

BALDOR® • RELIANCE 

Product Information Packet

XT3252TS

25HP,3520RPM,3PH,60HZ,284TS,1048M,TEFC,F

Part Detail							
Revision:	A	Status:	PRD/A	Change #:		Proprietary:	No
Type:	AC	Elec. Spec:	10WGZ273	CD Diagram:	CD0180	Mfg Plant:	
Mech. Spec:		Layout:	10LYR080	Poles:	02	Created Date:	12-02-2020
Base:		Eff. Date:	06-15-2021	Leads:	9#10		

Specs			
Catalog Number:	XT3252TS	Electrically Isolated Bearing:	Not Electrically Isolated
Enclosure:	TEFC	Feedback Device:	NO FEEDBACK
Frame:	284TS	Heater Indicator:	No Heater
Frame Material:	Iron	Insulation Class:	F
Output @ Frequency:	25.000 HP @ 60 HZ	Inverter Code:	Inverter Duty
Synchronous Speed @ Frequency:	3600 RPM @ 60 HZ	IP Rating:	NONE
Voltage @ Frequency:	230.0 V @ 60 HZ	KVA Code:	F
	460.0 V @ 60 HZ	Lifting Lugs:	Standard Lifting Lugs
XP Class and Group:	CLI GP A,B,C,D	Locked Bearing Indicator:	Locked Bearing
XP Division:	Division II	Motor Lead Termination:	Flying Leads
Agency Approvals:	CCSA US	Motor Type:	1048M
	CSA EEV	Mounting Arrangement:	F1
	NEMA PREMIUM	Power Factor:	90
	UR	Product Family:	General Purpose
Auxillary Box:	No Auxillary Box	Pulley Face Code:	Standard
Auxillary Box Lead Termination:	None	Rodent Screen:	None
Base Indicator:	Rigid	Shaft Ground Indicator:	No Shaft Grounding
Bearing Grease Type:	Polyrex EM (-20F +300F)	Shaft Rotation:	Reversible

Blower:	None	Speed Code:	Single Speed
Constant Torque Speed Range:	6	Motor Standards:	NEMA
Current @ Voltage:	56.000 A @ 230.0 V	Starting Method:	Direct on line
	62.000 A @ 208.0 V	Thermal Device - Bearing:	None
	28.000 A @ 460.0 V	Thermal Device - Winding:	None
Design Code:	B	Vibration Sensor Indicator:	No Vibration Sensor
Drip Cover:	No Drip Cover	Winding Thermal 1:	None
Duty Rating:	CONT	Winding Thermal 2:	None
		XP Temp Code:	T3

Nameplate NP4163L											
CAT.NO.	XT3252TS					I.P.	54				
SPEC.	10-0000-1847					ENCL	TEFC				
FRAME	284TS					H.P.	25				
VOLTS	230/460					P.F.	90				
F.L. AMPS	56/28					RATING	40C AMB-CONT				
R.P.M.	3520					USABLE AT 208V	62				
HZ.	60					PH.	3		CLASS	F	
SER.F.	1.15					DES.	B		SL HZ	1.3	
NEMA NOM. EFF.	91.7					Wk2	2.07		ODE	6309	
DE	6311										
MAG. CUR.	14/7										
INV TYPE	PWM		CHP 60		TO 90		T. CODE T3				
CT	6		TO 60		VT 6		TO 60				
CC	010A		SN								
USABLE AT 50 HZ 20HP 190/380V											
56/28A											

Parts List		
Part Number	Description	Quantity
SA388905	SA 10-0000-1847	1.000 EA
RA379270	RA 10-0000-1847	1.000 EA
LB1115N	LABEL,LIFTING DEVICE (ON ROLLS)	1.000 EA
LB1119N	WARNING LABEL	1.000 EA
LC0181	CONNECTION LABEL	1.000 EA
LB1449	DIV-2/NEC WARNING LABEL	1.000 EA
NP4163L	SS CP INV DIV-2 UL CSA-C US EEV PREM, DI	1.000 EA
85XU0407S04	4X1/4 U DRIVE PIN STAINLESS	2.000 EA
MN416A01	TAG-INSTAL-MAINT no wire (2100/bx) 4/22	1.000 EA
10FH4000	310 FAN HOUSING STAMPED	1.000 EA
51XF2520A08	SCREW, HEX SER SLT HD, ZN 1/4-20 X .50 L	4.000 EA
37FN3002C03	EXFN, PLASTIC, 6.00 OD, 1.690 ID	1.000 EA
HW2500A25	WOODRUFF KEY USA #1008 #BLOW CARBON STEE	1.000 EA
51XB1214A20	12-14X1.25 HXWSSLD SERTYB	1.000 EA
MJ1000A02	GREASE, MOBIL POLYREX EM - 124047	0.130 LB
10EP1106A81	FREP TEFC W/"O" DRAIN W/O RET RING HLS	1.000 EA
10XN3816K32	BOLT, 3/8-16X2 HH YZ(5)	4.000 EA
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 EA
HW4600B67	V-RING SLINGER 1.770 X 2.170 X .28 VITON	1.000 EA
HW5100A11	W3917-042 WVY WSHR (WB)	1.000 EA
HA4017A11	1/8 X 2.75 GREASE EXT (F/S)	1.000 EA
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 EA
HW4500A21	1618BALEMITE FITTING 825 UNIVERSAL	1.000 EA
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 EA

Parts List (continued)		
Part Number	Description	Quantity
HA4066A01	PUSH IN T-DRAIN FITTING (BLACK)	1.000 EA
10EP1105A113	PU ENDPLATE, MACH	1.000 EA
HW1001A38	LOCKWASHER 3/8, ZINC PLT .688 OD, .382 I	4.000 EA
10XN3816K28	3/8-16 X 1.75 HEX HD CAP SCREW, GRADE 5	4.000 EA
HW4600B40	V-RING SLINGER 2.000 X 2.680 X .28 VITON	1.000 EA
10XN3118K40	5/16-18 X 2.50" HEX HD, GRADE 5	4.000 EA
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 EA
HA4051A00	PLASTIC CAP FOR GREASE FITTING	1.000 EA
HW4500A03	GREASE FITTING, .125 NPT 1610(ALEMITE) 8	1.000 EA
HW4500A17	317400 ALEMITE GREASE RELIEF	1.000 EA
HA4066A01	PUSH IN T-DRAIN FITTING (BLACK)	1.000 EA
10CB3000	CONDUIT BOX, MACH W/2.00 LEAD HOLE	1.000 EA
09GS1000SP	GASKET-CONDUIT BOX, 1/16 THICK LEXIDE	1.000 EA
10XN3118K12	5/16-18 X .75 GRADE 5, ZINC PLATED	4.000 EA
HW1001A31	LOCKWASHER 5/16, ZINC PLT.591 OD, .319 I	4.000 EA
WD1000B25	GND LUG, BURNDY L125HP OR T&B L125HP-BB	1.000 EA
19XW3118G08	.31-18X.50,HEX WSHR HD,TAPTITE 2,GREEN	1.000 EA
10CB3500SP	CONDUIT BOX LID, CAST	1.000 EA
10GS1000SP	GASKET, CONDUIT BOX LID	1.000 EA
51XW2520A12	.25-20 X .75, TAPTITE II, HEX WSHR SLTD	4.000 EA
MG1025L14	WILKOFAS, 776.14, GRUNDFOS BLACK	0.125 GA
10PA1000	PACKAGING GROUP COMBINED PRINT PK1023A06	1.000 EA
HW2501G17	KEY, 3/8 SQ X 1.875	1.000 EA

AC Induction Motor Performance Data

Record # 56867

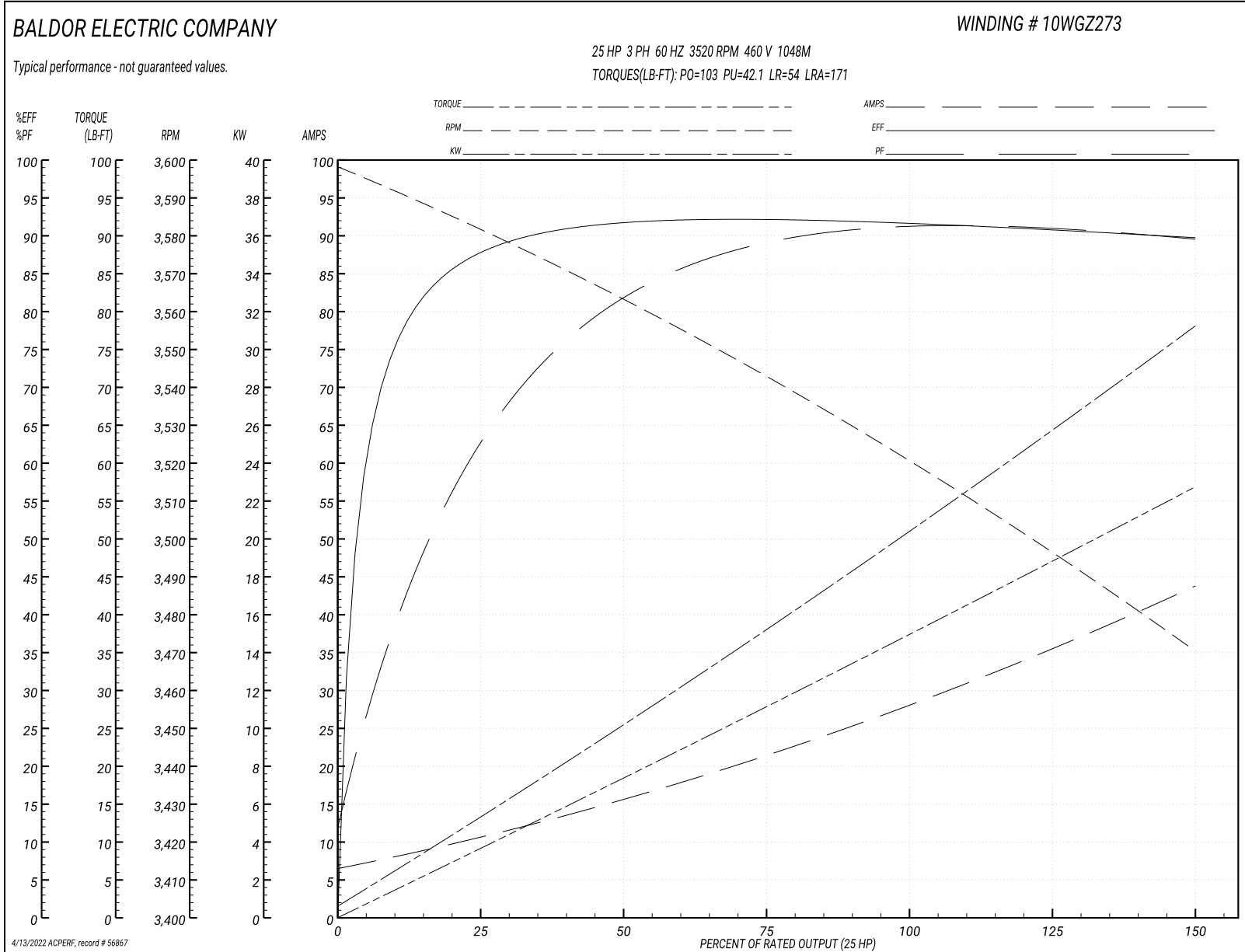
Typical performance - not guaranteed values

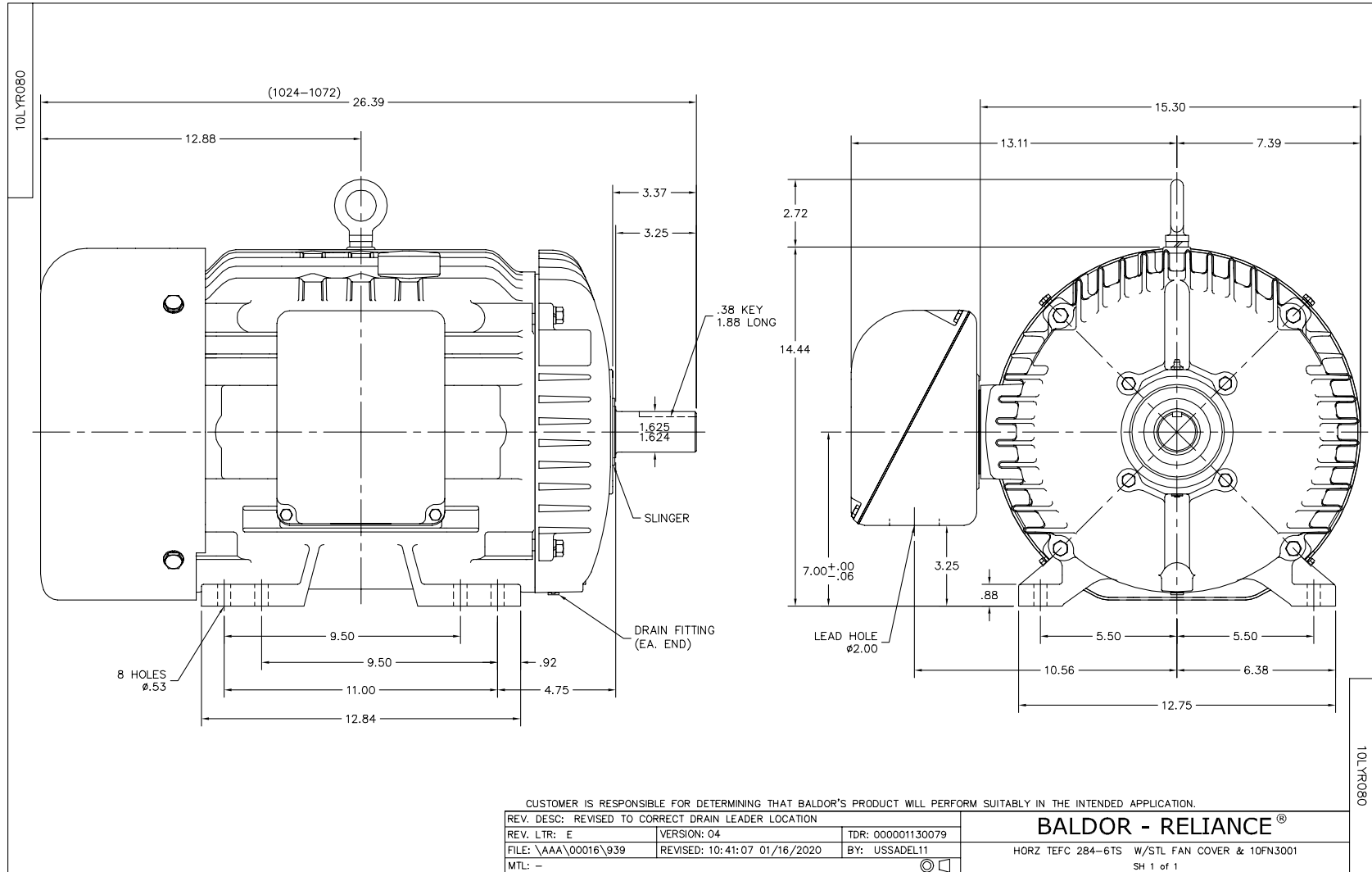
Winding: 10WGZ273-R003		Type: 1048M	Enclosure: TEFC
Nameplate Data		460 V, 60 Hz: Single Voltage Motor	
Rated Output (HP)	25	Full Load Torque	37.3 LB-FT
Volts	230/460	Start Configuration	direct on line
Full Load Amps	56/28	Breakdown Torque	103 LB-FT
R.P.M.	3520	Pull-up Torque	42.1 LB-FT
Hz	60 Phase	Locked-rotor Torque	54 LB-FT
NEMA Design Code	B KVA Code	Starting Current	171 A
Service Factor (S.F.)	1	No-load Current	6.99 A
NEMA Nom. Eff.	91.7 Power Factor	Line-line Res. @ 25°C	0.29072 Ω
Rating - Duty	40C AMB-CONT	Temp. Rise @ Rated Load	57°C
		Locked-rotor Power Factor	23.3
		Rotor inertia	2.06 LB-FT ²

Load Characteristics 460 V, 60 Hz, 25 HP

% of Rated Load	25	50	75	100	125	150
Power Factor	69	83	89	90	90	90
Efficiency	87.8	91.6	92.2	91.8	90.9	89.7
Speed	3580.1	3563.2	3542.7	3521.3	3497	3469.9
Line amperes	10.1	15.4	21.7	28.3	35.7	43.5

Performance Graph at 460V, 60Hz, 25.0HP Typical performance - Not guaranteed values





CD0180



LOW VOLTAGE
(2D)



HIGH VOLTAGE
(1D)



NOTES:

1. INTERCHANGE ANY TWO LINE LEADS TO REVERSE ROTATION.
2. OPTIONAL THERMOSTATS ARE PROVIDED WHEN SPECIFIED.
3. ACTUAL NUMBER OF INTERNAL PARALLEL CIRCUITS MAY BE A MULTIPLE OF THOSE SHOWN ABOVE.
4. LEAD COLORS ARE OPTIONAL. LEADS MUST ALWAYS BE NUMBERED AS SHOWN.

CD0180

REV. DESC: ADD CLASS CONN00000007		
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MTL: -	© □	

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3PH, DV, 9 LEADS, DELTA CONNECTION

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