

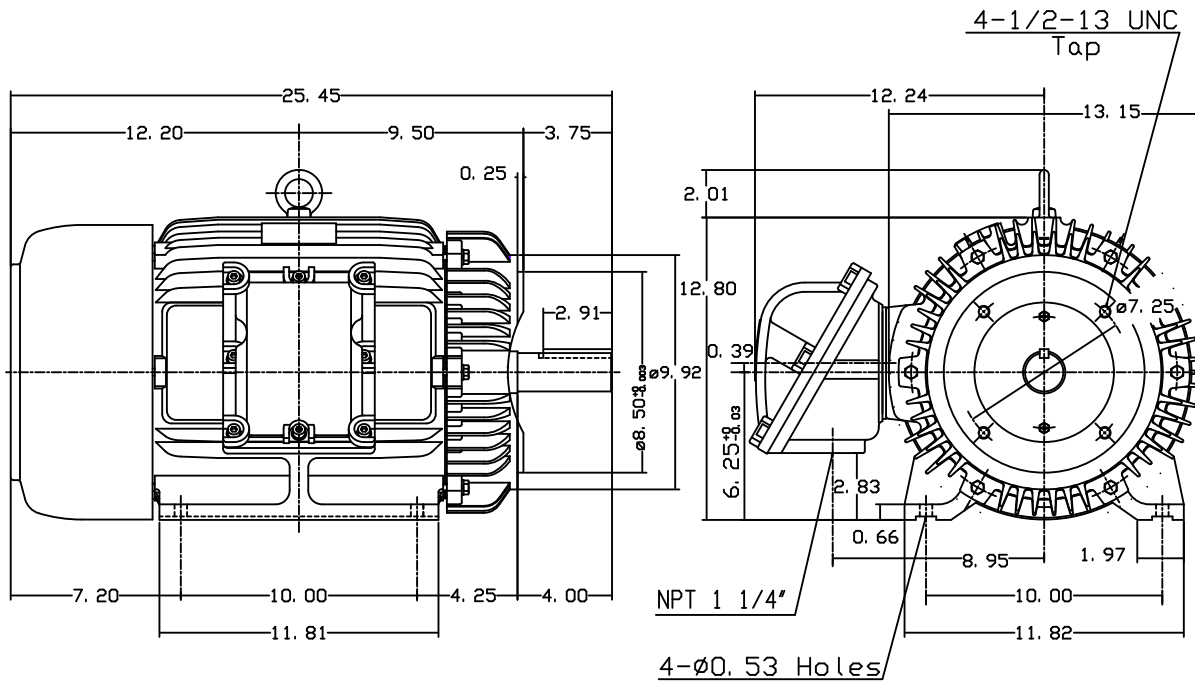
DATE  
MAY 3, 2012  
CATALOG NO.  
XPO204C

OUTLINE DIMENSIONS  
3-PHASE INDUCTION MOTOR

MOTOR TYPE:  
AEHHXF  
FRAME NO. 256TC

Pole	HP	KW	Hz	VOLT	Syn. Speed RPM
4	20	15	60	230/460	1800
Ins	Rating	Dimension in	Approx Weight	Bearings	
F	CONT.	inches	407 lbs.	DE: 6309ZZ	NDE: 6307ZZ

Totally Enclosed Fan-Cooled Type, Squirrel-Cage Rotor.



NOTE:

- EXPLOSION PROOF:  
CLASS I GROUP C, D AND  
CLASS II GROUP E, F, G.

DWN.	J. H. LIANG	12-04-98
CHKD.	C. S. LO	12-10-98
APPD.	Y. B. HUANG	12-10-98

TECO Westinghouse

DWG NO.  
31049M626192

# TECO Westinghouse

ISSUED <b>April 11, 2011</b>	<b>PERFORMANCE DATA</b>	ENCLOSURE <b>EXPLOSION PROOF</b>
TYPE <b>AEHHXF</b>	<b>3-PHASE INDUCTION MOTOR</b>	CATALOG# <b>XP0204C</b>

### NAMEPLATE INFORMATION

OUTPUT		POLE	FRAME SIZE	VOLTAGE	HZ	RATED AMBIENT	INS. CLASS	NEMA DESIGN	TIME RATING	SERVICE FACTOR
HP	KW									
<b>20</b>	<b>14.9</b>	<b>4</b>	<b>256TC</b>	<b>230/460</b>	<b>60</b>	<b>40°C</b>	<b>F</b>	<b>B</b>	<b>CONT.</b>	<b>1.15</b>

### TYPICAL PERFORMANCE

FULL LOAD RPM	EFFICIENCY				POWER FACTOR			MAXIMUM POWER FACTOR CORRECTION
	FULL LOAD		3/4 LOAD	1/2 LOAD	F. L.	3/4 LOAD	1/2 LOAD	
	MIN. %	NOM. %						
<b>1765</b>	<b>91.7</b>	<b>93</b>	<b>93</b>	<b>93</b>	<b>85.5</b>	<b>83</b>	<b>75.5</b>	<b>5.9 KVAR</b>

### CURRENTS

NO LOAD			FULL LOAD			LOCKED ROTOR			NEMA KVA CODE LETTER
AT	AT	AT	AT	AT	AT	AT	AT	AT	
208 VOLT	230 VOLT	460 VOLT	208 VOLT	230 VOLT	460 VOLT	208 VOLT	230 VOLT	460 VOLT	
<b>16.37</b>	<b>14.80</b>	<b>7.40</b>	<b>52.19</b>	<b>47.20</b>	<b>23.60</b>	<b>320.67</b>	<b>290.00</b>	<b>145.00</b>	<b>G</b>

### TORQUE

### INERTIA

### ACCEL TIME

FULL LOAD lb-ft	LOCKED ROTOR %FLT	PULL UP %FLT	BREAK DOWN %FLT	ROTOR WR <sup>2</sup> lb-ft <sup>2</sup>	NEMA LOAD WK <sup>2</sup> lb-ft <sup>2</sup>	MAX ALLOWABLE WK <sup>2</sup> lb-ft <sup>2</sup>	NEMA LOAD WK <sup>2</sup> Sec	MAX ALLOWABLE WK <sup>2</sup> Sec
<b>59.49</b>	<b>200</b>	<b>135</b>	<b>255</b>	<b>2.741</b>	<b>99</b>	<b>172.00</b>	<b>4.65</b>	<b>7.98</b>

SAFE STALL TIME IN SECONDS

ALLOWABLE STARTS PER HOUR

SOUND PRESSURE LEVEL @ 3 FT dB(A)

COLD		HOT	
<b>17</b>	<b>12</b>	<b>2</b>	<b>1</b>

APPROVED:	<b>M. PRATER</b>	DRAWING NO.	<b>31057XP0204C</b>	REVISION	<b>0</b>
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DATE:  
May 14, 2011

# CONNECTION DIAGRAM

CATALOG NO.:  
XP0204C



**SCHEMATIC - Δ / Y CONNECTION**

## ACROSS THE LINE CONNECTION



**LINE**  
**230 VOLT CONNECTION**



**LINE**  
**460 VOLT CONNECTION**

**\*CONTACT TWMC IF YOU HAVE ANY QUESTIONS  
REGARDING THE MOTOR CONNECTION.**

**PH: 1-800-873-8326**