformément aux codes électriques locaux et nationaux afin d'éviter tout choc électrique grave. Déconnectez l'alimentation avant l'entretien de la machine.

