

DATE  
APRIL 27, 2011  
CATALOG NO.  
XP0252

# OUTLINE DIMENSIONS

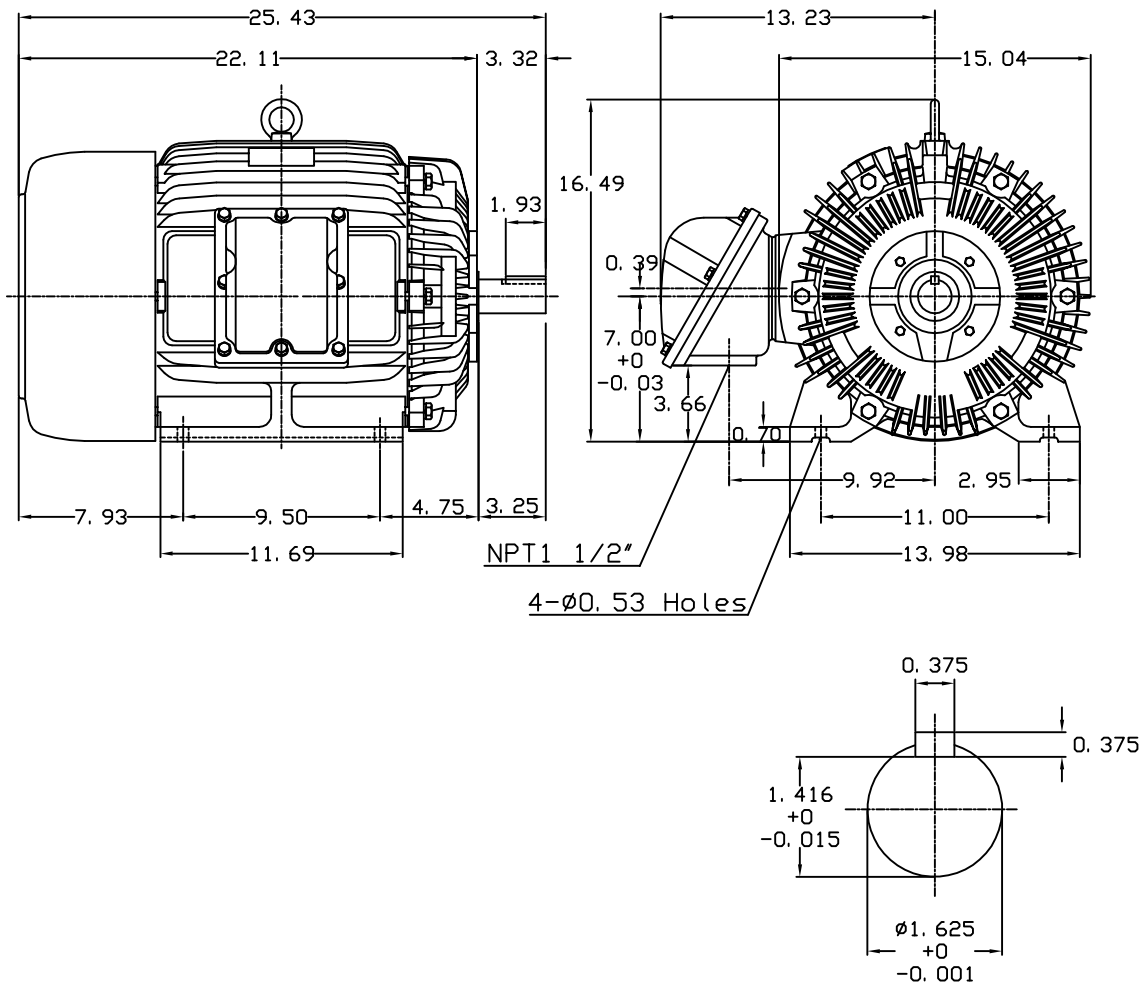
## 3-PHASE INDUCTION MOTOR

MOTOR TYPE:  
AEHHXU  
FRAME NO. 284TS

Pole	HP	KW	Hz	VOLT	Syn. Speed RPM
2	25	18.65	60	230/460	3600

Ins	Rating	Dimension in	Approx Weight	Bearings
F	CONT.	inches	466 lbs.	DE: 6211C3 NDE: 6211C3

Totally Enclosed Fan Cooled Type. Squirrel-cage Rotor.



NOTE:  
1. EXPLOSION-PROOF:  
CLASS I GROUP D AND  
CLASS II GROUP E,F,G.



DWN.	J. H. LIANG	11-30-98
CHKD.	C. H. KAO	12-26-98
APPD.	Y. B. HUANG	12-26-98

TECO   Westinghouse

DWG NO.  
31049M627091

# TECO Westinghouse

ISSUED <b>April 6, 2011</b>	<b>PERFORMANCE DATA</b> <b>3-PHASE INDUCTION MOTOR</b>	ENCLOSURE <b>EXPLOSION PROOF</b>
TYPE <b>AEHHXU</b>		CATALOG# <b>XP0252</b>

### NAMEPLATE INFORMATION

OUTPUT		POLE	FRAME SIZE	VOLTAGE	HZ	RATED AMBIENT	INS. CLASS	NEMA DESIGN	TIME RATING	SERVICE FACTOR
HP	KW									
<b>25</b>	<b>18.7</b>	<b>2</b>	<b>284TS</b>	<b>230/460</b>	<b>60</b>	<b>40°C</b>	<b>F</b>	<b>B</b>	<b>CONT.</b>	<b>1.15</b>

### TYPICAL PERFORMANCE

FULL LOAD RPM	EFFICIENCY				POWER FACTOR			MAXIMUM POWER FACTOR CORRECTION
	FULL LOAD		3/4 LOAD	1/2 LOAD	F. L.	3/4 LOAD	1/2 LOAD	
	MIN. %	NOM. %						
<b>3545</b>	<b>90.2</b>	<b>91.7</b>	<b>93</b>	<b>92</b>	<b>92</b>	<b>91</b>	<b>87</b>	<b>4.4 KVAR</b>

### CURRENTS

NO LOAD			FULL LOAD			LOCKED ROTOR			NEMA KVA CODE LETTER
AT	AT	AT	AT	AT	AT	AT	AT	AT	
208 VOLT	230 VOLT	460 VOLT	208 VOLT	230 VOLT	460 VOLT	208 VOLT	230 VOLT	460 VOLT	
<b>12.21</b>	<b>11.04</b>	<b>5.52</b>	<b>61.26</b>	<b>55.40</b>	<b>27.70</b>	<b>403.61</b>	<b>365.00</b>	<b>182.50</b>	<b>G</b>

### TORQUE

### INERTIA

### ACCEL TIME

FULL LOAD lb-ft	LOCKED ROTOR %FLT	PULL UP %FLT	BREAK DOWN %FLT	ROTOR WR <sup>2</sup> lb-ft <sup>2</sup>	NEMA LOAD WK <sup>2</sup> lb-ft <sup>2</sup>	MAX ALLOWABLE WK <sup>2</sup> lb-ft <sup>2</sup>	NEMA LOAD WK <sup>2</sup> Sec	MAX ALLOWABLE WK <sup>2</sup> Sec
<b>37.03</b>	<b>210</b>	<b>150</b>	<b>250</b>	<b>2.507</b>	<b>26</b>	<b>59.00</b>	<b>4.19</b>	<b>9.03</b>

SAFE STALL TIME IN SECONDS

ALLOWABLE STARTS PER HOUR

SOUND PRESSURE LEVEL @ 3 FT dB(A)

COLD		HOT		
<b>32</b>	<b>22</b>	<b>2</b>	<b>1</b>	

APPROVED:	<b>M. PRATER</b>	DRAWING NO.	<b>31057XP0252</b>	REVISION <b>0</b>
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DATE:  
May 14, 2011

# CONNECTION DIAGRAM

CATALOG NO.:  
XP0252



**SCHEMATIC - Δ / Y CONNECTION**

## ACROSS THE LINE CONNECTION



**LINE**  
**230 VOLT CONNECTION**



**LINE**  
**460 VOLT CONNECTION**

**\*CONTACT TWMC IF YOU HAVE ANY QUESTIONS  
REGARDING THE MOTOR CONNECTION.**

**PH: 1-800-873-8326**